# xTool D1(10W) Materials parameters for reference

| Serial number | Material Code | Material name | Machine | Processing mode | Power % | Speed mm/s | Processing times | Remarks |
|---|---|---|---|---|---|---|---|---|
| 1 | A0008 | Clay | D1 10W | Laser vector engraving | 30 | 80 | 1 | |
| 2 | A0008 | Clay | D1 10W | Laser bitmap engraving | 20 | 100 | 1 | |
| 3 | A0009 | Plasticine | D1 10W | Laser vector engraving | 80 | 80 | 1 | |
| 4 | A0009 | Plasticine | D1 10W | Laser bitmap engraving | 80 | 80 | 1 | |
| 5 | AE001 | Rubber mat for engraving | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 6 | AE001 | Rubber mat for engraving | D1 10W | Laser bitmap engraving | 100 | 40 | 2 | |
| 7 | AE005 | Photosensitive stamp | D1 10W | Laser bitmap engraving | 45 | 135 | 1 | |
| 8 | AE006 | Photosensitive stamp pad | D1 10W | Laser bitmap engraving | 45 | 135 | 1 | |
| 9 | AE008 | Rubber magnet | D1 10W | Laser cutting | 100 | 3 | 1 | |
| 10 | AE008 | Rubber magnet | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 11 | AE008 | Rubber magnet | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 12 | AF001 | Eva foam 1mm | D1 10W | Laser cutting | 20 | 20 | 1 | |
| 13 | AF002 | Eva foam 2mm | D1 10W | Laser cutting | 100 | 9 | 1 | |
| 14 | AF003 | Eva foam 3mm | D1 10W | Laser cutting | 100 | 7 | 1 | |
| 15 | AF004 | Eva foam 5mm | D1 10W | Laser cutting | 100 | 3 | 1 | |
| 16 | AF006 | Foam cotton 5mm | D1 10W | Laser cutting | 100 | 5 | 1 | |
| 17 | AF007 | KT board 5mm | D1 10W | Laser cutting | 75 | 15 | 2 | |
| 18 | AF007 | KT board 5mm | D1 10W | Laser vector engraving | 30 | 60 | 1 | |
| 19 | AF007 | KT board 5mm | D1 10W | Laser bitmap engraving | 40 | 60 | 1 | |
| 20 | AF008 | PVC expansion sheet 5mm | D1 10W | Laser cutting | 70 | 12 | 2 | |
| 21 | AF008 | PVC expansion sheet 5mm | D1 10W | Laser vector engraving | 55 | 65 | 1 | |
| 22 | AF008 | PVC expansion sheet 5mm | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 23 | AFT001 | Nylon | D1 10W | Laser cutting | 40 | 20 | 1 | |
| 24 | AFT001 | Nylon | D1 10W | Laser vector engraving | 55 | 75 | 1 | |
| 25 | AFT001 | Nylon | D1 10W | Laser bitmap engraving | 20 | 110 | 1 | |
| 26 | AFT003 | Flannel | D1 10W | Laser cutting | 30 | 20 | 1 | |
| 27 | AFT003 | Flannel | D1 10W | Laser vector engraving | 40 | 70 | 1 | |
| 28 | AFT003 | Flannel | D1 10W | Laser bitmap engraving | 30 | 80 | 1 | |
| 29 | AFT005 | Red cotton fabric | D1 10W | Laser cutting | 30 | 20 | 1 | |
| 30 | AFT005 | Red cotton fabric | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 31 | AFT005 | Red cotton fabric | D1 10W | Laser bitmap engraving | 40 | 60 | 1 | |
| 32 | AFT009 | Nonwoven fabric 1mm | D1 10W | Laser cutting | 95 | 40 | 1 | |
| 33 | AFT011 | Denim fabric | D1 10W | Laser cutting | 100 | 15 | 1 | |
| 34 | AFT011 | Denim fabric | D1 10W | Laser vector engraving | 100 | 50 | 1 | |
| 35 | AFT011 | Denim fabric | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 36 | AFT015 | Conductive fabric | D1 10W | Laser cutting | 30 | 20 | 1 | |
| 37 | AFT016 | Green felt 1.6mm | D1 10W | Laser cutting | 50 | 20 | 1 | |
| 38 | AFT016 | Green felt 1.6mm | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 39 | AFT016 | Green felt 1.6mm | D1 10W | Laser bitmap engraving | 50 | 120 | 1 | |
| 40 | AFT017 | Tencel-like fabric | D1 10W | Laser cutting | 65 | 20 | 1 | |
| 41 | AFT017 | Tencel-like fabric | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 42 | AFT017 | Tencel-like fabric | D1 10W | Laser bitmap engraving | 70 | 140 | 1 | |
| 43 | AFT018 | Blue and white patterned linen | D1 10W | Laser cutting | 95 | 20 | 1 | |
| 44 | AFT018 | Blue and white patterned linen | D1 10W | Laser bitmap engraving | 30 | 40 | 1 | |
| 45 | AFT019 | Cork with nonwoven fabric | D1 10W | Laser cutting | 50 | 20 | 1 | |
| 46 | AFT019 | Cork with nonwoven fabric | D1 10W | Laser vector engraving | 30 | 60 | 1 | |
| 47 | AFT019 | Cork with nonwoven fabric | D1 10W | Laser bitmap engraving | 20 | 60 | 1 | |
| 48 | AFT022 | Felt 1mm | D1 10W | Laser cutting | 50 | 20 | 1 | |
| 49 | AFT022 | Felt 1mm | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 50 | AFT022 | Felt 1mm | D1 10W | Laser bitmap engraving | 20 | 100 | 1 | |
| 51 | AFT023 | Felt 3mm | D1 10W | Laser cutting | 50 | 3 | 1 | For bright-colored felt, use the speed of 7 mm/s; and for pink felt, use the speed of 3 mm/s. |
| 52 | AFT023 | Felt 3mm | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 53 | AFT023 | Felt 3mm | D1 10W | Laser bitmap engraving | 20 | 100 | 1 | |
| 54 | AFT024 | Felt 5mm | D1 10W | Laser cutting | 50 | 8 | 2 | |
| 55 | AFT024 | Felt 5mm | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 56 | AFT024 | Felt 5mm | D1 10W | Laser bitmap engraving | 20 | 100 | 1 | |
| 57 | AH002 | PET Heat transfer film | D1 10W | Laser cutting | 80 | 12 | 1 | |
| 58 | AL001 | PU artificial leather | D1 10W | Laser cutting | 85 | 20 | 2 | |
| 59 | AL001 | PU artificial leather | D1 10W | Laser vector engraving | 70 | 60 | 1 | |
| 60 | AL001 | PU artificial leather | D1 10W | Laser bitmap engraving | 100 | 100 | 1 | |
| 61 | AL002 | PVC artificial leather | D1 10W | Laser cutting | 30 | 20 | 1 | |
| 62 | AL002 | PVC artificial leather | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 63 | AL002 | PVC artificial leather | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 64 | AL006 | Gray top-layer leather | D1 10W | Laser cutting | 100 | 10 | 3 | |
| 65 | AL006 | Gray top-layer leather | D1 10W | Laser vector engraving | 30 | 80 | 1 | |
| 66 | AL006 | Gray top-layer leather | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 67 | AL007 | Checkered top-layer leather | D1 10W | Laser vector engraving | 45 | 70 | 1 | |
| 68 | AL007 | Checkered top-layer leather | D1 10W | Laser bitmap engraving | 40 | 70 | 1 | |
| 69 | AL008 | Teal top-layer leather | D1 10W | Laser cutting | 100 | 10 | 2 | |
| 70 | AL008 | Teal top-layer leather | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 71 | AL008 | Teal top-layer leather | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 72 | AL009 | Cow leather | D1 10W | Laser cutting | 100 | 10 | 3 | |
| 73 | AL009 | Cow leather | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 74 | AL009 | Cow leather | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 75 | AL010 | PVC basketball leather | D1 10W | Laser cutting | 95 | 20 | 1 | |
| 76 | AL010 | PVC basketball leather | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 77 | AP001 | Kraft paper 70g | D1 10W | Laser cutting | 25 | 20 | 1 | |
| 78 | AP001 | Kraft paper 70g | D1 10W | Laser vector engraving | 45 | 80 | 1 | |
| 79 | AP001 | Kraft paper 70g | D1 10W | Laser bitmap engraving | 50 | 150 | 1 | |
| 80 | AP002 | Kraft paper 100g | D1 10W | Laser cutting | 40 | 20 | 1 | |
| 81 | AP002 | Kraft paper 100g | D1 10W | Laser bitmap engraving | 50 | 120 | 1 | |
| 82 | AP003 | Kraft paper 150g | D1 10W | Laser cutting | 40 | 20 | 1 | |
| 83 | AP003 | Kraft paper 150g | D1 10W | Laser vector engraving | 40 | 60 | 1 | |
| 84 | AP003 | Kraft paper 150g | D1 10W | Laser bitmap engraving | 50 | 95 | 1 | |
| 85 | AP004 | Kraft paper (thick) | D1 10W | Laser cutting | 65 | 20 | 1 | |
| 86 | AP004 | Kraft paper (thick) | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 87 | AP004 | Kraft paper (thick) | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 88 | AP006 | White cardboard 180g | D1 10W | Laser cutting | 56 | 20 | 1 | |
| 89 | AP006 | White cardboard 180g | D1 10W | Laser vector engraving | 65 | 55 | 1 | |
| 90 | AP006 | White cardboard 180g | D1 10W | Laser bitmap engraving | 45 | 40 | 1 | |
| 91 | AP007 | White cardboard 260g | D1 10W | Laser cutting | 100 | 15 | 1 | |
| 92 | AP007 | White cardboard 260g | D1 10W | Laser vector engraving | 100 | 50 | 1 | |
| 93 | AP007 | White cardboard 260g | D1 10W | Laser bitmap engraving | 80 | 65 | 1 | |
| 94 | AP008 | Marker paper 120g | D1 10W | Laser cutting | 50 | 20 | 1 | |
| 95 | AP008 | Marker paper 120g | D1 10W | Laser vector engraving | 65 | 50 | 1 | |

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|---|---|---|---|---|---|---|---|---|
| 96 | AP008 | Marker paper 120g | D1 10W | Laser bitmap engraving | 60 | 70 | 1 | |
| 97 | AP009 | Round kraft cardboard 250g | D1 10W | Laser cutting | 52 | 20 | 1 | |
| 98 | AP009 | Round kraft cardboard 250g | D1 10W | Laser vector engraving | 60 | 60 | 1 | |
| 99 | AP009 | Round kraft cardboard 250g | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 100 | AP010 | Round white cardboard 250g | D1 10W | Laser cutting | 85 | 20 | 1 | |
| 101 | AP010 | Round white cardboard 250g | D1 10W | Laser vector engraving | 80 | 60 | 1 | |
| 102 | AP010 | Round white cardboard 250g | D1 10W | Laser bitmap engraving | 60 | 50 | 1 | |
| 103 | AP011 | Round black cardboard 250g | D1 10W | Laser cutting | 75 | 20 | 1 | |
| 104 | AP011 | Round black cardboard 250g | D1 10W | Laser vector engraving | 60 | 80 | 1 | |
