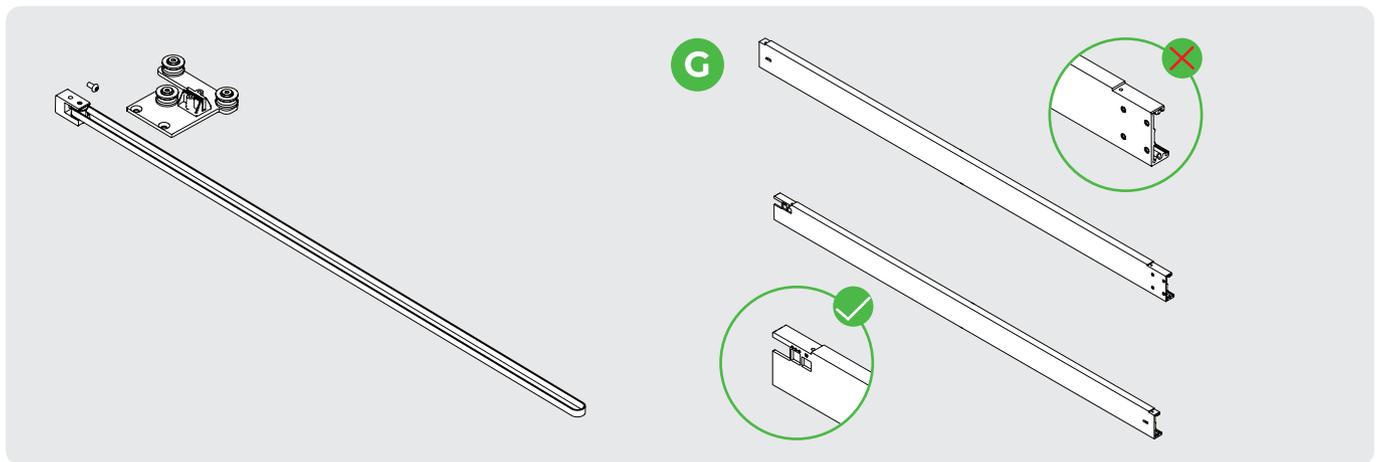
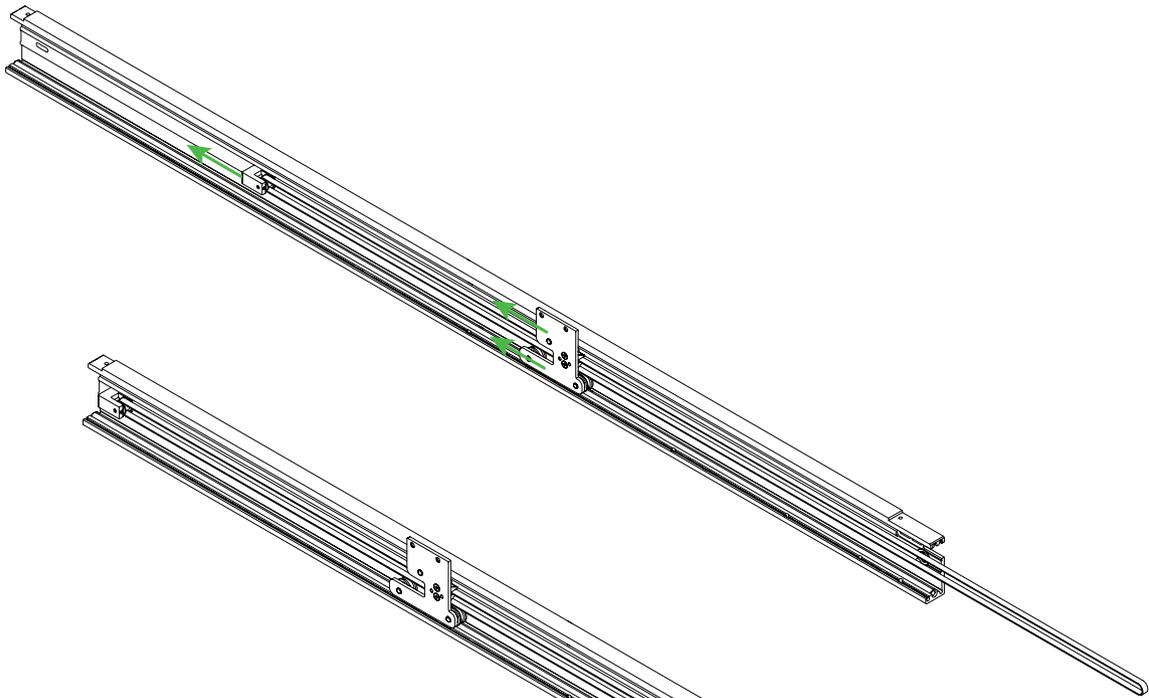


