

**D1 Pro Engraving & Cutting Parameters for Reference**

| No. | Material Name                                  | Machine    | Cutting   |              |          | Bitmap Engraving |              |          | Fill Engraving |              |          | Vector Engraving |              |          |
|-----|--|------------|-----------|--------------|----------|------------------|--------------|----------|----------------|--------------|----------|------------------|--------------|----------|
|     |  |            | Power (%) | Speed (mm/s) | Pass(es) | Power (%)        | Speed (mm/s) | Pass(es) | Power (%)      | Speed (mm/s) | Pass(es) | Power (%)        | Speed (mm/s) | Pass(es) |
| 1   | Metal Business Cards (60pcs) Blue              | D1 Pro 20W |           |              |          | 40               | 50           | 1        |                |              |          | 70               | 60           | 1        |
| 2   | Metal Business Cards (60pcs) Blue              | D1 Pro 10W |           |              |          | 80               | 50           | 1        |                |              |          | 100              | 70           | 1        |
| 3   | Metal Business Cards (60pcs) Blue              | D1 Pro 5W  |           |              |          | 60               | 50           | 1        |                |              |          | 100              | 50           | 1        |
| 4   | Silver Stainless Steel Tag 10pcs               | D1 Pro 20W |           |              |          | 100              | 30           | 1        |                |              |          | 100              | 15           | 1        |
| 5   | Silver Stainless Steel Tag 10pcs               | D1 Pro 10W |           |              |          | 100              | 20           | 1        |                |              |          | 100              | 40           | 1        |
| 6   | Silver Stainless Steel Tag 10pcs               | D1 Pro 5W  |           |              |          | 100              | 3            | 2        |                |              |          |                  |              |          |
| 7   | Stainless Steel Necklace (2pcs)                | D1 Pro 20W |           |              |          | 100              | 30           | 1        |                |              |          | 100              | 20           | 1        |
| 8   | Stainless Steel Necklace (2pcs)                | D1 Pro 10W |           |              |          | 100              | 20           | 1        |                |              |          | 100              | 10           | 1        |
| 9   | Beech Phone Stand (4pcs)                       | D1 Pro 20W |           |              |          | 50               | 100          | 1        |                |              |          | 40               | 80           | 1        |
| 10  | Beech Phone Stand (4pcs)                       | D1 Pro 10W |           |              |          | 40               | 100          | 1        |                |              |          | 50               | 80           | 1        |
| 11  | Bamboo Plant Label (60 pcs)                    | D1 Pro 20W |           |              |          | 100              | 100          | 1        |                |              |          | 80               | 70           | 1        |