| 105 | AP011 | Round black cardboard 250g | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 106 | AP012 | White cardboard with gray back 1mm | D1 10W | Laser cutting | 80 | 15 | 2 | |
| 107 | AP012 | White cardboard with gray back 1mm | D1 10W | Laser vector engraving | 70 | 80 | 1 | |
| 108 | AP012 | White cardboard with gray back 1mm | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 109 | AP013 | White cardboard with gray back 2mm | D1 10W | Laser cutting | 100 | 4 | 1 | Yellow edge |
| 110 | AP013 | White cardboard with gray back 2mm | D1 10W | Laser vector engraving | 90 | 80 | 1 | |
| 111 | AP013 | White cardboard with gray back 2mm | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 112 | AP014 | White cardboard with gray back 3mm | D1 10W | Laser cutting | 100 | 10 | 3 | |
| 113 | AP014 | White cardboard with gray back 3mm | D1 10W | Laser vector engraving | 90 | 80 | 1 | |
| 114 | AP014 | White cardboard with gray back 3mm | D1 10W | Laser bitmap engraving | 90 | 100 | 1 | |
| 115 | AP015 | Corrugated paper 3.5mm | D1 10W | Laser cutting | 100 | 8 | 1 | |
| 116 | AP015 | Corrugated paper 3.5mm | D1 10W | Laser vector engraving | 80 | 80 | 1 | |
| 117 | AP015 | Corrugated paper 3.5mm | D1 10W | Laser bitmap engraving | 52 | 100 | 1 | |
| 118 | AP016 | White self-adhesive material | D1 10W | Laser cutting | 75 | 70 | 1 | |
| 119 | AP016 | White self-adhesive material | D1 10W | Laser bitmap engraving | 70 | 80 | 1 | |
| 120 | AP017 | PVC self-adhesive lettering film | D1 10W | Laser vector engraving | 20 | 60 | 1 | |
| 121 | AP017 | PVC self-adhesive lettering film | D1 10W | Laser bitmap engraving | 50 | 110 | 1 | |
| 122 | AP018 | A corrugated board | D1 10W | Laser cutting | 100 | 13 | 1 | |
| 123 | AP018 | A corrugated board | D1 10W | Laser vector engraving | 60 | 80 | 1 | |
| 124 | AP018 | A corrugated board | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 125 | AP019 | E corrugated board | D1 10W | Laser cutting | 100 | 20 | 1 | |
| 126 | AP019 | E corrugated board | D1 10W | Laser vector engraving | 60 | 80 | 1 | |
| 127 | AP019 | E corrugated board | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 128 | AP020 | Laser engraver marking paper 90g | D1 10W | Laser cutting | 50 | 20 | 1 | |
| 129 | AP020 | Laser engraver marking paper 90g | D1 10W | Laser vector engraving | 100 | 80 | 1 | |
| 130 | AP021 | Laser engraver marking paper 120g | D1 10W | Laser cutting | 65 | 20 | 1 | |
| 131 | AP021 | Laser engraver marking paper 120g | D1 10W | Laser cutting | 100 | 80 | 1 | |
| 132 | AP021 | Laser engraver marking paper 120g | D1 10W | Laser vector engraving | 80 | 50 | 1 | |
| 133 | AP021 | Laser engraver marking paper 120g | D1 10W | Laser bitmap engraving | 90 | 70 | 1 | |
| 134 | AP022 | Testing paper | D1 10W | Laser cutting | 50 | 20 | 1 | |
| 135 | AP022 | Testing paper | D1 10W | Laser vector engraving | 70 | 60 | 1 | |
| 136 | AP022 | Testing paper | D1 10W | Laser bitmap engraving | 90 | 105 | 1 | |
| 137 | AP023 | Laser engraver marking paper | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 138 | AP023 | Laser engraver marking paper | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 139 | AP024 | Kraft paper 200g | D1 10W | Laser cutting | 50 | 20 | 1 | |
| 140 | AP024 | Kraft paper 200g | D1 10W | Laser vector engraving | 40 | 55 | 1 | |
| 141 | AP024 | Kraft paper 200g | D1 10W | Laser bitmap engraving | 50 | 110 | 1 | |
| 142 | AP025 | Sandpaper | D1 10W | Laser cutting | 100 | 20 | 1 | |
| 143 | AP025 | Sandpaper | D1 10W | Laser vector engraving | 90 | 50 | 1 | |
| 144 | AP025 | Sandpaper | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 145 | AP026 | Wood grain sticker | D1 10W | Laser cutting | 45 | 20 | 1 | |
| 146 | AP026 | Wood grain sticker | D1 10W | Laser vector engraving | 40 | 70 | 1 | |
| 147 | AP026 | Wood grain sticker | D1 10W | Laser bitmap engraving | 40 | 100 | 1 | |
| 148 | AP027 | Colored paper 70g | D1 10W | Laser cutting | 20 | 20 | 1 | |
| 149 | AP027 | Colored paper 70g | D1 10W | Laser vector engraving | 35 | 80 | 1 | |
| 150 | AP027 | Colored paper 70g | D1 10W | Laser bitmap engraving | 25 | 90 | 1 | |
| 151 | AP028 | Pearlescent paper | D1 10W | Laser cutting | 16 | 20 | 1 | |
| 152 | AP028 | Pearlescent paper | D1 10W | Laser vector engraving | 30 | 80 | 1 | |
| 153 | AP028 | Pearlescent paper | D1 10W | Laser bitmap engraving | 30 | 150 | 1 | |
| 154 | AP029 | Laser paper | D1 10W | Laser cutting | 15 | 20 | 1 | |
| 155 | AP029 | Laser paper | D1 10W | Laser vector engraving | 20 | 80 | 1 | |
| 156 | AP029 | Laser paper | D1 10W | Laser bitmap engraving | 10 | 150 | 1 | |
| 157 | AP030 | Cardboard 300g | D1 10W | Laser cutting | 100 | 9 | 1 | |
| 158 | AP030 | Cardboard 300g | D1 10W | Laser vector engraving | 100 | 80 | 1 | |
| 159 | AP030 | Cardboard 300g | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 160 | AP031 | Waxed handmade paper | D1 10W | Laser cutting | 20 | 20 | 1 | |
| 161 | AP031 | Waxed handmade paper | D1 10W | Laser vector engraving | 20 | 75 | 1 | |
| 162 | AP031 | Waxed handmade paper | D1 10W | Laser bitmap engraving | 15 | 120 | 1 | |
| 163 | AP032 | Flash paper sheet | D1 10W | Laser cutting | 70 | 20 | 1 | |
| 164 | AP033 | Self-adhesive tin foil | D1 10W | Laser cutting | 100 | 20 | 1 | |
| 165 | AP033 | Self-adhesive tin foil | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 166 | AP033 | Self-adhesive tin foil | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 167 | AP034 | Carbon fabric film 6D | D1 10W | Laser cutting | 100 | 20 | 1 | |
| 168 | AP034 | Carbon fabric film 6D | D1 10W | Laser vector engraving | 25 | 80 | 1 | |
| 169 | AP034 | Carbon fabric film 6D | D1 10W | Laser bitmap engraving | 15 | 50 | 1 | |
| 170 | AP035 | Origami 60 × 60 | D1 10W | Laser cutting | 25 | 20 | 1 | |
| 171 | AP035 | Origami 60 × 60 | D1 10W | Laser vector engraving | 30 | 40 | 1 | |
| 172 | AP035 | Origami 60 × 60 | D1 10W | Laser bitmap engraving | 20 | 80 | 1 | |
| 173 | AP036 | Whiteboard sticker | D1 10W | Laser cutting | 100 | 10 | 1 | |
| 174 | AP036 | Whiteboard sticker | D1 10W | Laser vector engraving | 50 | 20 | 1 | |
| 175 | AP036 | Whiteboard sticker | D1 10W | Laser bitmap engraving | 100 | 50 | 1 | |
| 176 | AP039 | Golden wall sticker | D1 10W | Laser cutting | 90 | 20 | 1 | |
| 177 | AP039 | Golden wall sticker | D1 10W | Laser vector engraving | 25 | 80 | 1 | |
| 178 | AP039 | Golden wall sticker | D1 10W | Laser bitmap engraving | 15 | 100 | 1 | |
| 179 | AP040 | Origami 140X140 | D1 10W | Laser cutting | 30 | 20 | 1 | |
| 180 | AP040 | Origami 140X140 | D1 10W | Laser vector engraving | 30 | 40 | 1 | |
| 181 | AP040 | Origami 140X140 | D1 10W | Laser bitmap engraving | 25 | 80 | 1 | |
| 182 | APL0010 | Black acrylic 3.0mm | D1 10W | Laser cutting | 100 | 3 | 2 | |
| 183 | APL0010 | Black acrylic 3.0mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |

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|---|---|---|---|---|---|---|---|---|
| 184 | APL0010 | Black acrylic 3.0mm | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 185 | APL0011 | White acrylic 1.5mm | D1 10W | Laser vector engraving | 100 | 15 | 1 | |
| 186 | APL0012 | White acrylic 2.5mm | D1 10W | Laser vector engraving | 100 | 15 | 1 | |
| 187 | APL0013 | White acrylic 3.0mm | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 188 | APL0021 | Translucent acrylic 1mm | D1 10W | Laser vector engraving | 100 | 3 | 1 | |
| 189 | APL0022 | Blue acrylic 2mm | D1 10W | Laser vector engraving | 100 | 1 | 1 | |
| 190 | APL0022 | Blue acrylic 2mm | D1 10W | Laser bitmap engraving | 100 | 1 | 1 | |
| 191 | APL0023 | Mirror acrylic 3mm | D1 10W | Laser vector engraving | 80 | 80 | 1 | |
| 192 | APL0023 | Mirror acrylic 3mm | D1 10W | Laser bitmap engraving | 60 | 60 | 1 | |
| 193 | APL0024 | Black acrylic 1mm | D1 10W | Laser cutting | 100 | 7 | 1 | |
| 194 | APL0024 | Black acrylic 1mm | D1 10W | Laser vector engraving | 30 | 50 | 1 | |
| 195 | APL0024 | Black acrylic 1mm | D1 10W | Laser bitmap engraving | 30 | 50 | 1 | |
| 196 | APL0025 | Pink acrylic 1mm | D1 10W | Laser cutting | 100 | 2 | 1 | |
| 197 | APL0025 | Pink acrylic 1mm | D1 10W | Laser vector engraving | 80 | 50 | 1 | |
| 198 | APL0025 | Pink acrylic 1mm | D1 10W | Laser bitmap engraving | 80 | 50 | 1 | |
| 199 | APL0026 | Black pc mylar sheet 0.15T | D1 10W | Laser cutting | 70 | 20 | 1 | |
| 200 | APL0026 | Black pc mylar sheet 0.15T | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 201 | APL0026 | Black pc mylar sheet 0.15T | D1 10W | Laser bitmap engraving | 30 | 80 | 1 | |
| 202 | APL0026 | Black pc mylar sheet 0.2T | D1 10W | Laser cutting | 70 | 20 | 1 | |
| 203 | APL0026 | Black pc mylar sheet 0.2T | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 204 | APL0026 | Black pc mylar sheet 0.2T | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 205 | APL0027 | PC reflector lens 0.3T | D1 10W | Laser cutting | 90 | 8 | 1 | |
| 206 | APL0027 | PC reflector lens 0.3T | D1 10W | Laser vector engraving | 70 | 80 | 1 | |