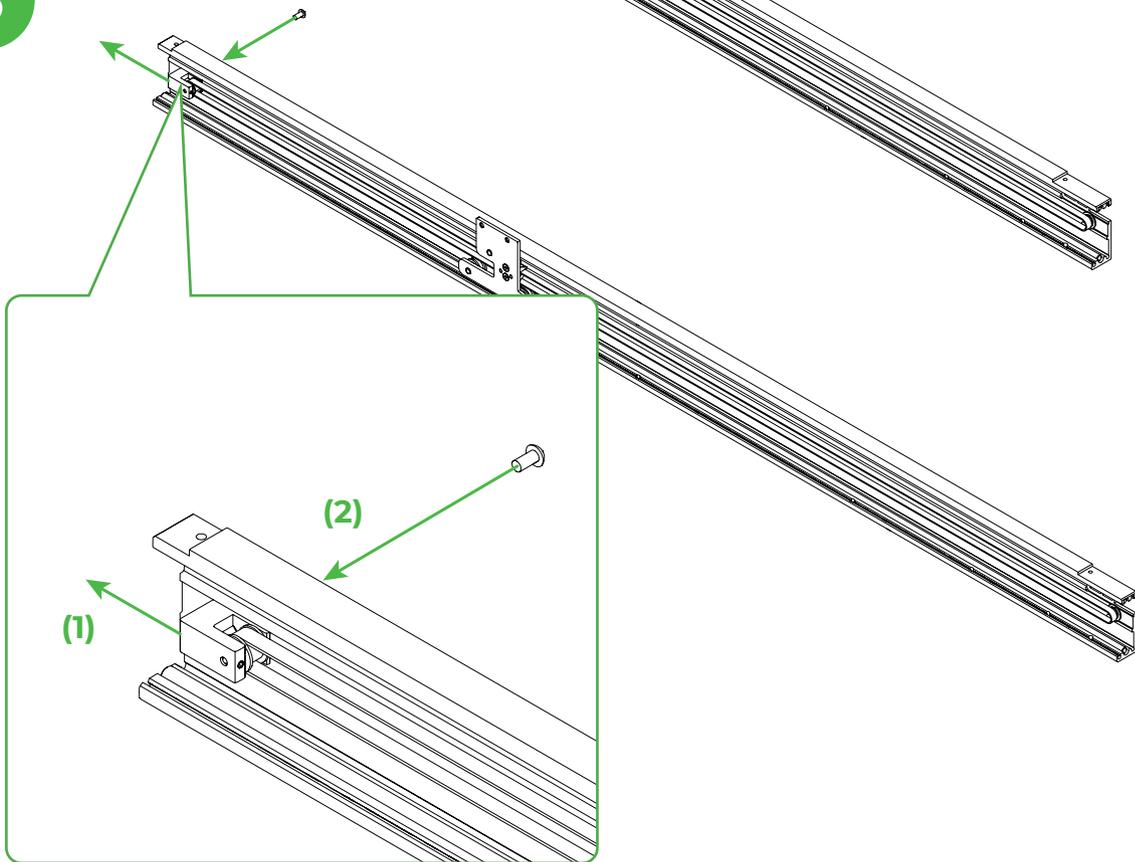
## Assemble the right plate



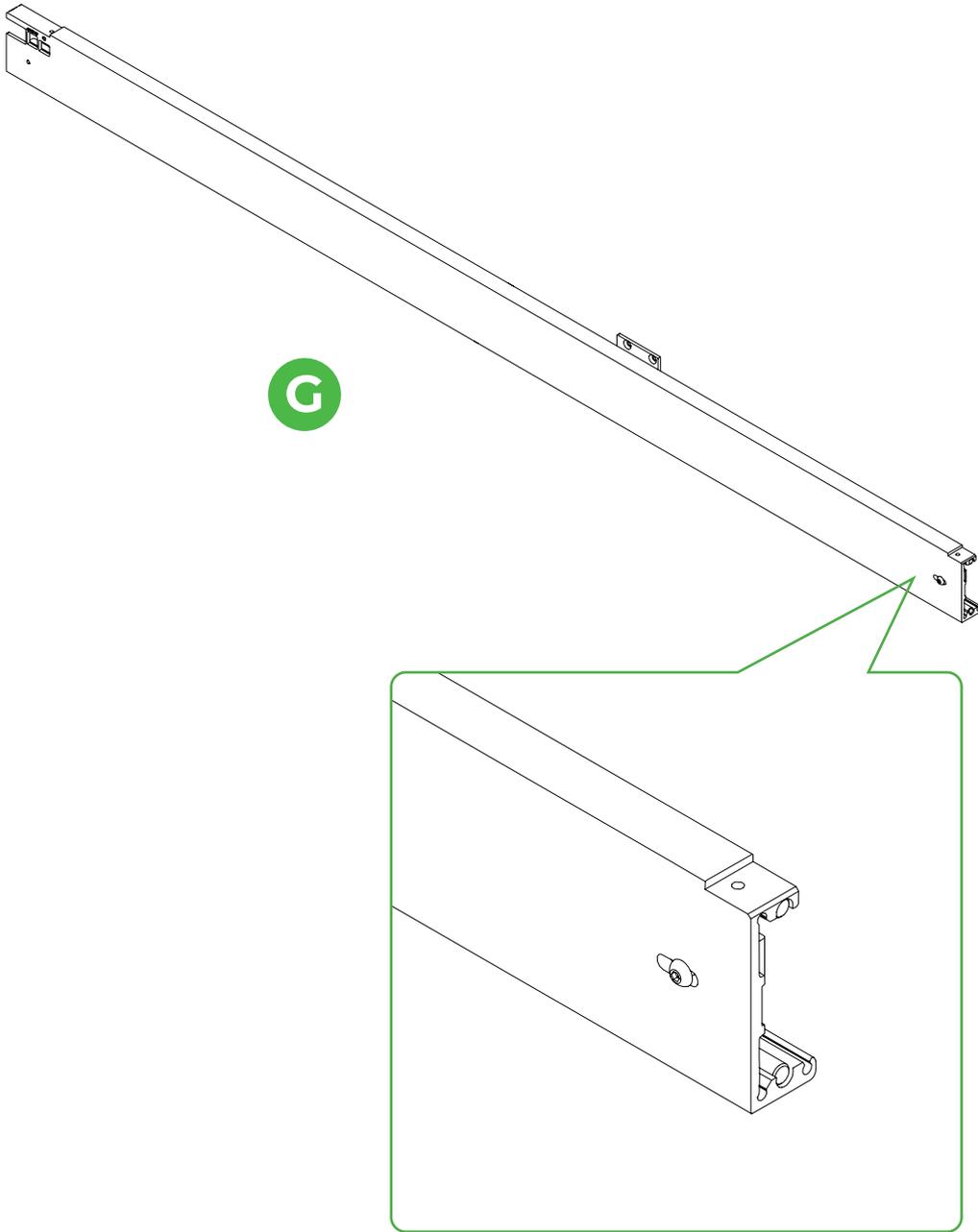
2



3

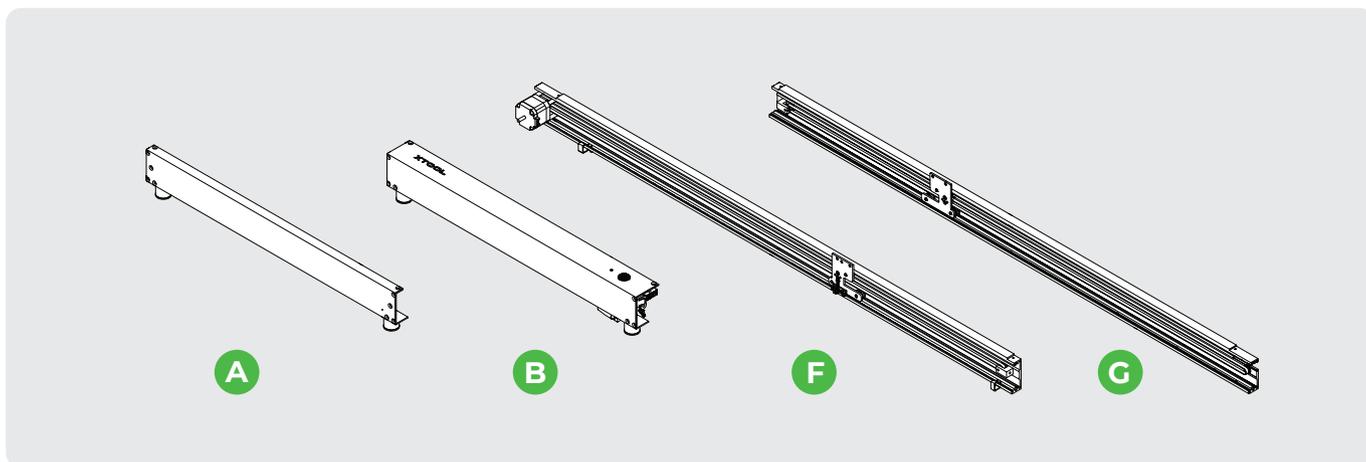


 Do not fully tighten the screw, so that you can adjust the tension of the timing belt after assembling the extended xTool D1 Pro.

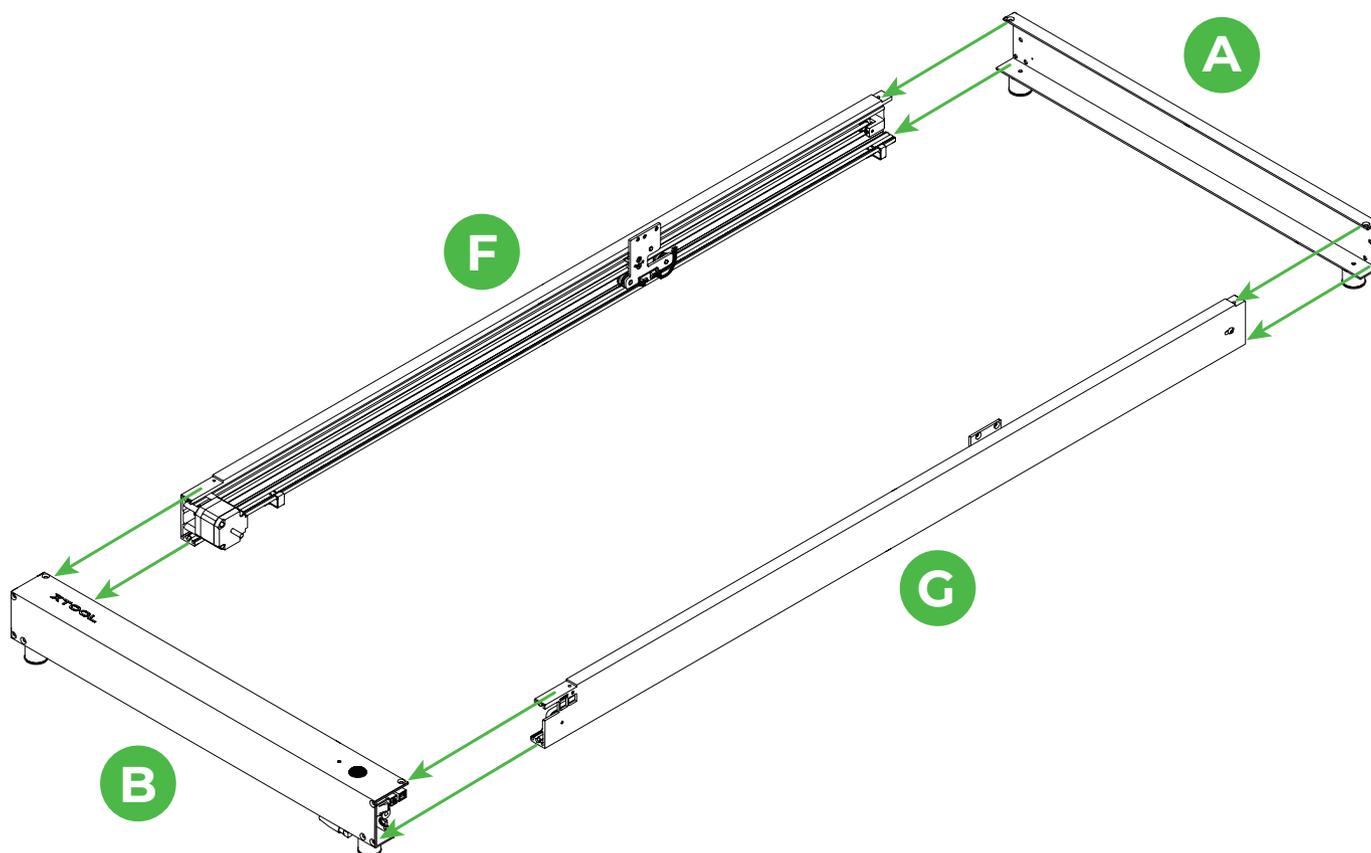


The disassembly of the right plate is complete.

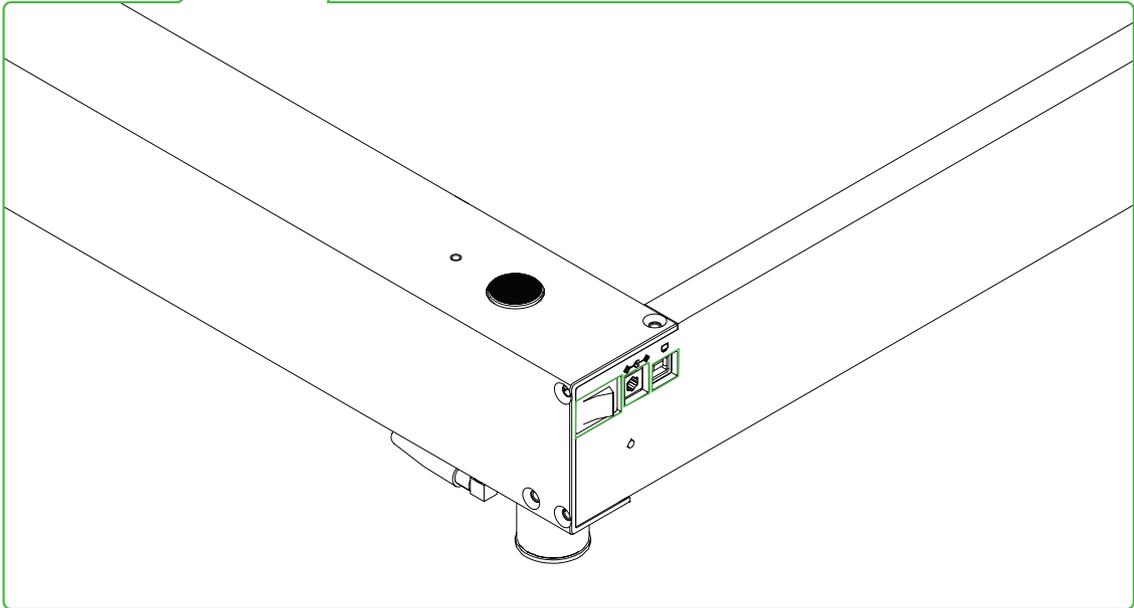
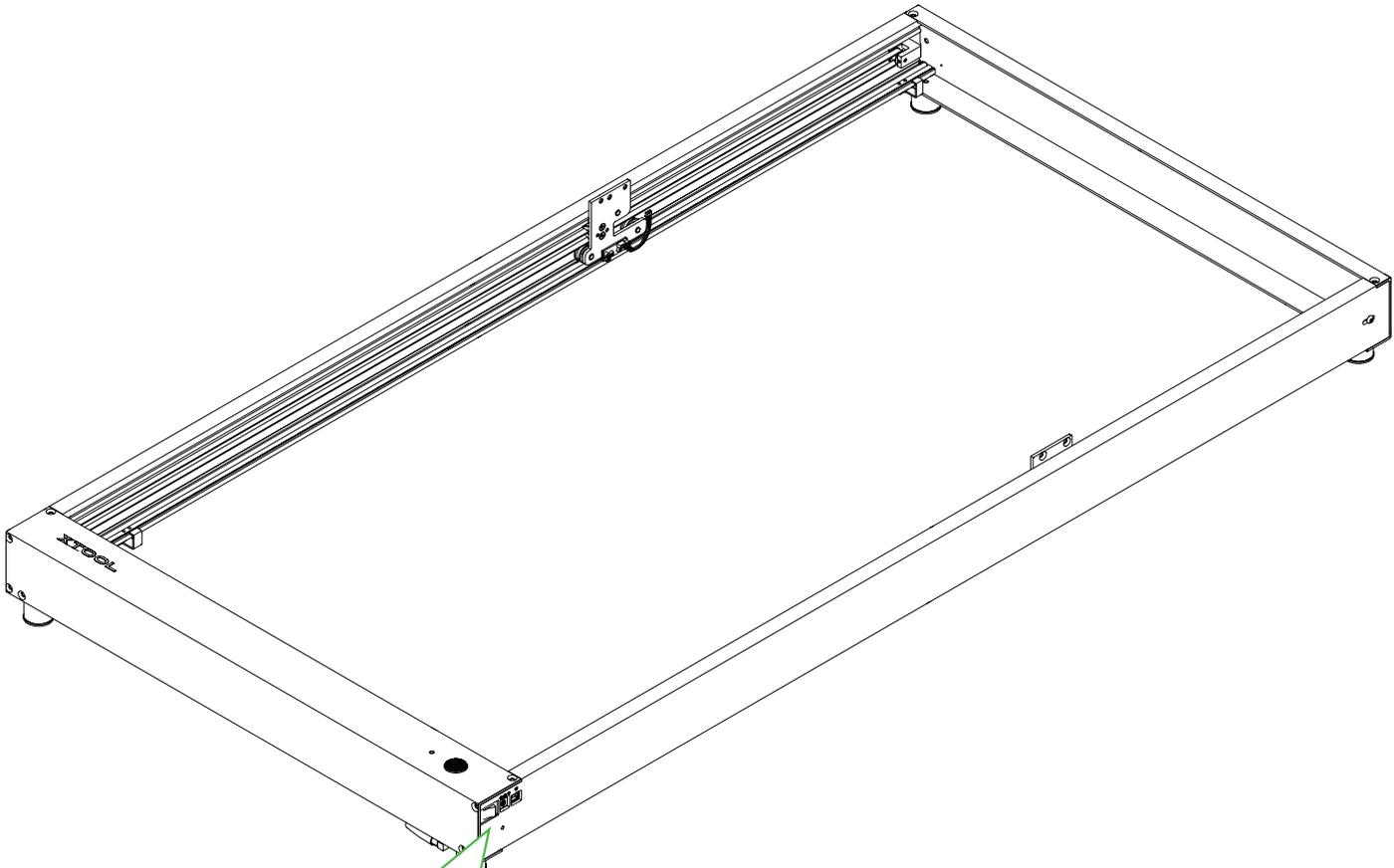
## Reassemble your machine