| 12  | Bamboo Plant Label (60 pcs)                    | D1 Pro 10W |           |              |          | 70               | 80           | 1        |                |              |          | 100              | 50           | 1        |
| 13  | Pine Coaster (4pcs)                            | D1 Pro 20W |           |              |          | 40               | 50           | 1        |                |              |          | 40               | 80           | 1        |
| 14  | Pine Coaster (4pcs)                            | D1 Pro 10W |           |              |          | 30               | 50           | 1        |                |              |          | 100              | 70           | 1        |
| 15  | Stainless Steel Mug (Black 2pcs) 20oz          | D1 Pro 20W |           |              |          | 100              | 75           | 2        |                |              |          | 100              | 60           | 1        |
| 16  | Stainless Steel Mug (Black 2pcs) 20oz          | D1 Pro 10W |           |              |          | 100              | 40           | 1        |                |              |          | 100              | 20           | 1        |
| 17  | Laser Engraving Rubber Mat (2pcs)              | D1 Pro 20W |           |              |          | 60               | 50           | 1        |                |              |          | 100              | 80           | 1        |
| 18  | Laser Engraving Rubber Mat (2pcs)              | D1 Pro 10W |           |              |          | 80               | 50           | 1        |                |              |          | 50               | 80           | 1        |
| 19  | Stainless Steel Mug (StainlessSteel 2pcs) 20oz | D1 Pro 20W |           |              |          | 100              | 40           | 1        |                |              |          | 100              | 50           | 1        |
| 20  | Stainless Steel Mug (StainlessSteel 2pcs) 20oz | D1 Pro 10W |           |              |          | 100              | 30           | 1        |                |              |          | 100              | 20           | 1        |
| 21  | Round Wooden Keychain 10 pcs                   | D1 Pro 20W |           |              |          | 100              | 85           | 1        |                |              |          | 80               | 60           | 1        |
| 22  | Round Wooden Keychain 10 pcs                   | D1 Pro 10W |           |              |          | 100              | 60           | 1        |                |              |          | 100              | 70           | 1        |
| 23  | Round Wooden Keychain 10 pcs                   | D1 Pro 5W  |           |              |          | 100              | 50           | 1        |                |              |          | 100              | 50           | 1        |
| 24  | Black Metal Mouse Pad                          | D1 Pro 20W |           |              |          | 100              | 3            | 1        |                |              |          | 100              | 10           | 1        |
| 25  | Black Metal Mouse Pad                          | D1 Pro 10W |           |              |          | 100              | 5            | 1        |                |              |          | 100              | 5            | 1        |
| 26  | Cork Desk Pad                                  | D1 Pro 5W  |           |              |          | 100              | 40           | 1        |                |              |          | 100              | 50           | 1        |