| 207 | APL0027 | PC reflector lens 0.3T | D1 10W | Laser bitmap engraving | 30 | 80 | 1 | |
| 208 | APL0027 | PC reflector lens 0.5T | D1 10W | Laser cutting | 91 | 4 | 1 | |
| 209 | APL0027 | PC reflector lens 0.5T | D1 10W | Laser vector engraving | 80 | 80 | 1 | |
| 210 | APL0027 | PC reflector lens 0.5T | D1 10W | Laser bitmap engraving | 20 | 80 | 1 | |
| 211 | APL0028 | Yellow acrylic 2.0mm | D1 10W | Laser cutting | 100 | 3 | 2 | |
| 212 | APL0028 | Yellow acrylic 2.0mm | D1 10W | Laser vector engraving | 80 | 50 | 1 | |
| 213 | APL0028 | Yellow acrylic 2.0mm | D1 10W | Laser bitmap engraving | 50 | 70 | 1 | |
| 214 | APL0029 | Yellow acrylic 2.5mm | D1 10W | Laser vector engraving | 80 | 50 | 1 | |
| 215 | APL0029 | Yellow acrylic 2.5mm | D1 10W | Laser bitmap engraving | 30 | 60 | 1 | |
| 216 | APL0030 | Yellow acrylic 3.0mm (launched by xTool) | D1 10W | Laser cutting | 100 | 3 | 5 | |
| 217 | APL0030 | Yellow acrylic 3.0mm (launched by xTool) | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 218 | APL0030 | Yellow acrylic 3.0mm (launched by xTool) | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 219 | APL0031 | Yellow acrylic 5.0mm | D1 10W | Laser cutting | 100 | 5 | 9 | |
| 220 | APL0031 | Yellow acrylic 5.0mm | D1 10W | Laser vector engraving | 100 | 40 | 1 | |
| 221 | APL0031 | Yellow acrylic 5.0mm | D1 10W | Laser bitmap engraving | 60 | 60 | 1 | |
| 222 | APL0032 | Red acrylic 2.0mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 223 | APL0032 | Red acrylic 2.0mm | D1 10W | Laser bitmap engraving | 40 | 70 | 1 | |
| 224 | APL0033 | Red acrylic 3.0mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 225 | APL0033 | Red acrylic 3.0mm | D1 10W | Laser bitmap engraving | 40 | 70 | 1 | |
| 226 | APL0034 | Red acrylic 5.0mm | D1 10W | Laser cutting | 100 | 5 | 6 | |
| 227 | APL0034 | Red acrylic 5.0mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 228 | APL0034 | Red acrylic 5.0mm | D1 10W | Laser bitmap engraving | 40 | 70 | 1 | |
| 229 | APL0035 | Blue acrylic 2.5mm | D1 10W | Laser vector engraving | 100 | 50 | 1 | |
| 230 | APL0035 | Blue acrylic 2.5mm | D1 10W | Laser bitmap engraving | 80 | 50 | 1 | |
| 231 | APL0036 | Blue acrylic 3.0mm | D1 10W | Laser vector engraving | 100 | 50 | 1 | |
| 232 | APL0036 | Blue acrylic 3.0mm | D1 10W | Laser bitmap engraving | 100 | 30 | 1 | |
| 233 | APL0037 | Blue acrylic 5.0mm | D1 10W | Laser vector engraving | 100 | 40 | 1 | |
| 234 | APL0037 | Blue acrylic 5.0mm | D1 10W | Laser bitmap engraving | 100 | 30 | 1 | |
| 235 | APL0038 | Green acrylic 1.5mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 236 | APL0039 | Green acrylic 2.5mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 237 | APL0039 | Green acrylic 2.5mm | D1 10W | Laser bitmap engraving | 30 | 80 | 1 | |
| 238 | APL004 | PVC colored transparent sheet | D1 10W | Laser cutting | 40 | 8 | 1 | |
| 239 | APL004 | PVC colored transparent sheet | D1 10W | Laser vector engraving | 50 | 60 | 1 | |
| 240 | APL004 | PVC colored transparent sheet | D1 10W | Laser bitmap engraving | 55 | 50 | 1 | |
| 241 | APL0040 | Green acrylic 3.0mm | D1 10W | Laser vector engraving | 100 | 40 | 1 | |
| 242 | APL0040 | Green acrylic 3.0mm | D1 10W | Laser bitmap engraving | 80 | 50 | 1 | |
| 243 | APL0040 | Green acrylic 3.0mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 244 | APL0040 | Green acrylic 3.0mm | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 245 | APL0041 | Green acrylic 5.0mm | D1 10W | Laser vector engraving | 100 | 40 | 1 | |
| 246 | APL0041 | Green acrylic 5.0mm | D1 10W | Laser bitmap engraving | 100 | 40 | 1 | |
| 247 | APL0042 | ABS building blocks | D1 10W | Laser vector engraving | 80 | 40 | 1 | |
| 248 | APL0042 | ABS building blocks | D1 10W | Laser bitmap engraving | 100 | 60 | 1 | |
| 249 | APL0043 | Red and white ABS board | D1 10W | Laser vector engraving | 30 | 80 | 1 | |
| 250 | APL0043 | Red and white ABS board | D1 10W | Laser bitmap engraving | 20 | 100 | 1 | |
| 251 | APL007 | Black acrylic 1.5mm | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 252 | APL007 | Black acrylic 1.5mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 253 | APL008 | Black acrylic 2.0mm | D1 10W | Laser cutting | 100 | 4 | 2 | |
| 254 | APL008 | Black acrylic 2.0mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 255 | APL009 | Black acrylic 2.5mm | D1 10W | Laser cutting | 100 | 3 | 2 | |
| 256 | APL009 | Black acrylic 2.5mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 257 | APL011 | Gray leather | D1 10W | Laser cutting | 100 | 13 | 2 | |
| 258 | APL011 | Gray leather | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 259 | APL011 | Gray leather | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 260 | APL012 | Brown leather | D1 10W | Laser cutting | 100 | 10 | 3 | |
| 261 | APL012 | Brown leather | D1 10W | Laser vector engraving | 30 | 20 | 1 | |
| 262 | APL012 | Brown leather | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 263 | APL013 | Dark brown lychee pattern leather | D1 10W | Laser cutting | 100 | 10 | 3 | |
| 264 | APL013 | Dark brown lychee pattern leather | D1 10W | Laser vector engraving | 40 | 30 | 1 | |
| 265 | APL013 | Dark brown lychee pattern leather | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 266 | APL014 | Light brown lychee pattern leather | D1 10W | Laser cutting | 100 | 8 | 3 | |
| 267 | APL014 | Light brown lychee pattern leather | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 268 | APL014 | Light brown lychee pattern leather | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | If you wipe the leather after engraving it, the designed pattern may become dirty. |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| 269 | APL015 | Burgundy leather | D1 10W | Laser cutting | 100 | 9 | 2 | |
| 270 | APL015 | Burgundy leather | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 271 | APL015 | Burgundy leather | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 272 | APL038 | Green acrylic 1.5mm | D1 10W | Laser bitmap engraving | 30 | 50 | 1 | |
| 273 | APL044 | Latex | D1 10W | Laser vector engraving | 20 | 10 | 1 | |
| 274 | APL044 | Latex | D1 10W | Laser bitmap engraving | 100 | 80 | 1 | |
| 275 | APL045 | Black acrylic 2mm (opaque sides, launched by xTool) | D1 10W | Laser cutting | 100 | 3 | 1 | |
| 276 | APL045 | Black acrylic 2mm (opaque sides, launched by xTool) | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 277 | APL045 | Black acrylic 2mm (opaque sides, launched by xTool) | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 278 | APL046 | Silicone 3mm | D1 10W | Laser vector engraving | 100 | 50 | 1 | |
| 279 | APL046 | Silicone 3mm | D1 10W | Laser bitmap engraving | 100 | 50 | 1 | |
| 280 | APL047 | Red onion (pink) acrylic 3mm (launched by xTool) | D1 10W | Laser cutting | 100 | 3 | 3 | |
| 281 | APL047 | Red onion (pink) acrylic 3mm (launched by xTool) | D1 10W | Laser bitmap engraving | 80 | 50 | 1 | |
| 282 | APL049 | Grass green glossy acrylic 3mm (launched by xTool) | D1 10W | Laser cutting | 100 | 4 | 5 | |
| 283 | APL049 | Grass green glossy acrylic 3mm (launched by xTool) | D1 10W | Laser vector engraving | 80 | 80 | 1 | |
| 284 | APL049 | Grass green glossy acrylic 3mm (launched by xTool) | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 285 | APL051 | Black acrylic 5.0mm | D1 10W | Laser cutting | 100 | 5 | 4 | |
| 286 | APL052 | Orange acrylic (launched by xTool) | D1 10W | Laser cutting | 100 | 3 | 5 | |
| 287 | APL052 | Orange acrylic (launched by xTool) | D1 10W | Laser vector engraving | 50 | 40 | 1 | |
| 288 | APL052 | Orange acrylic (launched by xTool) | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 289 | APL053 | Materials library_Red acrylic 3mm | D1 10W | Laser cutting | 100 | 3 | 3 | |
| 290 | APL053 | Materials library_Red acrylic 3mm | D1 10W | Laser vector engraving | 35 | 50 | 1 | |
| 291 | APL053 | Materials library_Red acrylic 3mm | D1 10W | Laser bitmap engraving | 35 | 50 | 1 | |
| 292 | APL056 | Materials library_Double color plate (30cm × 30cm) 6pcs | D1 10W | Laser cutting | 50 | 15 | 7 | |
| 293 | APL056 | Materials library_Double color plate (30cm × 30cm) 6pcs | D1 10W | Laser vector engraving | 30 | 50 | 1 | |
| 294 | APL056 | Materials library_Double color plate (30cm × 30cm) 6pcs | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 295 | APL058 | 2358 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 2 | |
| 296 | APL059 | 237 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 2 | |
| 297 | APL060 | 235 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 298 | APL062 | 238 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 2 | |