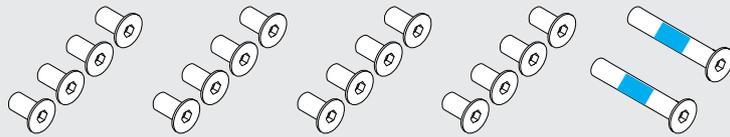


1

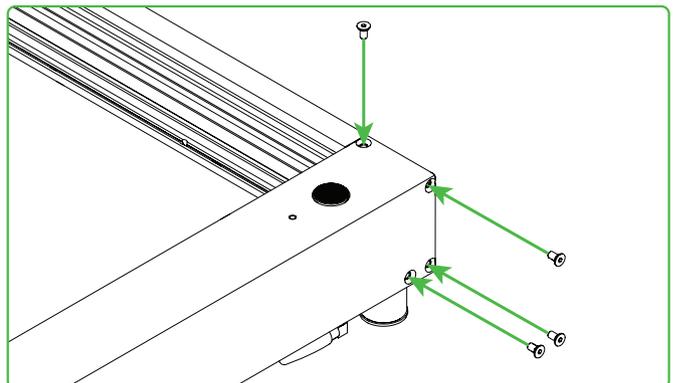
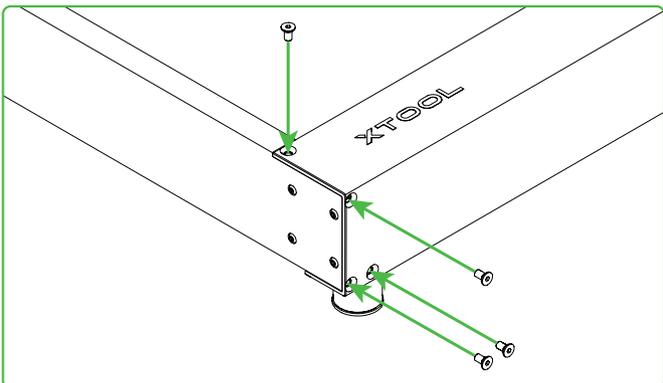
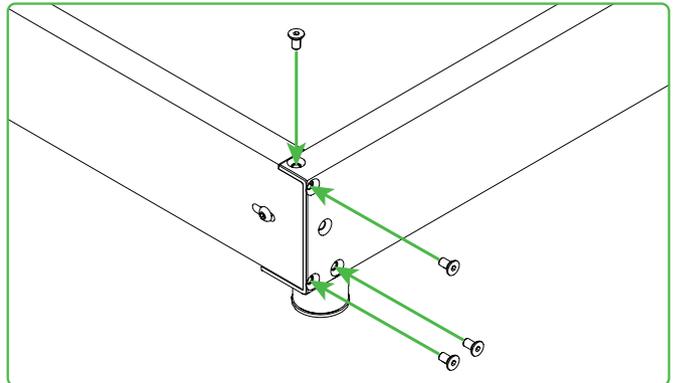
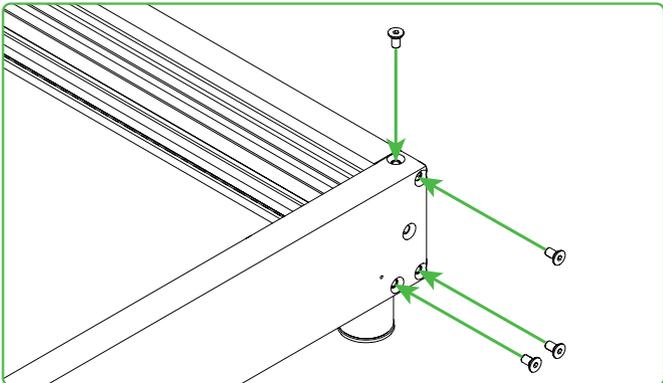
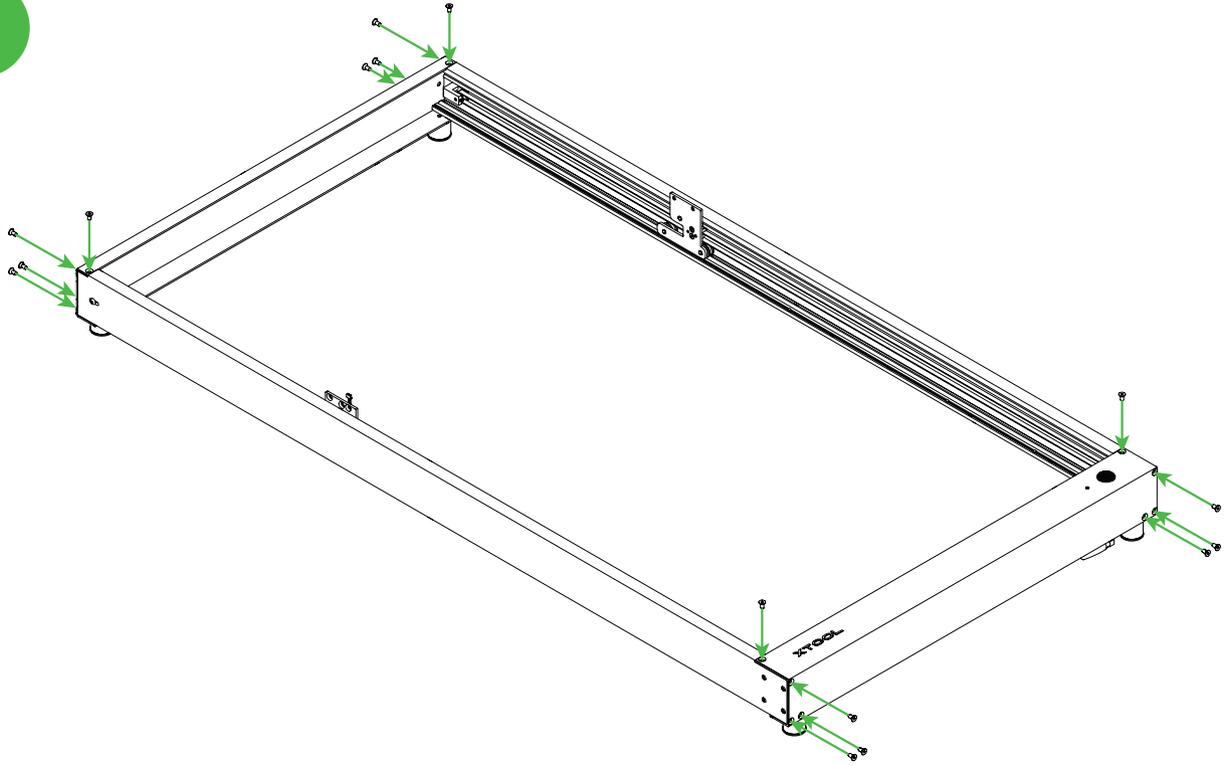


2

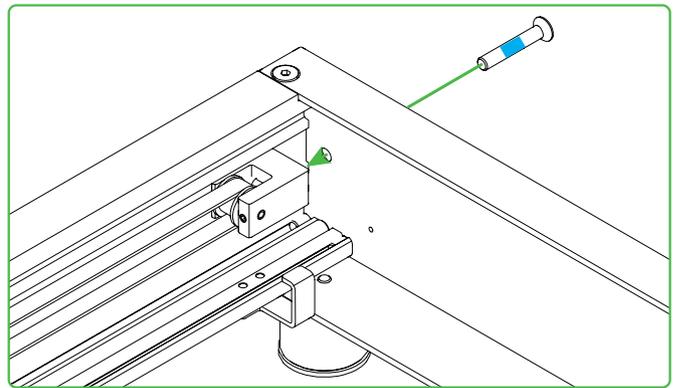
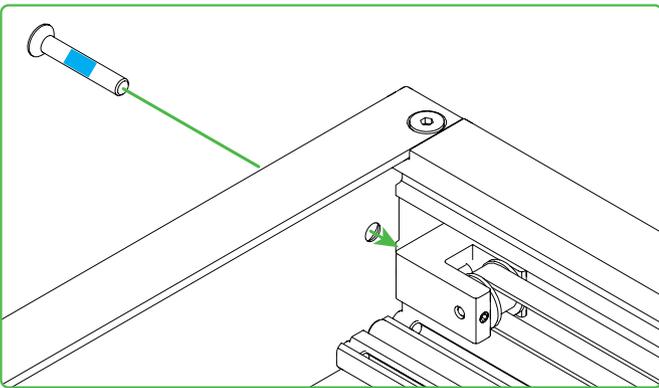
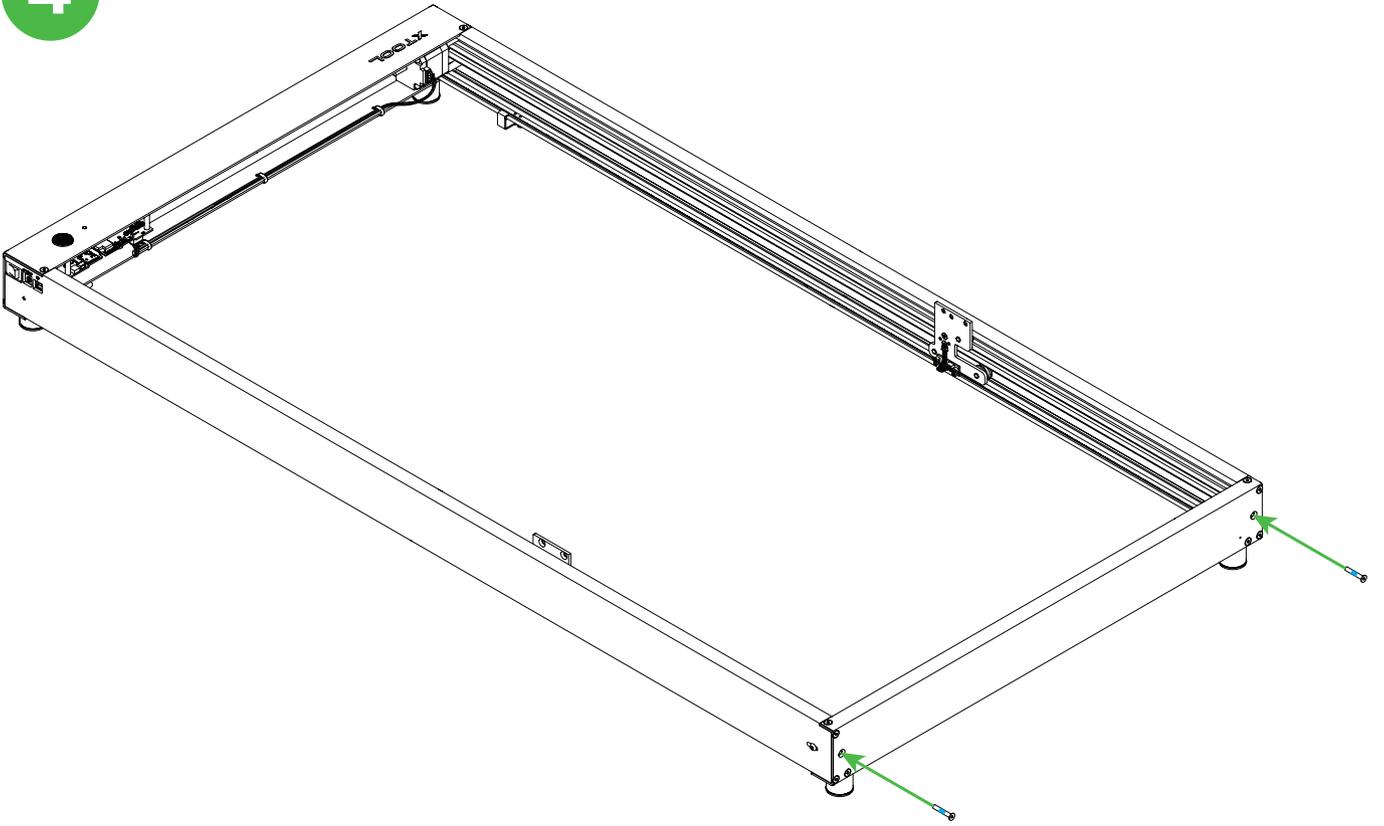