| 27  | Cork Desk Pad                                  | D1 Pro 20W |           |              |          | 30               | 250          | 1        |                |              |          | 90               | 80           | 1        |
| 28  | Cork Desk Pad                                  | D1 Pro 10W |           |              |          | 30               | 100          | 1        |                |              |          | 50               | 80           | 1        |
| 29  | 3mm Fraxinus Mandshurica Plywood(6pcs)         | D1 Pro 20W | 100       | 4            | 1        | 60               | 50           | 1        | 60             | 50           | 1        | 80               | 60           | 1        |
| 30  | 3mm Fraxinus Mandshurica Plywood(6pcs)         | D1 Pro 10W | 100       | 3            | 3        | 80               | 50           | 1        | 70             | 50           | 1        | 50               | 30           | 1        |
| 31  | 12" x 12"x 1/8" Basswood Plywood               | D1 Pro 20W | 100       | 5            | 1        | 60               | 100          | 1        | 60             | 100          | 1        | 80               | 60           | 1        |
| 32  | 12" x 12"x 1/8" Basswood Plywood               | D1 Pro 10W | 100       | 4            | 2        | 60               | 50           | 1        | 50             | 50           | 1        | 50               | 30           | 1        |
| 33  | 12" x 12"x 1/8" Cherry Plywood                 | D1 Pro 20W | 100       | 5            | 1        | 80               | 100          | 1        | 80             | 100          | 1        | 80               | 60           | 1        |
| 34  | 12" x 12"x 1/8" Cherry Plywood                 | D1 Pro 10W | 100       | 4            | 2        | 60               | 50           | 1        | 50             | 50           | 1        | 50               | 30           | 1        |
| 35  | 12" x 12"x 1/8"Pine Plywood                    | D1 Pro 20W | 100       | 5            | 1        | 40               | 50           | 1        | 40             | 50           | 1        | 80               | 60           | 1        |
| 36  | 12" x 12"x 1/8"Pine Plywood                    | D1 Pro 10W | 100       | 4            | 2        | 100              | 100          | 1        | 90             | 100          | 1        | 50               | 30           | 1        |
| 37  | 12" x 12"x 1/8" Mahogany Plywood               | D1 Pro 20W | 100       | 6            | 1        | 80               | 100          | 1        | 80             | 100          | 1        | 80               | 60           | 1        |

|    |                                    |            |     |   |   |     |     |   |    |     |   |    |    |   |
|----|------------------------------------|------------|-----|---|---|-----|-----|---|----|-----|---|----|----|---|
| 38 | 12" x 12"x 1/8" Mahogany Plywood   | D1 Pro 10W | 100 | 4 | 3 | 40  | 50  | 1 | 30 | 50  | 1 | 50 | 30 | 1 |
| 39 | 12" x 12"x 1/8" Birch Plywood      | D1 Pro 20W | 100 | 4 | 1 | 60  | 100 | 1 | 60 | 100 | 1 | 80 | 60 | 1 |
| 40 | 12" x 12"x 1/8" Birch Plywood      | D1 Pro 10W | 100 | 4 | 3 | 80  | 100 | 1 | 70 | 100 | 1 | 50 | 30 | 1 |
| 41 | 12" x 12"x 1/8" Walnut Plywood     | D1 Pro 20W | 100 | 5 | 1 | 30  | 50  | 1 | 30 | 50  | 1 | 80 | 60 | 1 |