| 299 | APL063 | 215 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 300 | APL064 | 236 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 301 | APL066 | M002 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 302 | APL067 | M003 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 303 | APL070 | M006 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 304 | APL072 | M008 Orange opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 305 | APL074 | 8814 Brown opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 306 | APL075 | 502 Black opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 307 | APL076 | 5028 Black opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 308 | APL092 | 212 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 309 | APL100 | 992 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 310 | APL102 | 994 Yellow opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 311 | APL106 | 362 Green opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 312 | APL108 | 5021 Black opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 313 | APL109 | 102 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 314 | APL110 | 2370 Black opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 315 | APL111 | 348 Green opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 316 | APL112 | 347 Green opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 317 | APL115 | 635 Green opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 318 | APL117 | 115 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 319 | APL118 | 8138 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 320 | APL119 | 136 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 321 | APL120 | 135 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 322 | APL121 | 128 Red opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 323 | APL122 | 8266 Orange opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 324 | APL145 | 814 Brown opaque | D1 10W | Laser cutting | 100 | 2 | 3 | |
| 325 | AS001 | Pebble | D1 10W | Laser vector engraving | 100 | 8 | 1 | |
| 326 | AS001 | Pebble | D1 10W | Laser bitmap engraving | 80 | 5 | 1 | |
| 327 | AS002 | White jade | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 328 | AS003 | Artificial granite floor tile | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 329 | AS003 | Artificial granite floor tile | D1 10W | Laser bitmap engraving | 100 | 40 | 1 | |
| 330 | AS004 | Antique green tiles | D1 10W | Laser vector engraving | 100 | 5 | 1 | |
| 331 | AS004 | Antique green tiles | D1 10W | Laser bitmap engraving | 100 | 50 | 1 | Poor output. The designed pattern is not clearly engraved. |
| 332 | AS013 | Jade | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 333 | AS013 | Jade | D1 10W | Laser bitmap engraving | 100 | 15 | 1 | |
| 334 | AW001 | Basswood board 3mm | D1 10W | Laser cutting | 100 | 4 | 1 | |
| 335 | AW001 | Basswood board 3mm | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 336 | AW001 | Basswood board 3mm | D1 10W | Laser bitmap engraving | 100 | 75 | 1 | |
| 337 | AW003 | Bakelite board 3mm | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 338 | AW003 | Bakelite board 3mm | D1 10W | Laser vector engraving | 100 | 20 | 1 | |
| 339 | AW003 | Bakelite board 3mm | D1 10W | Laser bitmap engraving | 100 | 60 | 1 | |
| 340 | AW005 | Black walnut 3mm | D1 10W | Laser cutting | 100 | 3 | 3 | |
| 341 | AW005 | Black walnut 3mm | D1 10W | Laser vector engraving | 80 | 35 | 1 | |
| 342 | AW005 | Black walnut 3mm | D1 10W | Laser bitmap engraving | 90 | 60 | 1 | |
| 343 | AW007 | Cherry plywood 3mm | D1 10W | Laser cutting | 100 | 5 | 3 | |
| 344 | AW007 | Cherry plywood 3mm | D1 10W | Laser vector engraving | 70 | 35 | 1 | |
| 345 | AW007 | Cherry plywood 3mm | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 346 | AW008 | Tung wood board 1mm | D1 10W | Laser cutting | 100 | 13 | 1 | |
| 347 | AW008 | Tung wood board 1mm | D1 10W | Laser vector engraving | 60 | 50 | 1 | |
| 348 | AW008 | Tung wood board 1mm | D1 10W | Laser bitmap engraving | 85 | 100 | 1 | |
| 349 | AW009 | Tung wood board 3mm | D1 10W | Laser cutting | 100 | 7 | 1 | |
| 350 | AW009 | Tung wood board 3mm | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 351 | AW009 | Tung wood board 3mm | D1 10W | Laser bitmap engraving | 100 | 115 | 1 | |
| 352 | AW010 | Tung wood board 6mm | D1 10W | Laser cutting | 100 | 8 | 2 | |
| 353 | AW010 | Tung wood board 6mm | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 354 | AW010 | Tung wood board 6mm | D1 10W | Laser bitmap engraving | 100 | 115 | 1 | |
| 355 | AW011 | Tung wood square bar 3mm | D1 10W | Laser cutting | 100 | 10 | 1 | |
| 356 | AW011 | Tung wood square bar 3mm | D1 10W | Laser bitmap engraving | 50 | 35 | 1 | |
| 357 | AW012 | Tung wood square bar 6mm | D1 10W | Laser cutting | 100 | 11 | 2 | |
| 358 | AW012 | Tung wood square bar 6mm | D1 10W | Laser vector engraving | 30 | 35 | 1 | |
| 359 | AW012 | Tung wood square bar 6mm | D1 10W | Laser bitmap engraving | 50 | 35 | 1 | |
| 360 | AW013 | Tung wood square bar 8mm | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 361 | AW013 | Tung wood square bar 8mm | D1 10W | Laser vector engraving | 43 | 35 | 1 | |
| 362 | AW013 | Tung wood square bar 8mm | D1 10W | Laser bitmap engraving | 50 | 35 | 1 | |
| 363 | AW014 | Pine wood column | D1 10W | Laser vector engraving | 80 | 40 | 1 | |
| 364 | AW014 | Pine wood column | D1 10W | Laser bitmap engraving | 95 | 100 | 1 | |
| 365 | AW015 | Nanzhu bamboo square piece | D1 10W | Laser cutting | 100 | 5 | 1 | |
| 366 | AW015 | Nanzhu bamboo square piece | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 367 | AW015 | Nanzhu bamboo business card | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 368 | AW016 | Medium density fiberboard (MDF) | D1 10W | Laser cutting | 100 | 9 | 3 | |
| 369 | AW016 | Medium density fiberboard (MDF) | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 370 | AW016 | Medium density fiberboard (MDF) | D1 10W | Laser bitmap engraving | 100 | 100 | 1 | |
| 371 | AW017 | MDF 2mm | D1 10W | Laser cutting | 100 | 5 | 2 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| 372 | AW019 | Poplar wood piece | D1 10W | Laser cutting | 100 | 7 | 1 | |
| 373 | AW019 | Poplar wood piece | D1 10W | Laser vector engraving | 60 | 50 | 1 | |
| 374 | AW019 | Poplar wood piece | D1 10W | Laser bitmap engraving | 90 | 80 | 1 | |
| 375 | AW020 | Round poplar wood piece | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 376 | AW020 | Round poplar wood piece | D1 10W | Laser bitmap engraving | 100 | 75 | 1 | |
| 377 | AW021 | Poplar wood 3mm | D1 10W | Laser cutting | 66 | 8 | 2 | |
| 378 | AW021 | Poplar wood 3mm | D1 10W | Laser vector engraving | 55 | 40 | 1 | |
| 379 | AW021 | Poplar wood 3mm | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 380 | AW022 | Pine wood board 3mm | D1 10W | Laser cutting | 100 | 4 | 1 | |
| 381 | AW022 | Pine wood board 3mm | D1 10W | Laser vector engraving | 80 | 20 | 1 | |
| 382 | AW022 | Pine wood board 3mm | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 383 | AW023 | Pine wood board 5mm | D1 10W | Laser cutting | 100 | 5 | 3 | |
| 384 | AW023 | Pine wood board 5mm | D1 10W | Laser vector engraving | 65 | 35 | 1 | |
| 385 | AW023 | Pine wood board 5mm | D1 10W | Laser bitmap engraving | 90 | 100 | 1 | |
| 386 | AW024 | PVC expansion sheet | D1 10W | Laser bitmap engraving | 100 | 80 | 1 | |
| 387 | AW025 | KT board 5mm | D1 10W | Laser cutting | 60 | 3 | 2 | |
| 388 | AW026 | Basswood laminate 1.5mm | D1 10W | Laser cutting | 100 | 9 | 1 | |
| 389 | AW027 | Basswood laminate 2.0mm | D1 10W | Laser cutting | 100 | 7 | 1 | |
| 390 | AW028 | Basswood laminate 8.0mm | D1 10W | Laser cutting | 100 | 1 | 10 | |
| 391 | AW029 | Basswood laminate 10mm | D1 10W | Laser cutting | 100 | 1 | 10 | |
| 392 | AW030 | Pine wood block 10mm | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 393 | AW032 | Pine wood block 20mm | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 394 | AW034 | Black walnut solid wood block | D1 10W | Laser vector engraving | 80 | 35 | 1 | |
| 395 | AW034 | Black walnut solid wood block | D1 10W | Laser bitmap engraving | 100 | 100 | 1 | |
| 396 | AW035 | Basswood board 8mm | D1 10W | Laser cutting | 100 | 3 | 3 | You need to set a smaller focal length. |
| 397 | AW036 | Cypress wood | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 398 | AW036 | Cypress wood | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 399 | AW037 | Black walnut solid wood | D1 10W | Laser cutting | 100 | 6 | 1 | |
| 400 | AW038 | Pine wood board 10mm | D1 10W | Laser cutting | 100 | 5 | 5 | |
| 401 | AW038 | Pine wood board 10mm | D1 10W | Laser vector engraving | 100 | 80 | 1 | |
| 402 | AW038 | Pine wood board 10mm | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 403 | AW039 | Bamboo sheet 3mm | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 404 | AW040 | Bamboo sheet 4mm | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 405 | AW043 | Basswood board 4mm | D1 10W | Laser cutting | 100 | 3 | 1 | |
| 406 | AW043 | Basswood board 4mm | D1 10W | Laser vector engraving | 60 | 80 | 1 | |
| 407 | AW043 | Basswood board 4mm | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 408 | AW044 | Basswood board 6mm | D1 10W | Laser cutting | 100 | 5 | 3 | |