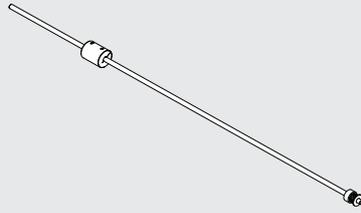
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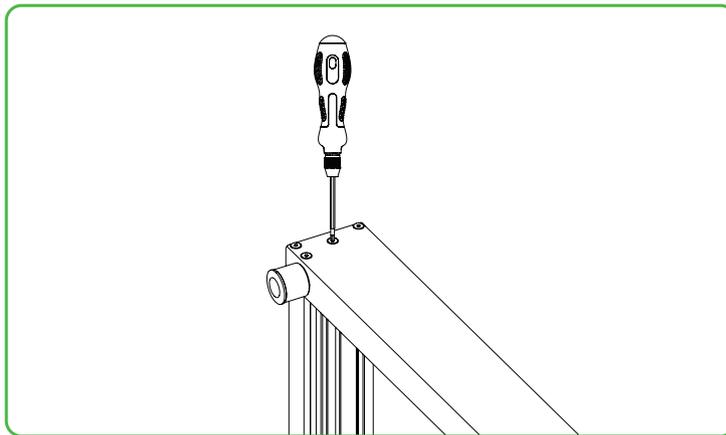
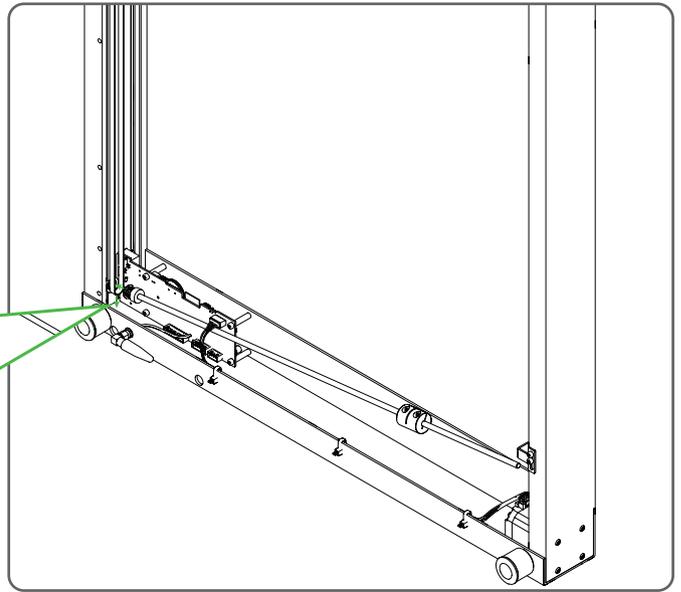
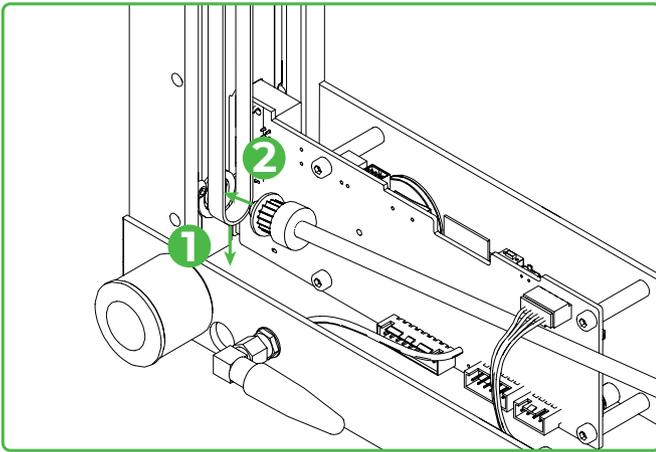
4



The screws are used to set the tension of the timing belts. Do not fully tighten them. Otherwise, the timing belts may be damaged.

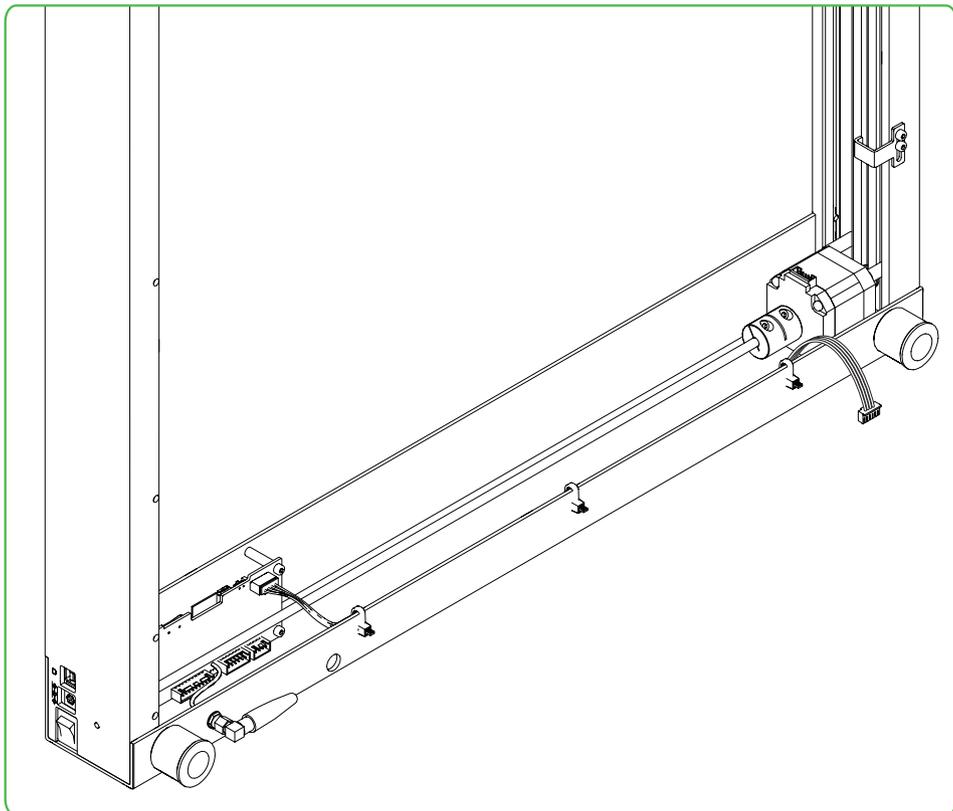
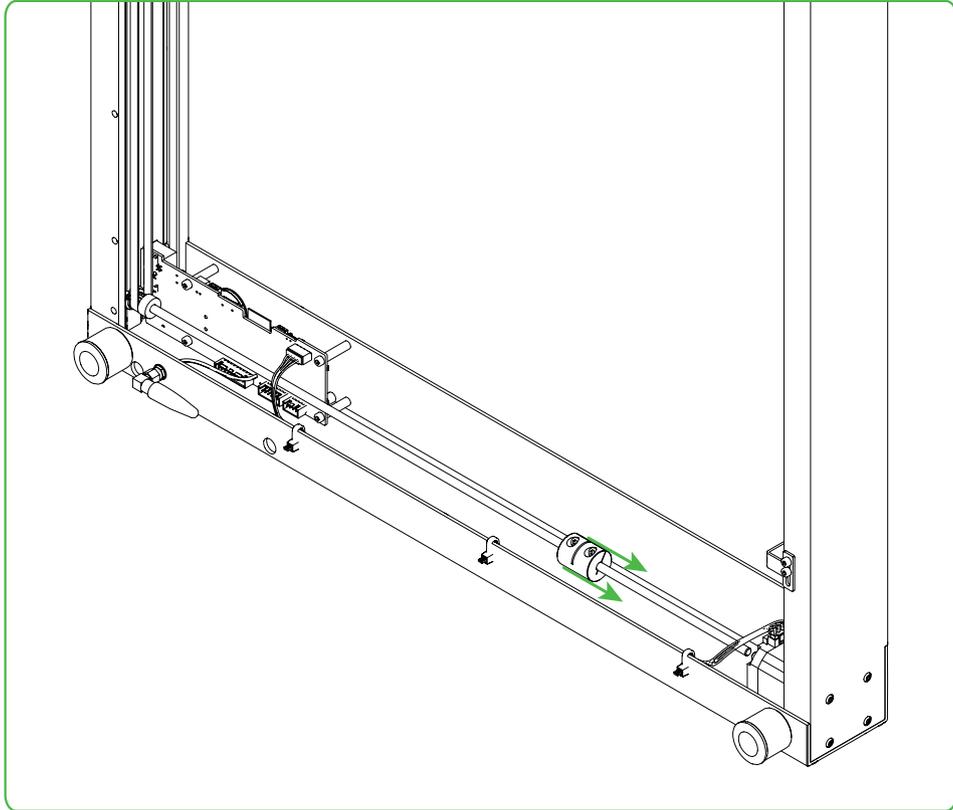


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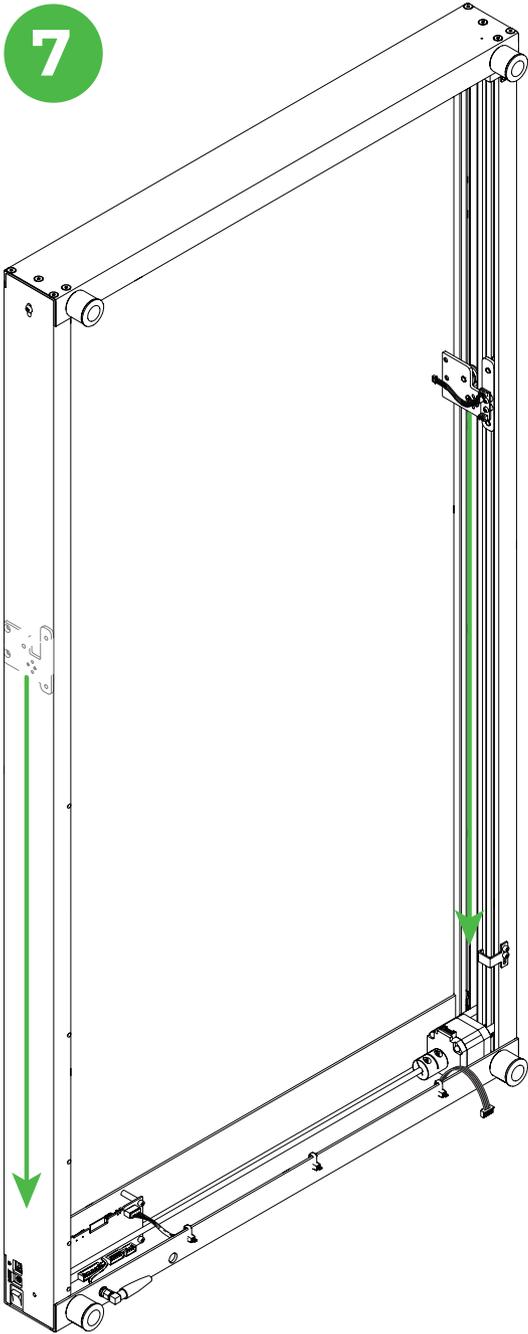


If you can't put the optical shaft through the timing belt, the possible cause is that the timing belt is set too tight. You can adjust its tension by turning the screw.