| 42 | 12" x 12"x 1/8" Walnut Plywood     | D1 Pro 10W | 100 | 5 | 2 | 80  | 100 | 1 | 70 | 100 | 1 | 50 | 30 | 1 |
| 43 | 3mm White oak plywood 30*30 6pcs   | D1 Pro 20W | 100 | 5 | 1 | 80  | 100 | 1 | 80 | 100 | 1 | 80 | 60 | 1 |
| 44 | 3mm White oak plywood 30*30 6pcs   | D1 Pro 10W | 100 | 3 | 2 | 100 | 150 | 1 | 90 | 150 | 1 | 50 | 30 | 1 |
| 45 | 3mm Red oak plywood 30*30 6pcs     | D1 Pro 20W | 100 | 7 | 1 | 40  | 50  | 1 | 40 | 50  | 1 | 80 | 60 | 1 |
| 46 | 3mm Red oak plywood 30*30 6pcs     | D1 Pro 10W | 100 | 3 | 1 | 60  | 50  | 1 | 50 | 50  | 1 | 50 | 30 | 1 |
| 47 | 3mm Maple plywood 30*30 6pcs       | D1 Pro 20W | 100 | 5 | 1 | 80  | 250 | 1 | 80 | 250 | 1 | 80 | 60 | 1 |
| 48 | 3mm Maple plywood 30*30 6pcs       | D1 Pro 10W | 100 | 3 | 1 | 40  | 50  | 1 | 30 | 50  | 1 | 50 | 30 | 1 |
| 49 | 3mm Ash plywood 30*30 6pcs         | D1 Pro 20W | 100 | 4 | 1 | 40  | 100 | 1 | 40 | 100 | 1 | 80 | 60 | 1 |
| 50 | 3mm Ash plywood 30*30 6pcs         | D1 Pro 10W | 100 | 3 | 1 | 60  | 50  | 1 | 50 | 50  | 1 | 50 | 30 | 1 |
| 51 | 3mm Bubinga plywood 30*30 6pcs     | D1 Pro 20W | 100 | 5 | 1 | 60  | 50  | 1 | 60 | 50  | 1 | 80 | 60 | 1 |
| 52 | 3mm Bubinga plywood 30*30 6pcs     | D1 Pro 10W | 100 | 3 | 1 | 30  | 50  | 1 | 20 | 50  | 1 | 50 | 30 | 1 |
| 53 | 3mm Basswood plywood 30*30 6pcs    | D1 Pro 20W | 100 | 6 | 1 | 40  | 100 | 1 | 40 | 100 | 1 | 80 | 60 | 1 |
| 54 | 3mm Basswood plywood 30*30 6pcs    | D1 Pro 10W | 100 | 3 | 2 | 80  | 50  | 1 | 70 | 50  | 1 | 50 | 30 | 1 |
| 55 | 3mm Basswood plywood 30*30 6pcs    | D1 Pro 5W  | 100 | 2 | 2 | 100 | 50  | 1 |    |     |   |    |    |   |
| 56 | 3mm Cheery wood plywood 30*30 6pcs | D1 Pro 20W | 100 | 6 | 1 | 40  | 50  | 1 | 40 | 50  | 1 | 80 | 60 | 1 |
| 57 | 3mm Cheery wood plywood 30*30 6pcs | D1 Pro 10W | 100 | 3 | 1 | 60  | 50  | 1 | 50 | 50  | 1 | 50 | 30 | 1 |
| 58 | 3mm Cheery wood plywood 30*30 6pcs | D1 Pro 5W  | 100 | 2 | 2 | 60  | 50  | 1 |    |     |   |    |    |   |
| 59 | 3mm Walnut plywood 30*30 6pcs      | D1 Pro 20W | 100 | 6 | 1 | 60  | 150 | 1 | 60 | 150 | 1 | 80 | 60 | 1 |
| 60 | 3mm Walnut plywood 30*30 6pcs      | D1 Pro 10W | 100 | 3 | 1 | 40  | 50  | 1 | 30 | 50  | 1 | 50 | 30 | 1 |
| 61 | 3mm Walnut plywood 30*30 6pcs      | D1 Pro 5W  | 100 | 2 | 2 | 40  | 50  | 1 |    |     |   |    |    |   |
| 62 | 3mm Birch plywood 30*30 6pcs       | D1 Pro 20W | 100 | 6 | 1 | 40  | 50  | 1 | 40 | 50  | 1 | 80 | 60 | 1 |
| 63 | 3mm Birch plywood 30*30 6pcs       | D1 Pro 10W | 100 | 3 | 1 | 80  | 50  | 1 | 70 | 50  | 1 | 50 | 30 | 1 |
| 64 | 6mm Basswood plywood 30*30 4pcs    | D1 Pro 20W | 100 | 6 | 3 | 60  | 100 | 1 | 60 | 100 | 1 | 80 | 60 | 1 |
| 65 | 6mm Basswood plywood 30*30 4pcs    | D1 Pro 10W | 100 | 2 | 4 | 60  | 50  | 1 | 50 | 50  | 1 | 50 | 30 | 1 |
| 66 | 6mm Cheery wood plywood 30*30 4pcs | D1 Pro 20W | 100 | 5 | 3 | 40  | 50  | 1 | 40 | 50  | 1 | 80 | 60 | 1 |
| 67 | 6mm Cheery wood plywood 30*30 4pcs | D1 Pro 10W | 100 | 2 | 3 | 60  | 50  | 1 | 50 | 50  | 1 | 50 | 30 | 1 |
| 68 | 6mm Walnut plywood 30*30 4pcs      | D1 Pro 20W | 100 | 5 | 2 | 30  | 50  | 1 | 30 | 50  | 1 | 80 | 60 | 1 |
| 69 | 6mm Walnut plywood 30*30 4pcs      | D1 Pro 10W | 100 | 2 | 3 | 80  | 100 | 1 | 70 | 100 | 1 | 50 | 30 | 1 |
| 70 | 6mm Birch plywood 30*30 4pcs       | D1 Pro 20W | 100 | 4 | 3 | 40  | 50  | 1 | 40 | 50  | 1 | 80 | 60 | 1 |