| 409 | AW044 | Basswood board 6mm | D1 10W | Laser vector engraving | 60 | 80 | 1 | |
| 410 | AW044 | Basswood board 6mm | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 411 | AW045 | Basswood board 9mm | D1 10W | Laser vector engraving | 60 | 80 | 1 | |
| 412 | AW045 | Basswood board 9mm | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 413 | AW046 | Round poplar wood piece 2.5mm | D1 10W | Laser cutting | 100 | 9 | 1 | |
| 414 | AW046 | Round poplar wood piece 2.5mm | D1 10W | Laser vector engraving | 50 | 55 | 1 | |
| 415 | AW046 | Round poplar wood piece 2.5mm | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 416 | AW047 | Balsa wood 13mm | D1 10W | Laser cutting | 100 | 10 | 5 | |
| 417 | AW047 | Balsa wood 13mm | D1 10W | Laser vector engraving | 35 | 80 | 1 | |
| 418 | AW047 | Balsa wood 13mm | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 419 | AW048 | Elm wood board | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 420 | AW048 | Elm wood board | D1 10W | Laser bitmap engraving | 40 | 100 | 1 | |
| 421 | AW049 | Mahogany plywood 3mm (launched by xTool) | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 422 | AW049 | Mahogany plywood 3mm (launched by xTool) | D1 10W | Laser bitmap engraving | 65 | 100 | 1 | |
| 423 | AW050 | Basswood plywood 3mm (launched by xTool) | D1 10W | Laser cutting | 100 | 6 | 1 | |
| 424 | AW050 | Basswood plywood 3mm (launched by xTool) | D1 10W | Laser bitmap engraving | 95 | 100 | 1 | |
| 425 | AW051 | Black walnut (launched by xTool) | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 426 | AW051 | Black walnut (launched by xTool) | D1 10W | Laser bitmap engraving | 45 | 80 | 1 | |
| 427 | AW052 | Ash wood (launched by xTool) | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 428 | AW052 | Ash wood (launched by xTool) | D1 10W | Laser bitmap engraving | 45 | 80 | 1 | |
| 429 | AW053 | Cherry wood (launched by xTool) | D1 10W | Laser cutting | 90 | 8 | 3 | |
| 430 | AW053 | Cherry wood (launched by xTool) | D1 10W | Laser bitmap engraving | 65 | 85 | 1 | |
| 431 | AW054 | Padauk Nanmu wood 3mm | D1 10W | Laser cutting | 100 | 2 | 1 | |
| 432 | AW054 | Padauk Nanmu wood 3mm | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 433 | AW054 | Padauk Nanmu wood 3mm | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 434 | AW055 | Wenge wood 3mm | D1 10W | Laser cutting | 95 | 5 | 3 | |
| 435 | AW055 | Wenge wood 3mm | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 436 | AW055 | Wenge wood 3mm | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 437 | AW056 | Bocoa prouacensis wood 3mm | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 438 | AW056 | Bocoa prouacensis wood 3mm | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 439 | AW057 | Bubinga wood 3mm | D1 10W | Laser cutting | 80 | 5 | 3 | |
| 440 | AW057 | Bubinga wood 3mm | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 441 | AW057 | Bubinga wood 3mm | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 442 | AW058 | Gold-rimmed Nanmu wood 3mm | D1 10W | Laser cutting | 100 | 5 | 1 | |
| 443 | AW058 | Gold-rimmed Nanmu wood 3mm | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 444 | AW058 | Gold-rimmed Nanmu wood 3mm | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 445 | AW059 | Burma Rosewood | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 446 | AW059 | Burma Rosewood | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 447 | AW060 | African Blackwood | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 448 | AW060 | African Blackwood | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 449 | AW061 | Cypress | D1 10W | Laser cutting | 100 | 5 | 1 | |
| 450 | AW061 | Cypress | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 451 | AW061 | Cypress | D1 10W | Laser bitmap engraving | 65 | 100 | 1 | |
| 452 | AW062 | Boxwood | D1 10W | Laser cutting | 100 | 5 | 3 | |
| 453 | AW062 | Boxwood | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 454 | AW062 | Boxwood | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 455 | AW063 | African padauk | D1 10W | Laser cutting | 100 | 5 | 1 | |
| 456 | AW063 | African padauk | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 457 | AW063 | African padauk | D1 10W | Laser bitmap engraving | 65 | 100 | 1 | |
| 458 | AW064 | Violet rosewood | D1 10W | Laser cutting | 100 | 5 | 3 | |
| 459 | AW064 | Violet rosewood | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 460 | AW064 | Violet rosewood | D1 10W | Laser bitmap engraving | 65 | 100 | 1 | |
| 461 | AW065 | Green sandalwood | D1 10W | Laser cutting | 100 | 5 | 2 | |
| 462 | AW065 | Green sandalwood | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 463 | AW065 | Green sandalwood | D1 10W | Laser bitmap engraving | 65 | 100 | 1 | |
| 464 | AW066 | Blood sandalwood | D1 10W | Laser cutting | 100 | 5 | 2 | |

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|---|---|---|---|---|---|---|---|---|
| 465 | AW066 | Blood sandalwood | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 466 | AW066 | Blood sandalwood | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 467 | AW069 | Materials library_Black walnut plywood (30cm × 30cm) 2pcs | D1 10W | Laser cutting | 100 | 4 | 2 | |
| 468 | AW069 | Materials library_Black walnut plywood (30cm × 30cm) 2pcs | D1 10W | Laser vector engraving | 60 | 40 | 1 | |
| 469 | AW069 | Materials library_Black walnut plywood (30cm × 30cm) 2pcs | D1 10W | Laser bitmap engraving | 70 | 60 | 1 | |
| 470 | AW070 | Materials library_Pine plywood (30cm × 30cm) 2pcs | D1 10W | Laser cutting | 100 | 3 | 2 | |
| 471 | AW070 | Materials library_Pine plywood (30cm × 30cm) 2pcs | D1 10W | Laser vector engraving | 90 | 40 | 1 | |
| 472 | AW070 | Materials library_Pine plywood (30cm × 30cm) 2pcs | D1 10W | Laser bitmap engraving | 75 | 40 | 1 | |
| 473 | AW071 | Materials library_Birch plywood (30cm × 30cm) 2pcs | D1 10W | Laser cutting | 100 | 3 | 2 | |
| 474 | AW071 | Materials library_Birch plywood (30cm × 30cm) 2pcs | D1 10W | Laser vector engraving | 80 | 30 | 1 | |
| 475 | AW071 | Materials library_Birch plywood (30cm × 30cm) 2pcs | D1 10W | Laser bitmap engraving | 90 | 60 | 1 | |
| 476 | AW072 | Materials library_Mahogany plywood (30cm × 30cm) 2pcs | D1 10W | Laser cutting | 100 | 3 | 1 | |
| 477 | AW072 | Materials library_Mahogany plywood (30cm × 30cm) 2pcs | D1 10W | Laser vector engraving | 80 | 30 | 1 | |
| 478 | AW072 | Materials library_Mahogany plywood (30cm × 30cm) 2pcs | D1 10W | Laser bitmap engraving | 90 | 80 | 1 | |
| 479 | AW073 | Materials library_Cherry plywood (30cm × 30cm) 2pcs | D1 10W | Laser cutting | 100 | 2 | 1 | |
| 480 | AW073 | Materials library_Cherry plywood (30cm × 30cm) 2pcs | D1 10W | Laser vector engraving | 90 | 50 | 1 | |
| 481 | AW073 | Materials library_Cherry plywood (30cm × 30cm) 2pcs | D1 10W | Laser bitmap engraving | 80 | 50 | 1 | |
| 482 | AW074 | Materials library_Basswood plywood (30cm × 30cm) 2pcs | D1 10W | Laser cutting | 90 | 8 | 2 | |
| 483 | AW074 | Materials library_Basswood plywood (30cm × 30cm) 2pcs | D1 10W | Laser vector engraving | 75 | 40 | 1 | |
| 484 | AW074 | Materials library_Basswood plywood (30cm × 30cm) 2pcs | D1 10W | Laser bitmap engraving | 80 | 60 | 1 | |
| 485 | AW075 | Balsa wood board | D1 10W | Laser cutting | 30 | 6 | 1 | |
| 486 | AW075 | Balsa wood board | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 487 | AW075 | Balsa wood board | D1 10W | Laser bitmap engraving | 30 | 80 | 1 | |
| 488 | AW076 | Balsa wood board 3mm | D1 10W | Laser cutting | 40 | 5 | 1 | |
| 489 | AW076 | Balsa wood board 3mm | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 490 | AW076 | Balsa wood board 3mm | D1 10W | Laser bitmap engraving | 35 | 60 | 1 | |
| 491 | AW077 | Balsa wood board 5mm | D1 10W | Laser cutting | 85 | 5 | 1 | |
| 492 | AW077 | Balsa wood board 5mm | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 493 | AW077 | Balsa wood board 5mm | D1 10W | Laser bitmap engraving | 40 | 60 | 1 | |
| 494 | B0003 | Cow horn scraping board | D1 10W | Laser bitmap engraving | 90 | 40 | 1 | |
| 495 | BE001 | Silicone coaster (with spray painting) | D1 10W | Laser vector engraving | 30 | 60 | 1 | |
| 496 | BE001 | Silicone coaster (with spray painting) | D1 10W | Laser bitmap engraving | 50 | 120 | 1 | |
| 497 | BE002 | Red silicone finger ring | D1 10W | Laser vector engraving | 100 | 80 | 1 | You can get better output without the Rotary Attachment. |
| 498 | BE002 | Red silicone finger ring | D1 10W | Laser bitmap engraving | 100 | 100 | 1 | |
| 499 | BE003 | Silicone hanging basket | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 500 | BE003 | Silicone hanging basket | D1 10W | Laser bitmap engraving | 60 | 80 | 1 | |
| 501 | BE004 | Silicone brush cup | D1 10W | Laser vector engraving | 55 | 80 | 1 | |
| 502 | BE004 | Silicone brush cup | D1 10W | Laser bitmap engraving | 90 | 90 | 1 | |