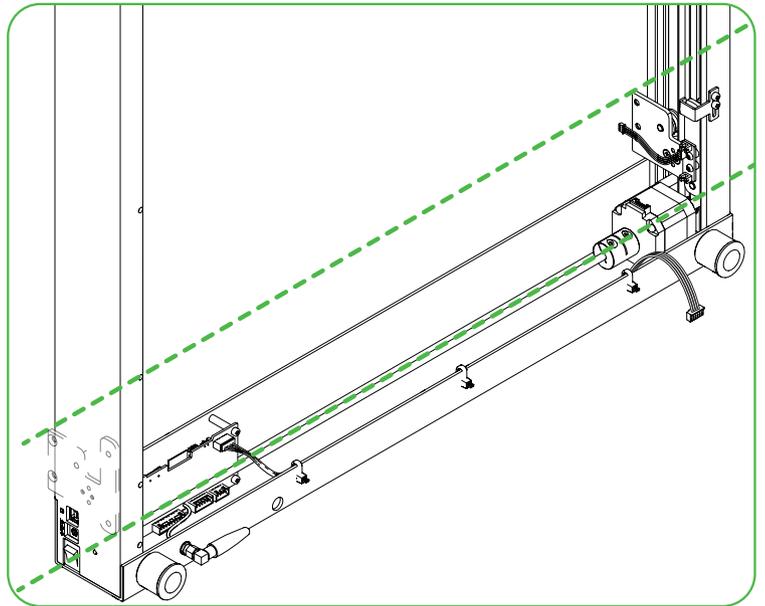
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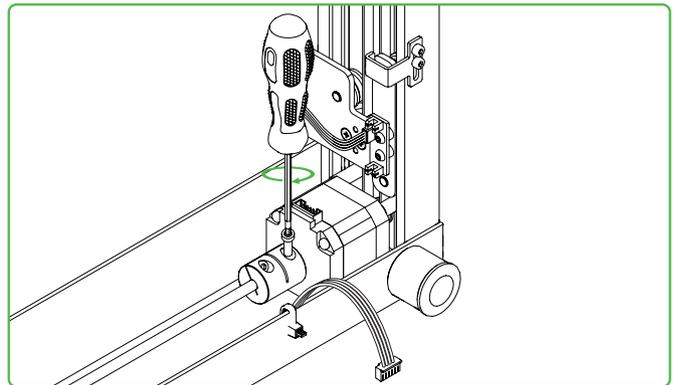
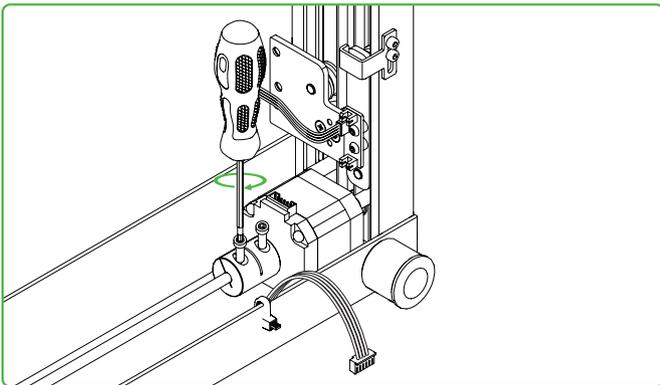
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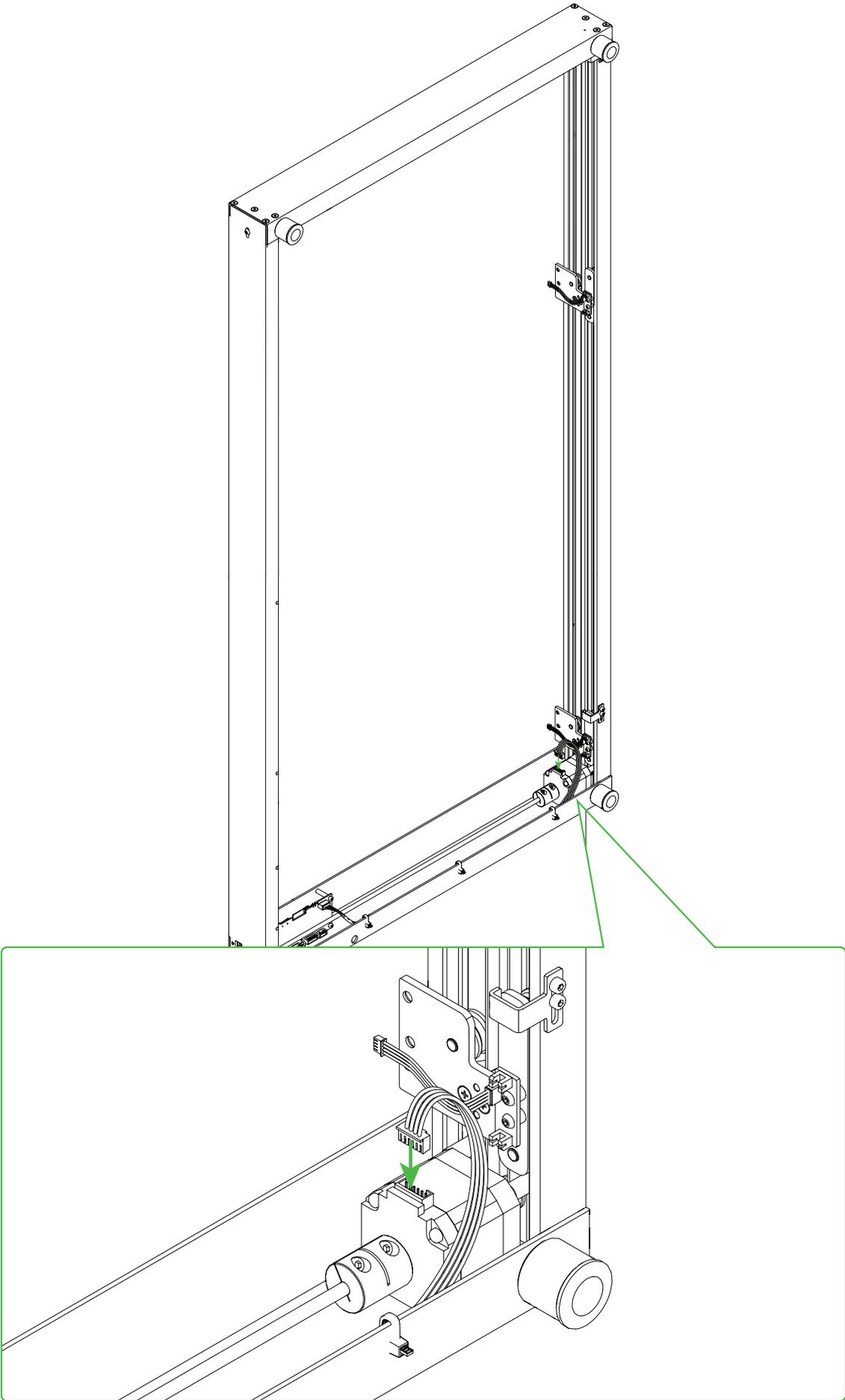
Slide the two sliders down against the front plate.

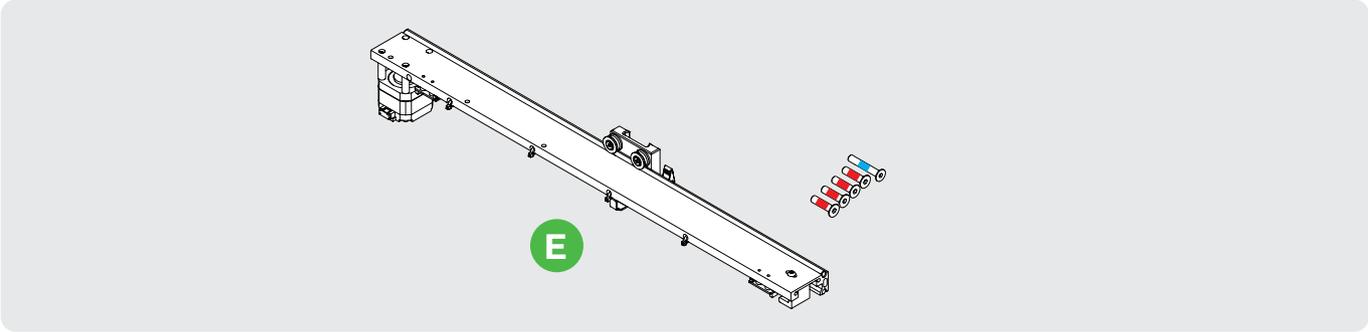


Fully tighten the two screws.