| 71 | 6mm White oak plywood 30*30 4pcs   | D1 Pro 20W | 100 | 5 | 2 | 80  | 100 | 1 | 80 | 100 | 1 | 80 | 60 | 1 |
| 72 | 6mm White oak plywood 30*30 4pcs   | D1 Pro 10W | 100 | 2 | 3 | 100 | 150 | 1 | 90 | 150 | 1 | 50 | 30 | 1 |
| 73 | 6mm Red oak plywood 30*30 4pcs     | D1 Pro 20W | 100 | 4 | 3 | 40  | 50  | 1 | 40 | 50  | 1 | 80 | 60 | 1 |
| 74 | 6mm Red oak plywood 30*30 4pcs     | D1 Pro 10W | 100 | 2 | 4 | 60  | 50  | 1 | 50 | 50  | 1 | 50 | 30 | 1 |
| 75 | 6mm Maple plywood 30*30 4pcs       | D1 Pro 20W | 100 | 5 | 3 | 80  | 250 | 1 | 80 | 250 | 1 | 80 | 60 | 1 |
| 76 | 6mm Maple plywood 30*30 4pcs       | D1 Pro 10W | 100 | 2 | 4 | 40  | 50  | 1 | 30 | 50  | 1 | 50 | 30 | 1 |

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|-----|---|------------|-----|---|---|-----|-----|---|-----|-----|---|----|----|---|
| 77  | 6mm Ash plywood 30*30 4pcs                                | D1 Pro 20W | 100 | 3 | 2 | 40  | 100 | 1 | 40  | 100 | 1 | 80 | 60 | 1 |
| 78  | 6mm Ash plywood 30*30 4pcs                                | D1 Pro 10W | 100 | 2 | 3 | 60  | 50  | 1 | 50  | 50  | 1 | 50 | 30 | 1 |
| 79  | 6mm Bubinga plywood 30*30 4pcs                            | D1 Pro 20W | 100 | 4 | 3 | 60  | 50  | 1 | 60  | 50  | 1 | 80 | 60 | 1 |
| 80  | 6mm Bubinga plywood 30*30 4pcs                            | D1 Pro 10W | 100 | 2 | 3 | 30  | 50  | 1 | 20  | 50  | 1 | 50 | 30 | 1 |
| 81  | 3mm Red Acrylic Sheet (Opaque,Glossy)                     | D1 Pro 20W | 100 | 3 | 3 | 80  | 100 | 1 | 80  | 100 | 1 | 30 | 40 | 1 |
| 82  | 3mm Red Acrylic Sheet (Opaque,Glossy)                     | D1 Pro 10W | 100 | 3 | 4 | 40  | 50  | 1 | 40  | 50  | 1 | 40 | 40 | 1 |
| 83  | 3mm Dark Red Acrylic Sheet (Opaque,Glossy)                | D1 Pro 20W | 100 | 3 | 3 | 40  | 50  | 1 | 40  | 50  | 1 | 30 | 40 | 1 |
| 84  | 3mm Dark Red Acrylic Sheet (Opaque,Glossy)                | D1 Pro 10W | 100 | 3 | 4 | 80  | 50  | 1 | 80  | 50  | 1 | 40 | 40 | 1 |
| 85  | 3mm Dark Red Acrylic Sheet (Opaque,Glossy)                | D1 Pro 5W  | 100 | 1 | 3 | 100 | 50  | 1 | 100 | 50  | 1 |    |    |   |
| 86  | 3mm Chrome Yellow Acrylic Sheet (Opaque,Glossy)           | D1 Pro 20W | 100 | 3 | 3 | 80  | 100 | 1 | 80  | 100 | 1 | 30 | 40 | 1 |
| 87  | 3mm Chrome Yellow Acrylic Sheet (Opaque,Glossy)           | D1 Pro 10W | 100 | 3 | 4 | 40  | 50  | 1 | 40  | 50  | 1 | 40 | 40 | 1 |
| 88  | 3mm Yellow Acrylic Sheet (Opaque,Glossy)                  | D1 Pro 20W | 100 | 3 | 2 | 100 | 100 | 1 | 100 | 100 | 1 | 30 | 40 | 1 |
| 89  | 3mm Yellow Acrylic Sheet (Opaque,Glossy)                  | D1 Pro 10W | 100 | 3 | 4 | 80  | 100 | 1 | 80  | 100 | 1 | 40 | 40 | 1 |
| 90  | 3mm Orange Acrylic Sheet (Opaque,Glossy)                  | D1 Pro 20W | 100 | 3 | 3 | 40  | 50  | 1 | 40  | 50  | 1 | 30 | 40 | 1 |
| 91  | 3mm Orange Acrylic Sheet (Opaque,Glossy)                  | D1 Pro 10W | 100 | 3 | 4 | 60  | 100 | 1 | 60  | 100 | 1 | 40 | 40 | 1 |
| 92  | 3mm Brown Acrylic Sheet (Opaque,Glossy)                   | D1 Pro 20W | 100 | 3 | 2 | 40  | 50  | 1 | 40  | 50  | 1 | 30 | 40 | 1 |
| 93  | 3mm Brown Acrylic Sheet (Opaque,Glossy)                   | D1 Pro 10W | 100 | 3 | 4 | 80  | 150 | 1 | 80  | 150 | 1 | 40 | 40 | 1 |
| 94  | 3mm Brown Acrylic Sheet (Opaque,Glossy)                   | D1 Pro 5W  | 100 | 1 | 3 | 40  | 50  | 1 | 40  | 50  | 1 |    |    |   |