| 503 | BE005 | Silicone bottle cap | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 504 | BE005 | Silicone bottle cap | D1 10W | Laser bitmap engraving | 90 | 90 | | |
| 505 | BE006 | Silicone tray | D1 10W | Laser bitmap engraving | 100 | 25 | 1 | |
| 506 | BFT001 | Canvas bag | D1 10W | Laser bitmap engraving | 100 | 80 | 1 | Poor output. The designed pattern is not clearly engraved. |
| 507 | BFT001 | Canvas bag | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 508 | BFT002 | Flannel bag | D1 10W | Laser vector engraving | 30 | 60 | 1 | |
| 509 | BFT002 | Flannel bag | D1 10W | Laser bitmap engraving | 50 | 120 | 1 | |
| 510 | BFT004 | Cotton bag | D1 10W | Laser vector engraving | 55 | 50 | 1 | |
| 511 | BFT004 | Cotton bag | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 512 | BFT006 | Felt coaster 3mm | D1 10W | Laser vector engraving | 30 | 80 | 1 | |
| 513 | BFT006 | Felt coaster 3mm | D1 10W | Laser bitmap engraving | 25 | 95 | 1 | |
| 514 | BFT007 | Linen bag | D1 10W | Laser bitmap engraving | 45 | 100 | 1 | |
| 515 | BL001 | PU phone case | D1 10W | Laser vector engraving | 60 | 50 | 1 | |
| 516 | BL001 | PU phone case | D1 10W | Laser bitmap engraving | 30 | 33 | 1 | |
| 517 | BL002 | Leather keychain | D1 10W | Laser bitmap engraving | 75 | 80 | 1 | |
| 518 | BL003 | Black leather mouse pad | D1 10W | Laser vector engraving | 80 | 30 | 1 | |
| 519 | BL003 | Black leather mouse pad | D1 10W | Laser bitmap engraving | 60 | 80 | 1 | |
| 520 | BL004 | Gray leather mouse pad | D1 10W | Laser vector engraving | 35 | 30 | 1 | |
| 521 | BL004 | Gray leather mouse pad | D1 10W | Laser bitmap engraving | 60 | 80 | 1 | |
| 522 | BL005 | Red leather mouse pad | D1 10W | Laser vector engraving | 60 | 30 | 1 | |
| 523 | BL005 | Red leather mouse pad | D1 10W | Laser bitmap engraving | 60 | 80 | 1 | |
| 524 | BL006 | Brown leather mouse pad | D1 10W | Laser vector engraving | 35 | 30 | 1 | |
| 525 | BL006 | Brown leather mouse pad | D1 10W | Laser bitmap engraving | 60 | 80 | 1 | |
| 526 | BL007 | Yellow leather glasses bag | D1 10W | Laser vector engraving | 35 | 30 | 1 | |
| 527 | BL007 | Yellow leather glasses bag | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 528 | BL008 | Leather baseball | D1 10W | Laser vector engraving | 45 | 80 | 1 | |
| 529 | BL008 | Leather baseball | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 530 | BL009 | Suede phone case | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 531 | BL009 | Suede phone case | D1 10W | Laser bitmap engraving | 40 | 100 | 1 | |
| 532 | BL010 | Leather nail clipper bag | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 533 | BL011 | Beige keychain | D1 10W | Laser bitmap engraving | 50 | 180 | 1 | |
| 534 | BL012 | Black-brown bookmark | D1 10W | Laser bitmap engraving | 40 | 180 | 1 | Ash generated |
| 535 | BL013 | Red bookmark | D1 10W | Laser bitmap engraving | 40 | 180 | 1 | Ash generated, color fading |
| 536 | BL014 | Brown leather bracelet | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 537 | BL014 | Brown leather bracelet | D1 10W | Laser bitmap engraving | 100 | 12 | 1 | |
| 538 | BL015 | Yellow leather bracelet | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 539 | BL016 | Materials library_ Stainless steel manicure set 16 pcs | D1 10W | Laser vector engraving | 70 | 60 | 1 | |
| 540 | BL016 | Materials library_ Stainless steel manicure set 16 pcs | D1 10W | Laser bitmap engraving | 100 | 90 | 1 | |
| 541 | BL017 | PU Leather jewelry organizer | D1 10W | Laser vector engraving | 90 | 80 | 1 | |
| 542 | BL017 | PU Leather jewelry organizer | D1 10W | Laser bitmap engraving | 75 | 80 | 1 | |
| 543 | BL017 | PU Leather jewelry organizer | D1 10W | Laser bitmap engraving | 45 | 30 | 1 | |
| 544 | BL018 | Black leather collar | D1 10W | Laser vector engraving | 75 | 80 | 1 | |
| 545 | BL018 | Black leather collar | D1 10W | Laser vector engraving | 100 | 3 | 1 | |
| 546 | BL018 | Black leather collar | D1 10W | Laser bitmap engraving | 80 | 75 | 1 | The hardware around the collar may prevent it from being placed flat. You may need to press it flat with something. |

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|---|---|---|---|---|---|---|---|---|
| 547 | BL018 | Black leather collar | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 548 | BL019 | Brown leather collar | D1 10W | Laser vector engraving | 100 | 3 | 1 | |
| 549 | BL019 | Brown leather collar | D1 10W | Laser vector engraving | 75 | 80 | 1 | |
| 550 | BL019 | Brown leather collar | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 551 | BL019 | Brown leather collar | D1 10W | Laser bitmap engraving | 75 | 80 | 1 | |
| 552 | BL020 | Orange leather bracelet | D1 10W | Laser vector engraving | 75 | 80 | 1 | |
| 553 | BL020 | Orange leather bracelet | D1 10W | Laser bitmap engraving | 75 | 90 | 1 | |
| 554 | BM001 | Metal dog tag | D1 10W | Laser vector engraving | 100 | 5 | 1 | |
| 555 | BM001 | Metal dog tag | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 556 | BM002 | Metal business card case (thick) | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 557 | BM002 | Metal business card case (thick) | D1 10W | Laser bitmap engraving | 100 | 20 | 1 | |
| 558 | BM004 | Metal business card | D1 10W | Laser vector engraving | 100 | 8 | 1 | |
| 559 | BM004 | Metal business card | D1 10W | Laser bitmap engraving | 100 | 105 | 1 | |
| 560 | BM005 | Hollow metal business card | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 561 | BM005 | Hollow metal business card | D1 10W | Laser bitmap engraving | 90 | 110 | 1 | |
| 562 | BM006 | Necklace jewelry | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 563 | BM006 | Necklace jewelry | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 564 | BM007 | Coin clip | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 565 | BM007 | Coin clip | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 566 | BM010 | 3D stainless steel toy | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 567 | BM010 | 3D stainless steel toy | D1 10W | Laser bitmap engraving | 100 | 5 | 1 | |
| 568 | BM014 | Silver stainless steel ring | D1 10W | Laser vector engraving | 100 | 15 | 1 | |
| 569 | BM014 | Silver stainless steel ring | D1 10W | Laser bitmap engraving | 100 | 25 | 1 | |
| 570 | BM015 | Gold stainless steel ring | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 571 | BM015 | Gold stainless steel ring | D1 10W | Laser bitmap engraving | 100 | 5 | 1 | |
| 572 | BM016 | Black stainless steel ring | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 573 | BM016 | Black stainless steel ring | D1 10W | Laser bitmap engraving | 100 | 10 | 1 | |
| 574 | BM017 | Gold stainless steel bracelet | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 575 | BM017 | Gold stainless steel bracelet | D1 10W | Laser bitmap engraving | 100 | 5 | 1 | |
| 576 | BM018 | Black metal mouse pad | D1 10W | Laser bitmap engraving | 100 | 5 | 1 | |
| 577 | BM019 | Metal cat tag | D1 10W | Laser bitmap engraving | 100 | 5 | 1 | |
| 578 | BM020 | Dog collar | D1 10W | Laser bitmap engraving | 100 | 6 | 1 | |
| 579 | BM021 | Stainless steel dog bowl | D1 10W | Laser vector engraving | 80 | 50 | 1 | |
| 580 | BM021 | Stainless steel dog bowl | D1 10W | Laser bitmap engraving | 60 | 65 | 1 | |
| 581 | BM022 | Materials library_Black metal hip flask 4 pcs | D1 10W | Laser bitmap engraving | 100 | 20 | 1 | |
| 582 | BM023 | Metal business card | D1 10W | Laser bitmap engraving | 100 | 60 | 1 | |
| 583 | BM024 | Metal file | D1 10W | Laser bitmap engraving | 100 | 12 | 1 | |
| 584 | BM025 | Stainless steel cup | D1 10W | Laser bitmap engraving | 100 | 15 | 1 | |
| 585 | BM026 | Materials library_Stainless steel cup (Black) 20oz | D1 10W | Laser vector engraving | 100 | 20 | 1 | |
| 586 | BM026 | Materials library_Stainless steel cup (Black) 20oz | D1 10W | Laser bitmap engraving | 100 | 80 | 1 | |
| 587 | BM027 | Stainless steel necklace | D1 10W | Laser vector engraving | 100 | 2 | 1 | |
| 588 | BM027 | Stainless steel necklace | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 589 | BM027 | Stainless steel necklace | D1 10W | Laser bitmap engraving | 100 | 9 | 1 | |
| 590 | BM028 | Materials library_Stainless steel cup (Steel Color) 20oz | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 591 | BM028 | Materials library_Stainless steel cup (Steel Color) 20oz | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 592 | BM030 | Black metal table knife | D1 10W | Laser bitmap engraving | 100 | 12 | 1 | It is recommended that you engrave the coated part on the back. The engraving output may be poor for the stainless steel part on the front. |
| 593 | BM031 | Stainless steel coaster | D1 10W | Laser vector engraving | 100 | 12 | 1 | |
| 594 | BM031 | Stainless steel coaster | D1 10W | Laser bitmap engraving | 100 | 12 | 1 | |
| 595 | BM032 | Stainless steel necklace (silver) | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 596 | BM032 | Stainless steel necklace (silver) | D1 10W | Laser bitmap engraving | 100 | 9 | 1 | |