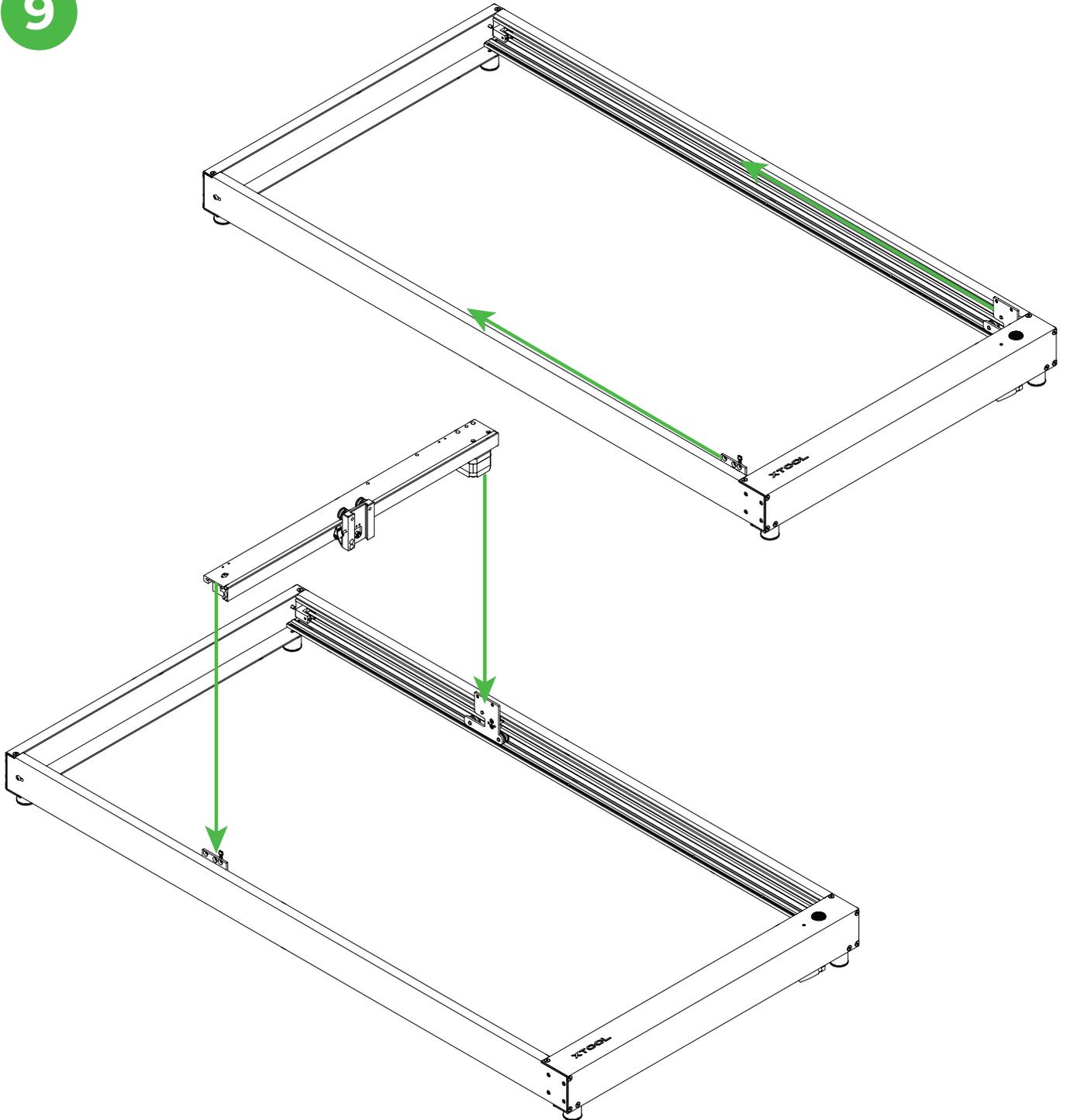


8

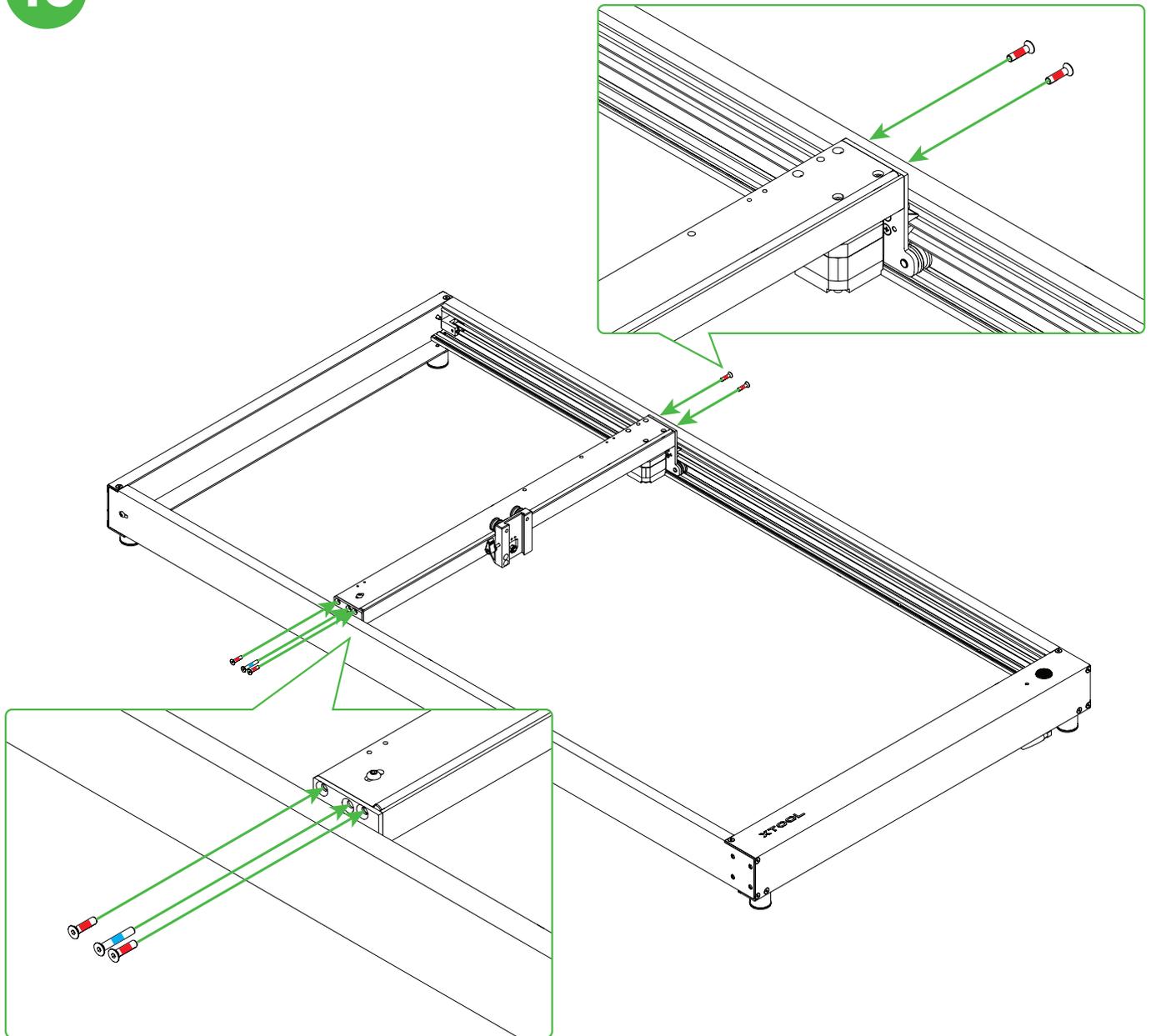




9

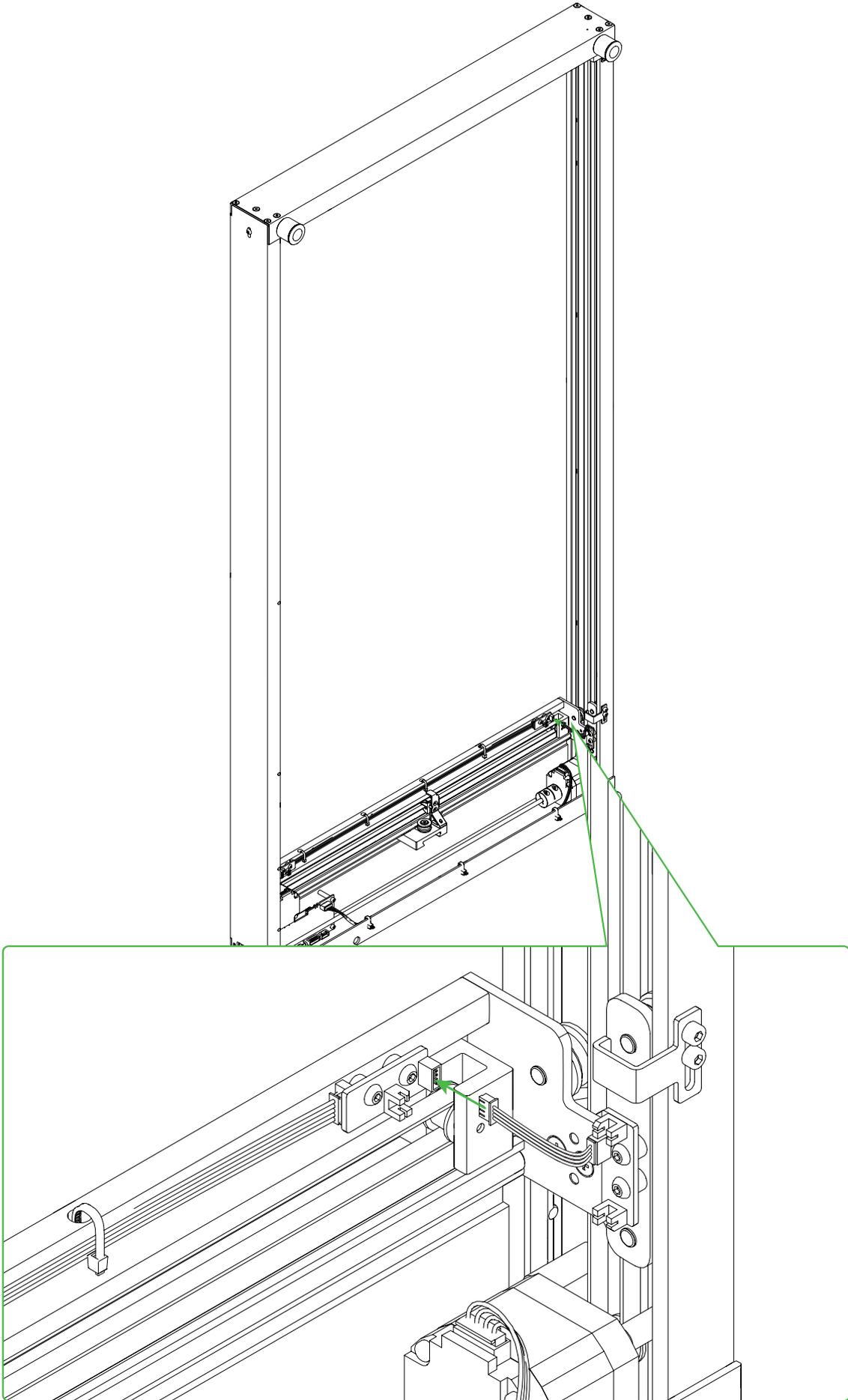


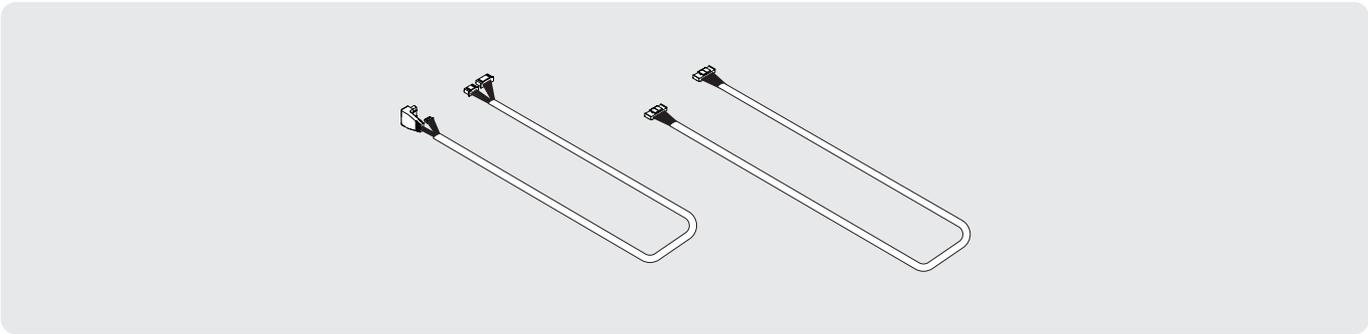
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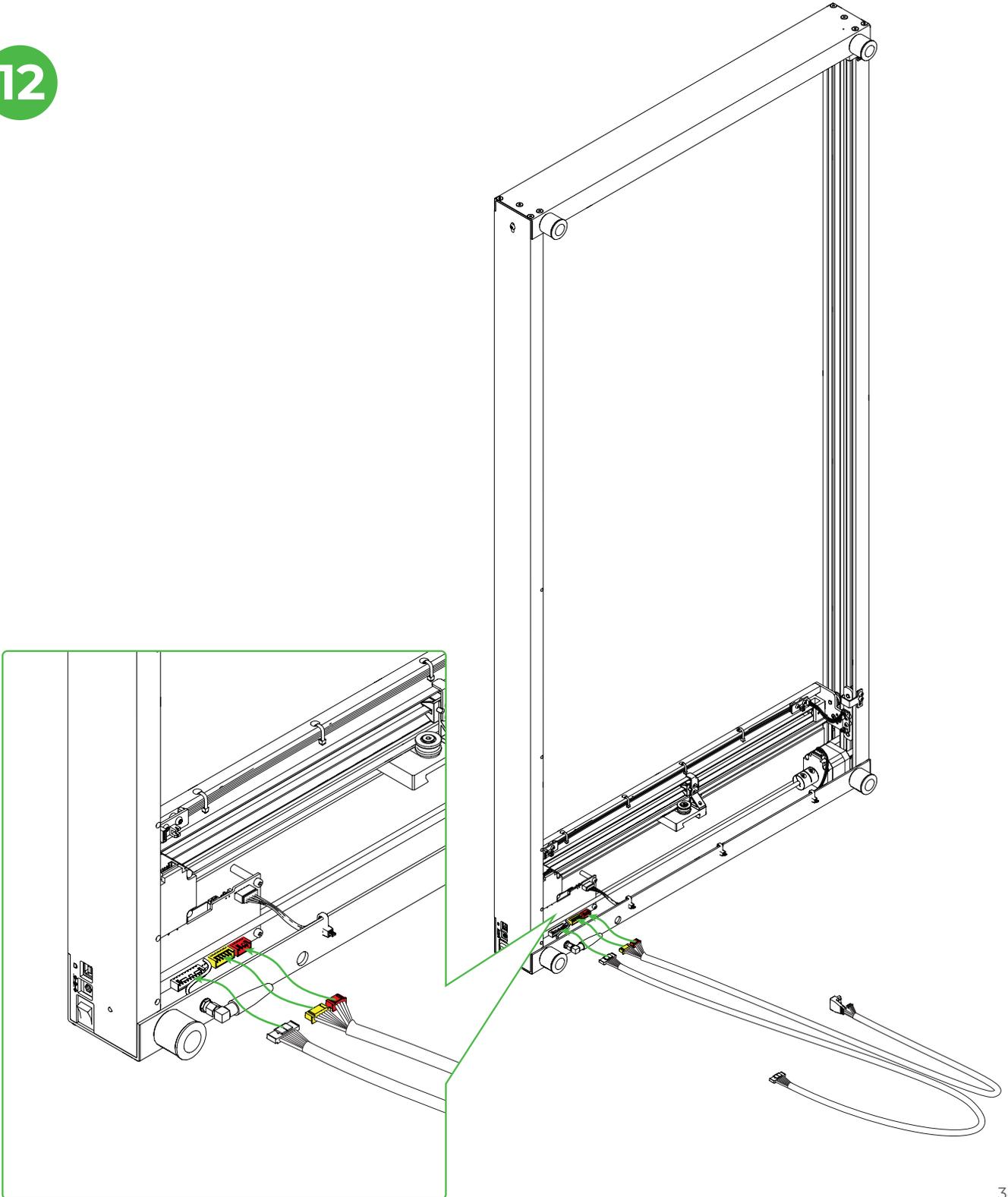
The long screw (with a blue block) is used to set the tension of the timing belt. Do not fully tighten it. Otherwise, the timing belt may be damaged.