| 95  | 3mm Green Acrylic Sheet (Opaque,Glossy)                   | D1 Pro 20W | 100 | 3 | 3 | 60  | 50  | 1 | 60  | 50  | 1 | 30 | 40 | 1 |
| 96  | 3mm Green Acrylic Sheet (Opaque,Glossy)                   | D1 Pro 10W | 100 | 3 | 4 | 60  | 100 | 1 | 60  | 100 | 1 | 40 | 40 | 1 |
| 97  | 3mm Deep Green Acrylic Sheet (Opaque,Glossy)              | D1 Pro 20W | 100 | 3 | 3 | 60  | 50  | 1 | 60  | 50  | 1 | 30 | 30 | 1 |
| 98  | 3mm Deep Green Acrylic Sheet (Opaque,Glossy)              | D1 Pro 10W | 100 | 3 | 4 | 80  | 100 | 1 | 80  | 100 | 1 | 40 | 40 | 1 |
| 99  | 3mm Blood Red Acrylic Sheet (Opaque,Glossy)               | D1 Pro 20W | 100 | 3 | 3 | 100 | 100 | 1 | 100 | 100 | 1 | 30 | 40 | 1 |
| 100 | 3mm Blood Red Acrylic Sheet (Opaque,Glossy)               | D1 Pro 10W | 100 | 3 | 4 | 60  | 50  | 1 | 60  | 50  | 1 | 40 | 40 | 1 |
| 101 | 5mm Black Acrylic Sheet (Opaque,Glossy)30*30cm 2pcs       | D1 Pro 20W | 100 | 3 | 5 | 80  | 50  | 1 | 80  | 50  | 1 | 40 | 30 | 1 |
| 102 | 3mm Red Glitter Acrylic Sheet (Opaque, Glossy)            | D1 Pro 20W | 100 | 3 | 3 | 40  | 100 | 1 | 40  | 100 | 1 | 30 | 40 | 1 |
| 103 | 3mm Red Glitter Acrylic Sheet (Opaque, Glossy)            | D1 Pro 10W | 100 | 3 | 4 | 60  | 100 | 1 | 60  | 100 | 1 | 40 | 40 | 1 |
| 104 | 5mm Acrylic_red_3pcs                                      | D1 Pro 20W | 100 | 3 | 3 | 60  | 100 | 1 | 60  | 100 | 1 | 50 | 40 | 1 |
| 105 | 5mm Acrylic_red_3pcs                                      | D1 Pro 10W | 100 | 2 | 5 | 60  | 100 | 1 | 60  | 100 | 1 | 50 | 30 | 1 |
| 106 | 5mm Acrylic_brown_3pcs                                    | D1 Pro 20W | 100 | 3 | 3 | 60  | 150 | 1 | 60  | 150 | 1 | 50 | 40 | 1 |
| 107 | 5mm Acrylic_brown_3pcs                                    | D1 Pro 10W | 100 | 2 | 3 | 40  | 100 | 1 | 40  | 100 | 1 | 50 | 40 | 1 |
| 108 | 5mm Acrylic_green_3pcs                                    | D1 Pro 20W | 100 | 3 | 4 | 60  | 50  | 1 | 60  | 50  | 1 | 50 | 40 | 1 |
| 109 | 5mm Acrylic_green_3pcs                                    | D1 Pro 10W | 100 | 2 | 5 | 80  | 100 | 1 | 80  | 100 | 1 | 50 | 40 | 1 |
| 110 | 3mm Black Acrylic Sheet(Transparent, Glossy)              | D1 Pro 20W | 100 | 3 | 3 | 100 | 50  | 1 | 100 | 50  | 1 | 30 | 40 | 1 |
| 111 | 3mm Black Acrylic Sheet(Transparent, Glossy)              | D1 Pro 10W | 100 | 3 | 4 | 60  | 100 | 1 | 60  | 100 | 1 | 50 | 40 | 1 |
| 112 | 3mm Fluorescent Yellow Acrylic Sheet(Transparent, Glossy) | D1 Pro 20W | 100 | 3 | 2 | 40  | 50  | 1 | 40  | 50  | 1 | 30 | 40 | 1 |
| 113 | 3mm Fluorescent Yellow Acrylic Sheet(Transparent, Glossy) | D1 Pro 10W | 100 | 3 | 4 | 60  | 50  | 1 | 60  | 50  | 1 | 50 | 40 | 1 |
| 114 | 2mm Acrylic_brown_5pcs                                    | D1 Pro 20W | 100 | 5 | 3 | 40  | 50  | 1 | 40  | 50  | 1 | 50 | 40 | 1 |
| 115 | 3mm Red Acrylic Sheet(Transparent, Glossy)                | D1 Pro 20W | 100 | 3 | 3 | 60  | 100 | 1 | 60  | 100 | 1 | 30 | 40 | 1 |

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|-----|--|------------|-----|---|---|----|-----|---|----|-----|---|----|----|---|
| 116 | 3mm Red Acrylic Sheet(Transparent, Glossy) | D1 Pro 10W | 100 | 3 | 4 | 60 | 50  | 1 | 60 | 50  | 1 | 40 | 50 | 1 |
| 117 | 5mm Acrylic_yellow_3pcs                    | D1 Pro 20W | 100 | 3 | 4 | 80 | 100 | 1 | 80 | 100 | 1 | 50 | 40 | 1 |
| 118 | 5mm Acrylic_yellow_3pcs                    | D1 Pro 10W | 100 | 2 | 4 | 60 | 50  | 1 | 60 | 50  | 1 | 50 | 40 | 1 |