| 597 | BM033 | Stainless steel necklace (gold) | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 598 | BM033 | Stainless steel necklace (gold) | D1 10W | Laser bitmap engraving | 100 | 9 | 1 | |
| 599 | BM033 | Stainless steel necklace (gold) | D1 10W | Laser bitmap engraving | 100 | 9 | 1 | |
| 600 | BM034 | Stainless steel necklace (rose gold) | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 601 | BM035 | Stainless steel phone holder | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 602 | BM035 | Stainless steel phone holder | D1 10W | Laser bitmap engraving | 100 | 12 | 1 | |
| 603 | BM036 | Stainless steel bracelet | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 604 | BM036 | Stainless steel bracelet | D1 10W | Laser bitmap engraving | 100 | 12 | 1 | |
| 605 | BM037 | Stainless steel necklace & bracelet set | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 606 | BM037 | Stainless steel necklace & bracelet set | D1 10W | Laser bitmap engraving | 100 | 8 | 1 | |
| 607 | BM038 | Stainless steel cups and dinner plates | D1 10W | Laser vector engraving | 100 | 9 | 1 | |
| 608 | BM038 | Stainless steel cups and dinner plates | D1 10W | Laser bitmap engraving | 100 | 10 | 1 | |
| 609 | BM039 | Metal money clip card case | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 610 | BM039 | Metal money clip card case | D1 10W | Laser bitmap engraving | 100 | 20 | 1 | |
| 611 | BM040 | Metal money clip card case | D1 10W | Laser vector engraving | 100 | 2 | 1 | |
| 612 | BM040 | Metal money clip card case | D1 10W | Laser bitmap engraving | 100 | 5 | 1 | |
| 613 | BM041 | Silver stainless steel plate keychain | D1 10W | Laser vector engraving | 100 | 3 | 1 | |
| 614 | BM041 | Silver stainless steel plate keychain | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 615 | BM042 | Gold stainless steel plate keychain | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 616 | BM042 | Gold stainless steel plate keychain | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 617 | BM043 | Rose gold stainless steel plate keychain | D1 10W | Laser vector engraving | 100 | 3 | 1 | |
| 618 | BM043 | Rose gold stainless steel plate keychain | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 619 | BM044 | Angel wings necklace | D1 10W | Laser vector engraving | 100 | 2 | 1 | The area is too small to be located, and the parts with arcs around make it difficult to place it flat. |
| 620 | BM044 | Angel wings necklace | D1 10W | Laser bitmap engraving | 100 | 2 | 1 | |
| 621 | BM045 | Crucifixion necklace | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 622 | BM045 | Crucifixion necklace | D1 10W | Laser bitmap engraving | 100 | 10 | 1 | |
| 623 | BM046 | Roman numeral necklace | D1 10W | Laser vector engraving | 100 | 10 | 1 | |
| 624 | BM046 | Roman numeral necklace | D1 10W | Laser bitmap engraving | 100 | 10 | 1 | |
| 625 | BM047 | Roman numeral necklace | D1 10W | Laser vector engraving | 100 | 5 | 1 | |
| 626 | BM047 | Roman numeral necklace | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 627 | BM048 | Angel wings birthstone necklace | D1 10W | Laser vector engraving | 100 | 3 | 1 | |
| 628 | BM048 | Angel wings birthstone necklace | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |

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|---|---|---|---|---|---|---|---|---|
| 629 | BM049 | Twisted peach knot bracelet | D1 10W | Laser vector engraving | 100 | 3 | 1 | It can't be placed flat. You need to raise the pendant part. |
| 630 | BM050 | Retractable bracelet | D1 10W | Laser vector engraving | 100 | 1 | 1 | Because of the shape of the bracelet pendant can not be placed flat, the pendant needs to be padded when carving, otherwise the carving can not be / effect is not obvious |
| 631 | BM050 | Retractable bracelet | D1 10W | Laser bitmap engraving | 100 | 3 | 1 | |
| 632 | BM051 | Cheese knife | D1 10W | Laser vector engraving | 100 | 5 | 1 | |
| 633 | BM051 | Cheese knife | D1 10W | Laser vector engraving | 75 | 80 | 1 | |
| 634 | BM051 | Cheese knife | D1 10W | Laser bitmap engraving | 100 | 5 | 1 | |
| 635 | BM051 | Cheese knife | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 636 | BOL003 | PVC NFC card | D1 10W | Laser vector engraving | 50 | 60 | 1 | |
| 637 | BOL003 | PVC NFC card | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 638 | BP001 | Kraft paper file box | D1 10W | Laser bitmap engraving | 100 | 100 | 1 | Sample sent by a customer for testing |
| 639 | BP002 | Kraft paper bag | D1 10W | Laser vector engraving | 40 | 50 | 1 | |
| 640 | BP002 | Kraft paper bag | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 641 | BP004 | Color scratch paper | D1 10W | Laser cutting | 60 | 15 | 1 | |
| 642 | BP004 | Color scratch paper | D1 10W | Laser vector engraving | 20 | 80 | 1 | |
| 643 | BP004 | Color scratch paper | D1 10W | Laser bitmap engraving | 20 | 100 | 1 | |
| 644 | BPL005 | Black silicone coaster | D1 10W | Laser vector engraving | 30 | 80 | 1 | |
| 645 | BPL005 | Black silicone coaster | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 646 | BPL007 | Acrylic pen | D1 10W | Laser vector engraving | 60 | 80 | 1 | |
| 647 | BPL007 | Acrylic pen | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 648 | BPL008 | Vinyl record | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 649 | BPL008 | Vinyl record | D1 10W | Laser bitmap engraving | 40 | 100 | 1 | |
| 650 | BPL009 | Brown rugby ball | D1 10W | Laser vector engraving | 30 | 80 | 1 | |
| 651 | BPL009 | Brown rugby ball | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 652 | BS001 | Terrazzo pallet | D1 10W | Laser vector engraving | 100 | 30 | 1 | |
| 653 | BS001 | Terrazzo pallet | D1 10W | Laser bitmap engraving | 80 | 50 | 1 | |
| 654 | BS002 | Cement flower pot | D1 10W | Laser bitmap engraving | 80 | 50 | 1 | |
| 655 | BS003 | Ceramic mug | D1 10W | Laser bitmap engraving | 100 | 15 | 1 | |
| 656 | BS004 | Materials library_Heart-shaped rock coaster 4pcs | D1 10W | Laser bitmap engraving | 100 | 30 | 1 | |
| 657 | BS004 | Rock coaster | D1 10W | Laser vector engraving | 60 | 50 | 1 | |
| 658 | BS004 | Rock coaster | D1 10W | Laser bitmap engraving | 30 | 50 | 1 | |
| 659 | BS004 | Rock coaster | D1 10W | Laser bitmap engraving | 100 | 20 | 1 | The output is in gold. |
| 660 | BS005 | Cement cup | D1 10W | Laser bitmap engraving | 80 | 20 | 1 | The designed pattern is not clearly engraved. |
| 661 | BS006 | Diatomite coaster | D1 10W | Laser vector engraving | 70 | 80 | 1 | |
| 662 | BS006 | Diatomite coaster | D1 10W | Laser bitmap engraving | 100 | 50 | 1 | The designed pattern is not clearly engraved. |
| 663 | BS007 | Black marble coaster | D1 10W | Laser vector engraving | 80 | 80 | 1 | |
| 664 | BS007 | Black marble coaster | D1 10W | Laser bitmap engraving | 70 | 100 | 1 | |
| 665 | BS008 | Green marble coaster | D1 10W | Laser vector engraving | 90 | 80 | 1 | |
| 666 | BS008 | Green marble coaster | D1 10W | Laser bitmap engraving | 100 | 50 | 1 | |
| 667 | BS009 | White marble coaster | D1 10W | Laser vector engraving | 100 | 3 | 1 | |
| 668 | BS010 | Black marble coaster with wooden corners | D1 10W | Laser vector engraving | 100 | 25 | 1 | |
| 669 | BW001 | Oval beech wood keychain | D1 10W | Laser bitmap engraving | 100 | 85 | 1 | |
| 670 | BW002 | Rectangular beech wood keychain | D1 10W | Laser bitmap engraving | 100 | 90 | 1 | |
| 671 | BW003 | Square beech wood | D1 10W | Laser bitmap engraving | 100 | 90 | 1 | |
| 672 | BW005 | Beech wood phone stand | D1 10W | Laser vector engraving | 100 | 25 | 1 | |
| 673 | BW005 | Beech wood phone stand | D1 10W | Laser bitmap engraving | 100 | 75 | 1 | |
| 674 | BW006 | Wood coaster | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 675 | BW006 | Wood coaster | D1 10W | Laser bitmap engraving | 100 | 85 | 1 | |
| 676 | BW007 | Bamboo business card | D1 10W | Laser vector engraving | 90 | 70 | 1 | |
| 677 | BW007 | Bamboo business card | D1 10W | Laser bitmap engraving | 85 | 100 | 1 | |
| 678 | BW008 | Bamboo flower insert card | D1 10W | Laser vector engraving | 90 | 70 | 1 | |
| 679 | BW008 | Bamboo flower insert card | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 680 | BW009 | Bamboo handheld mirror | D1 10W | Laser vector engraving | 90 | 70 | 1 | |
| 681 | BW009 | Bamboo handheld mirror | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 682 | BW010 | Cork leather luggage hangtag | D1 10W | Laser vector engraving | 35 | 80 | 1 | |
| 683 | BW010 | Cork leather luggage hangtag | D1 10W | Laser bitmap engraving | 23 | 100 | 1 | |
| 684 | BW011 | Cotton canvas board for oil painting | D1 10W | Laser vector engraving | 90 | 30 | 1 | |
| 685 | BW011 | Cotton canvas board for oil painting | D1 10W | Laser bitmap engraving | 100 | 40 | 1 | |
| 686 | BW011 | Cotton canvas board for oil painting | D1 10W | Laser bitmap engraving | 80 | 40 | 1 | |