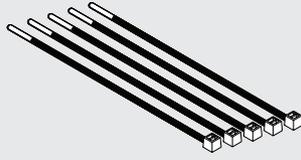
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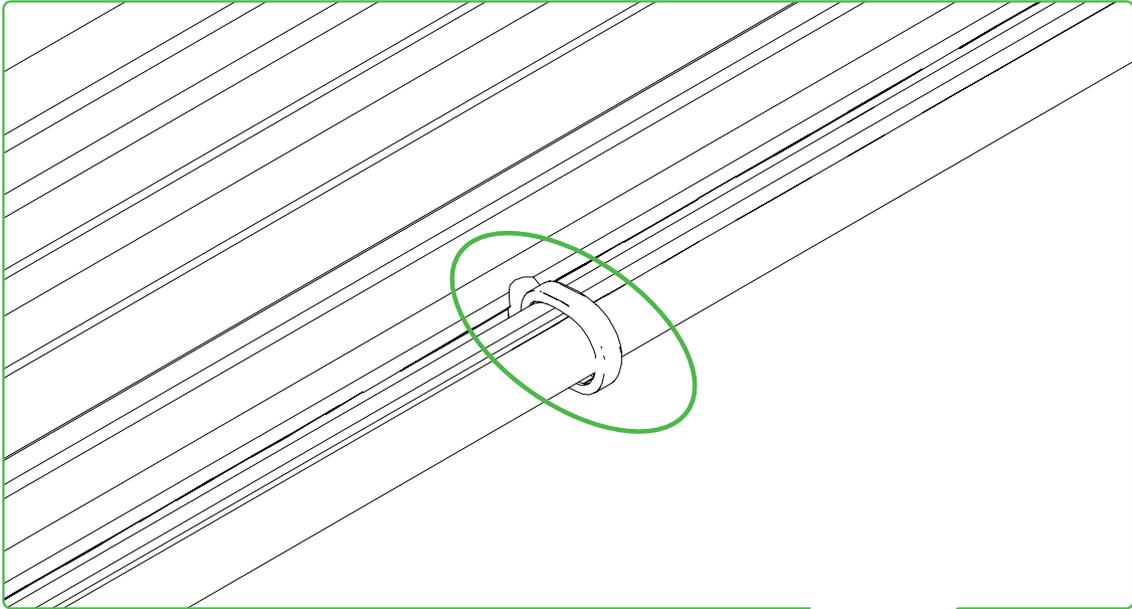


12

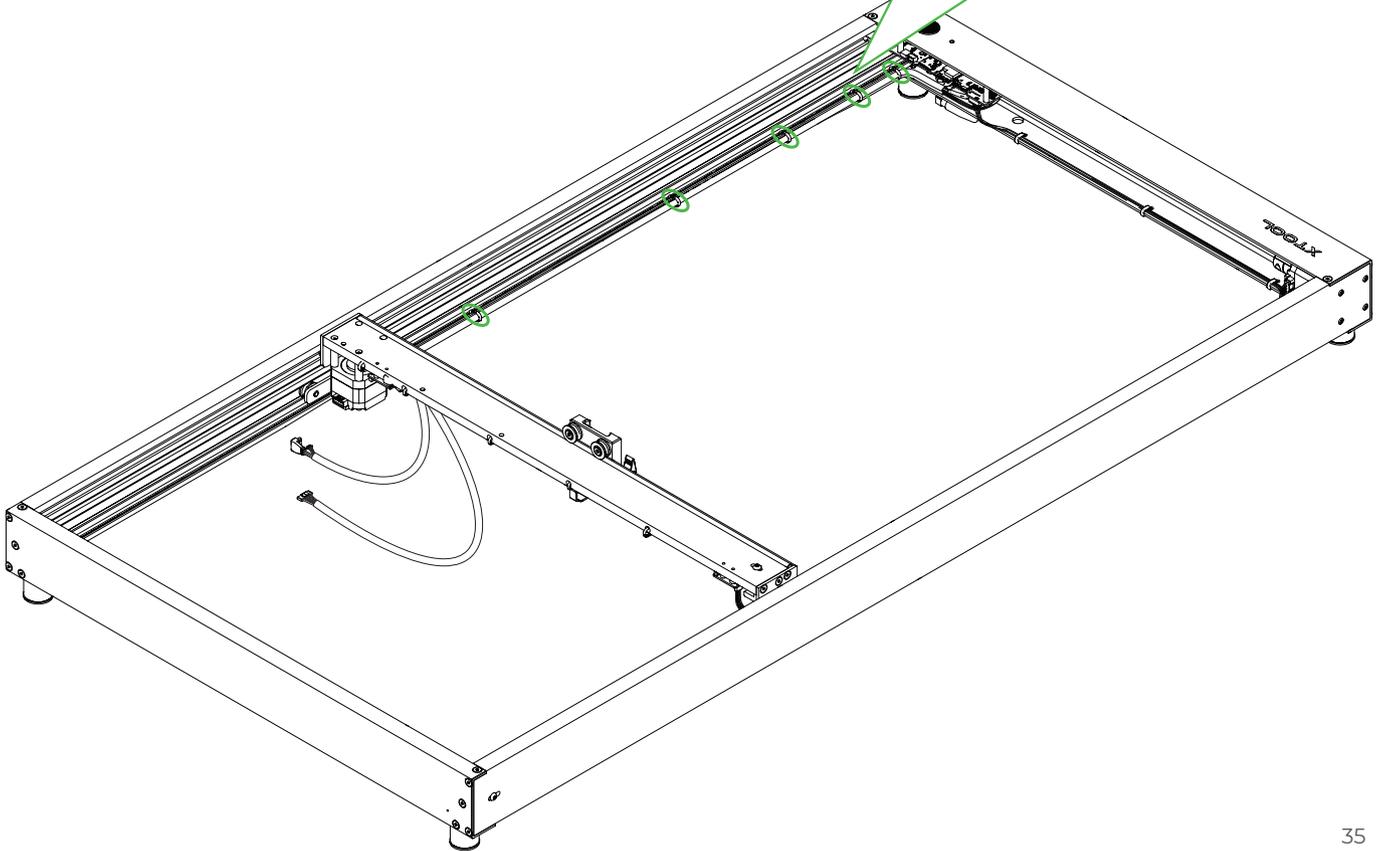




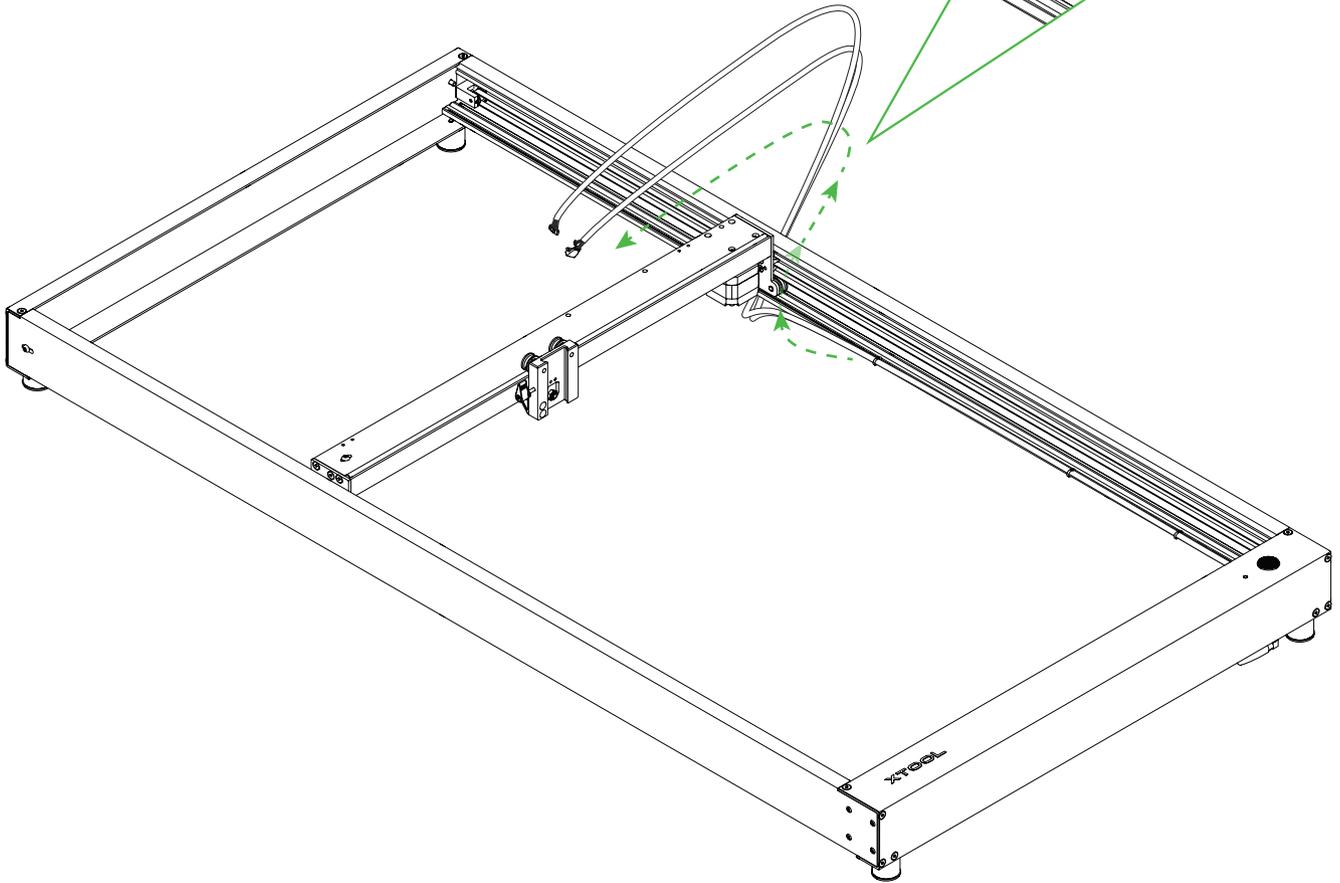
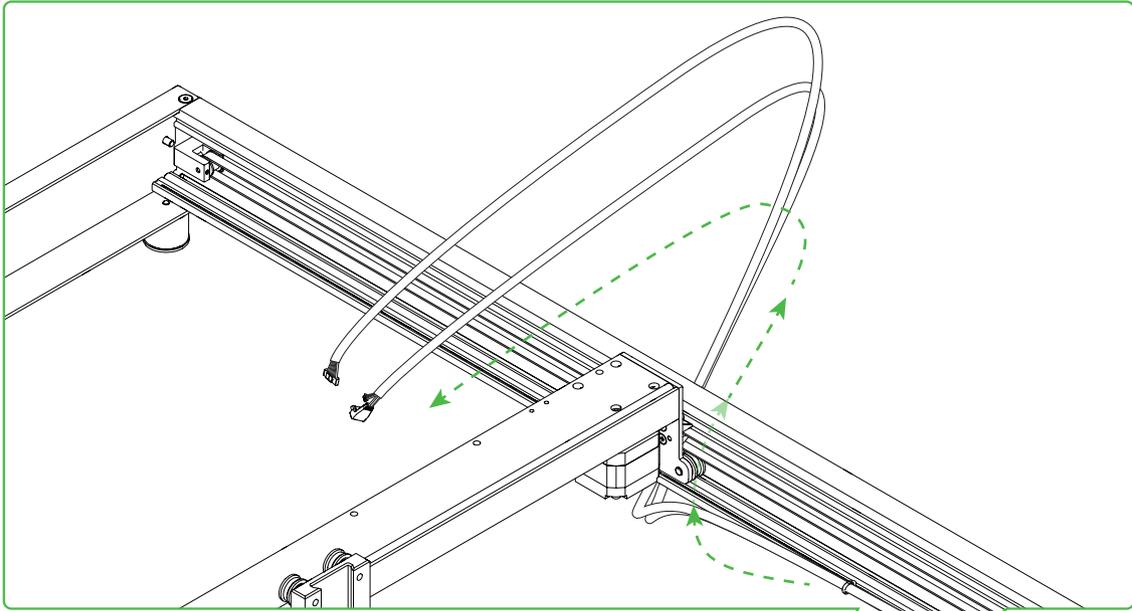
13