| 687 | BW012 | Camphorwood growth ring | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 688 | BW012 | Camphorwood growth ring | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 689 | BW013 | Birch wood growth ring | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 690 | BW013 | Birch wood growth ring | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 691 | BW014 | Elm wood coaster | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 692 | BW014 | Elm wood coaster | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 693 | BW015 | Solid wood phone case | D1 10W | Laser vector engraving | 30 | 70 | 1 | |
| 694 | BW015 | Solid wood phone case | D1 10W | Laser bitmap engraving | 30 | 100 | 1 | |
| 695 | BW017 | Lotus wood ball 50cm | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 696 | BW017 | Lotus wood ball 50cm | D1 10W | Laser bitmap engraving | 40 | 100 | 1 | |
| 697 | BW018 | Lotus wood ball 16cm | D1 10W | Laser vector engraving | 40 | 80 | 1 | |
| 698 | BW018 | Lotus wood ball 16cm | D1 10W | Laser bitmap engraving | 40 | 100 | 1 | |
| 699 | BW019 | Long cutting board | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 700 | BW020 | Bamboo & wood pizza pan (large) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 701 | BW021 | Beech wood beef steak tray | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 702 | BW022 | Square beech wood cutting board (small) | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 703 | BW023 | Square beech wood cutting board (large) | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 704 | BW024 | Square bamboo & wood tray (small) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 705 | BW025 | Square bamboo & wood tray (medium) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 706 | BW026 | Square bamboo & wood tray (large) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 707 | BW027 | Bamboo & wood disc (large) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 708 | BW028 | Beech wood disc | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 709 | BW029 | Square beech wood plate | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 710 | BW030 | Waterdrop-shaped Beech wood tray (small) | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 711 | BW031 | Waterdrop-shaped Beech wood tray (large) | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 712 | BW032 | Beech wood rolling pin | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 713 | BW033 | Beech wood whisk | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 714 | BW034 | Beech wood shoe plug | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 715 | BW035 | Bamboo & wood baking set | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 716 | BW036 | Bamboo & wood disc (small) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 717 | BW037 | Bamboo & wood pizza pan (small) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 718 | BW038 | Cork table mat | D1 10W | Laser bitmap engraving | 30 | 80 | 1 | |
| 719 | BW039 | Wooden chopstick | D1 10W | Laser vector engraving | 50 | 80 | 1 | |
| 720 | BW039 | Wooden chopstick | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |

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|---|---|---|---|---|---|---|---|---|
| 721 | BW040 | Rectangular birch wood block | D1 10W | Laser vector engraving | 70 | 50 | 1 | |
| 722 | BW040 | Rectangular birch wood block | D1 10W | Laser bitmap engraving | 70 | 80 | 1 | |
| 723 | BW041 | Rectangular cherry wood block | D1 10W | Laser vector engraving | 50 | 70 | 1 | |
| 724 | BW041 | Rectangular cherry wood block | D1 10W | Laser bitmap engraving | 50 | 50 | 1 | |
| 725 | BW042 | Rectangular white maple wood block | D1 10W | Laser vector engraving | 100 | 20 | 1 | |
| 726 | BW042 | Rectangular white maple wood block | D1 10W | Laser vector engraving | 80 | 50 | 1 | |
| 727 | BW043 | Poplar board | D1 10W | Laser cutting | 65 | 3 | 2 | |
| 728 | BW043 | Poplar board | D1 10W | Laser vector engraving | 100 | 30 | 1 | |
| 729 | BW043 | Poplar board | D1 10W | Laser bitmap engraving | 65 | 50 | 1 | |
| 730 | BW044 | Materials library_Cork notebook | D1 10W | Laser vector engraving | 35 | 60 | 1 | |
| 731 | BW044 | Materials library_Cork notebook | D1 10W | Laser bitmap engraving | 30 | 80 | 1 | |
| 732 | BW045 | Density board 3mm | D1 10W | Laser cutting | 100 | 1 | 4 | |
| 733 | BW045 | Density board 3mm | D1 10W | Laser bitmap engraving | 60 | 50 | 1 | |
| 734 | BW045 | Density board | D1 10W | Laser vector engraving | 60 | 60 | 1 | |
| 735 | BW046 | Materials library_Folding knife (wooden version) | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 736 | BW047 | Materials library_Wooden music base (rotatable) | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 737 | BW048 | Materials library_Wooden sunglasses (black, gray lens) | D1 10W | Laser bitmap engraving | 80 | 60 | 1 | |
| 738 | BW049 | Materials library_Wind chime | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 739 | BW051 | Felt | D1 10W | Laser cutting | 50 | 5 | 1 | |
| 740 | BW051 | Felt | D1 10W | Laser cutting | 20 | 5 | 1 | |
| 741 | BW051 | Felt | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 742 | BW054 | Black walnut wood business card case | D1 10W | Laser bitmap engraving | 100 | 65 | 1 | |
| 743 | BW055 | Beech wood business card case | D1 10W | Laser bitmap engraving | 45 | 65 | 1 | |
| 744 | BW056 | Materials library_Round bamboo & wood tray of diameter 15.5cm 4pcs | D1 10W | Laser vector engraving | 75 | 80 | 1 | |
| 745 | BW056 | Materials library_Round bamboo & wood tray of diameter 15.5cm 4pcs | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 746 | BW057 | Materials library_Wooden spoon set | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 747 | BW058 | Materials library_Pet memorial photo frame | D1 10W | Laser bitmap engraving | 80 | 60 | 1 | |
| 748 | BW059 | Notebook stationery gift set | D1 10W | Laser bitmap engraving | 70 | 80 | 1 | |
| 749 | BW060 | Bookmarks stationery gift Set | D1 10W | Laser bitmap engraving | 70 | 80 | 1 | |
| 750 | BW061 | Wooden business card case | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 751 | BW062 | Wooden poster stand | D1 10W | Laser vector engraving | 75 | 70 | 1 | |
| 752 | BW062 | Wooden poster stand | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 753 | BW063 | Wooden pen holder | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 754 | BW064 | Wooden teeth grinder | D1 10W | Laser bitmap engraving | 60 | 100 | 1 | |
| 755 | BW065 | Wooden height ruler | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 756 | BW066 | Wooden key pegboard | D1 10W | Laser bitmap engraving | 100 | 100 | 1 | |
| 757 | BW067 | Technology wooden sign | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 758 | BW068 | Wooden necklace | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 759 | BW069 | Wooden parking sign | D1 10W | Laser bitmap engraving | 40 | 100 | 1 | |
| 760 | BW070 | Bamboo & wood tissue box | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 761 | BW071 | Diffuser box | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 762 | BW072 | Scented wood | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 763 | BW073 | Wooden coat hook | D1 10W | Laser bitmap engraving | 90 | 90 | 1 | |
| 764 | BW074 | Wooden watch | D1 10W | Laser bitmap engraving | 80 | 100 | 1 | |
| 765 | BW075 | Materials library_Cufflinks gift set (Wooden) | D1 10W | Laser vector engraving | 40 | 60 | 1 | |
| 766 | BW075 | Materials library_Cufflinks gift set (Wooden) | D1 10W | Laser bitmap engraving | 50 | 80 | 1 | |
| 767 | BW076 | Wooden yo-yo | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 768 | BW076 | Wooden yo-yo | D1 10W | Laser bitmap engraving | 50 | 35 | 1 | |
| 769 | BW077 | Wooden gyro | D1 10W | Laser vector engraving | 50 | 35 | 1 | |
| 770 | BW077 | Wooden gyro | D1 10W | Laser bitmap engraving | 75 | 100 | 1 | |
| 771 | BW079 | Wooden greeting card | D1 10W | Laser vector engraving | 90 | 80 | 1 | |
| 772 | BW079 | Wooden greeting card | D1 10W | Laser bitmap engraving | 90 | 80 | 1 | |
| 773 | BW080 | White marble & wood coaster | D1 10W | Laser vector engraving | 80 | 80 | 1 | |
| 774 | BW080 | White marble & wood coaster | D1 10W | Laser bitmap engraving | 50 | 100 | 1 | |
| 775 | BW081 | Bamboo & wood wine set box | D1 10W | Laser vector engraving | 90 | 80 | 1 | |
| 776 | BW081 | Bamboo & wood wine set box | D1 10W | Laser bitmap engraving | 100 | 100 | 1 | |
| 777 | / | Basswood plywood 3mm (launched by xTool) | D1 10W | Laser vector engraving | 55 | 40 | 1 | |
| 778 | / | Mahogany plywood 3mm (launched by xTool) | D1 10W | Laser vector engraving | 70 | 35 | 1 | |
| 779 | / | Black Walnut (launched by xTool) | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 780 | / | Ash wood (launched by xTool) | D1 10W | Laser vector engraving | 50 | 50 | 1 | |
| 781 | / | Cherry wood (launched by xTool) | D1 10W | Laser vector engraving | 45 | 75 | 1 | |