Use cable ties to arrange the cables

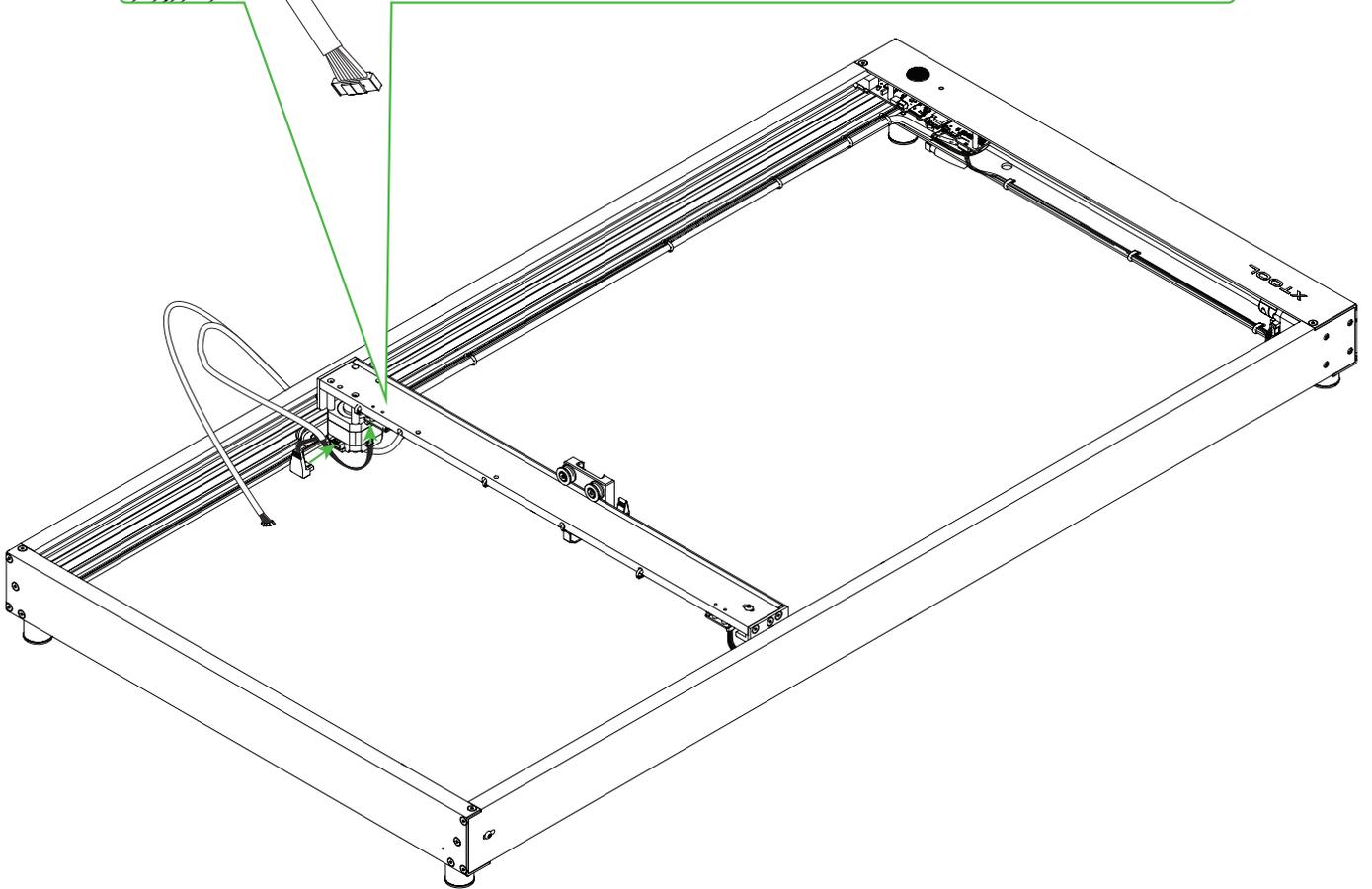
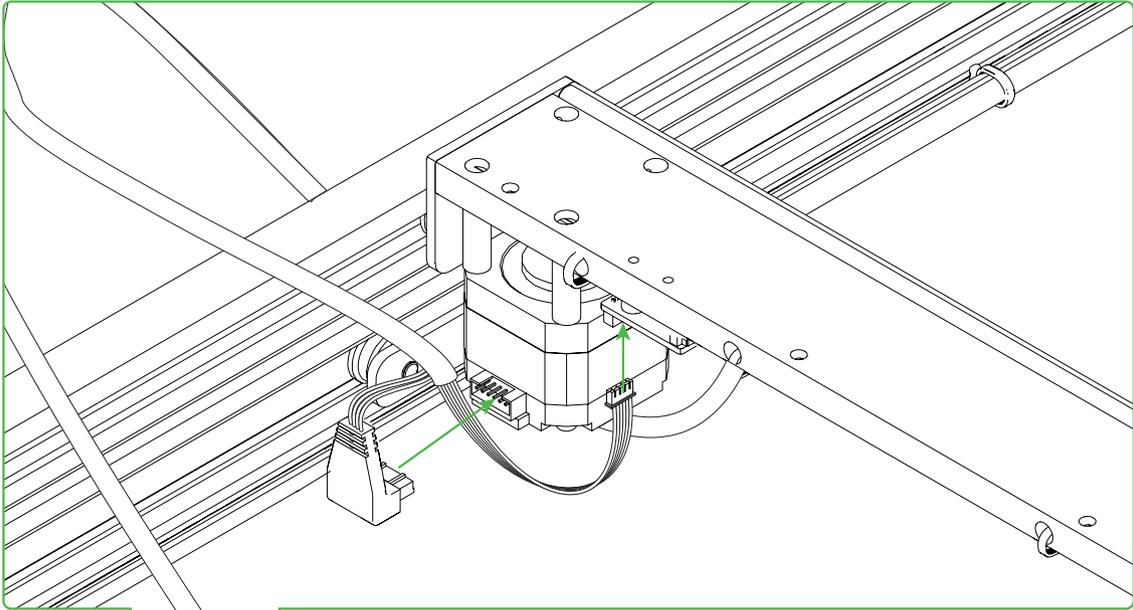


14



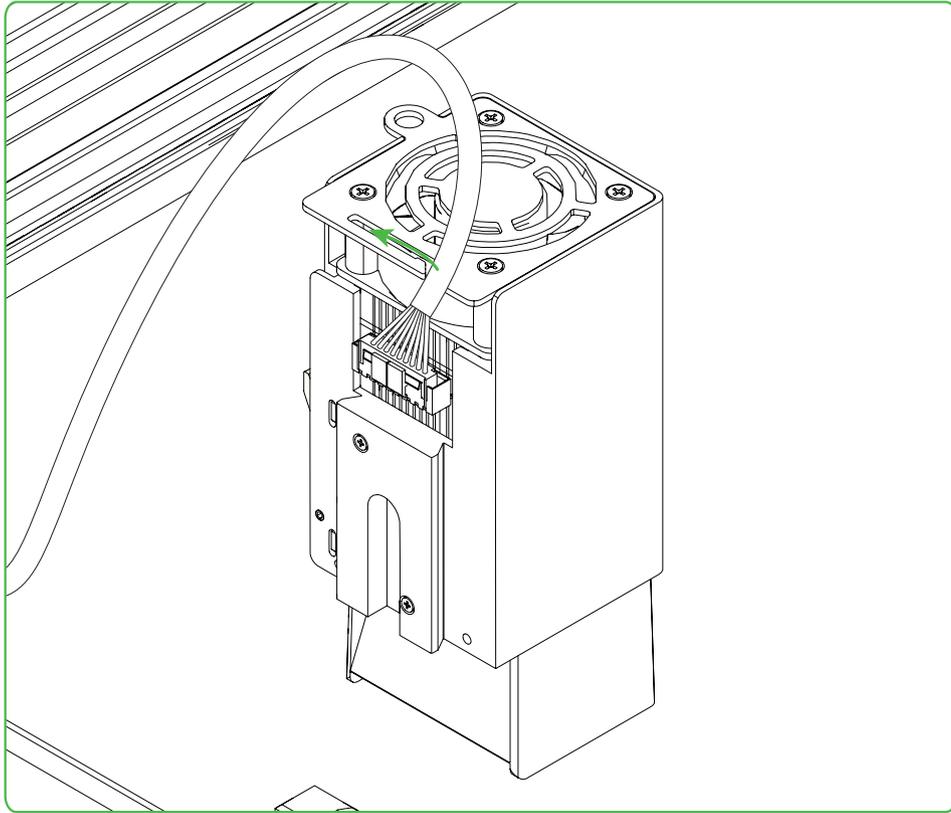
Arrange the cables in this way so that they won't be damaged by laser beams or block the movement of the middle plate.

15

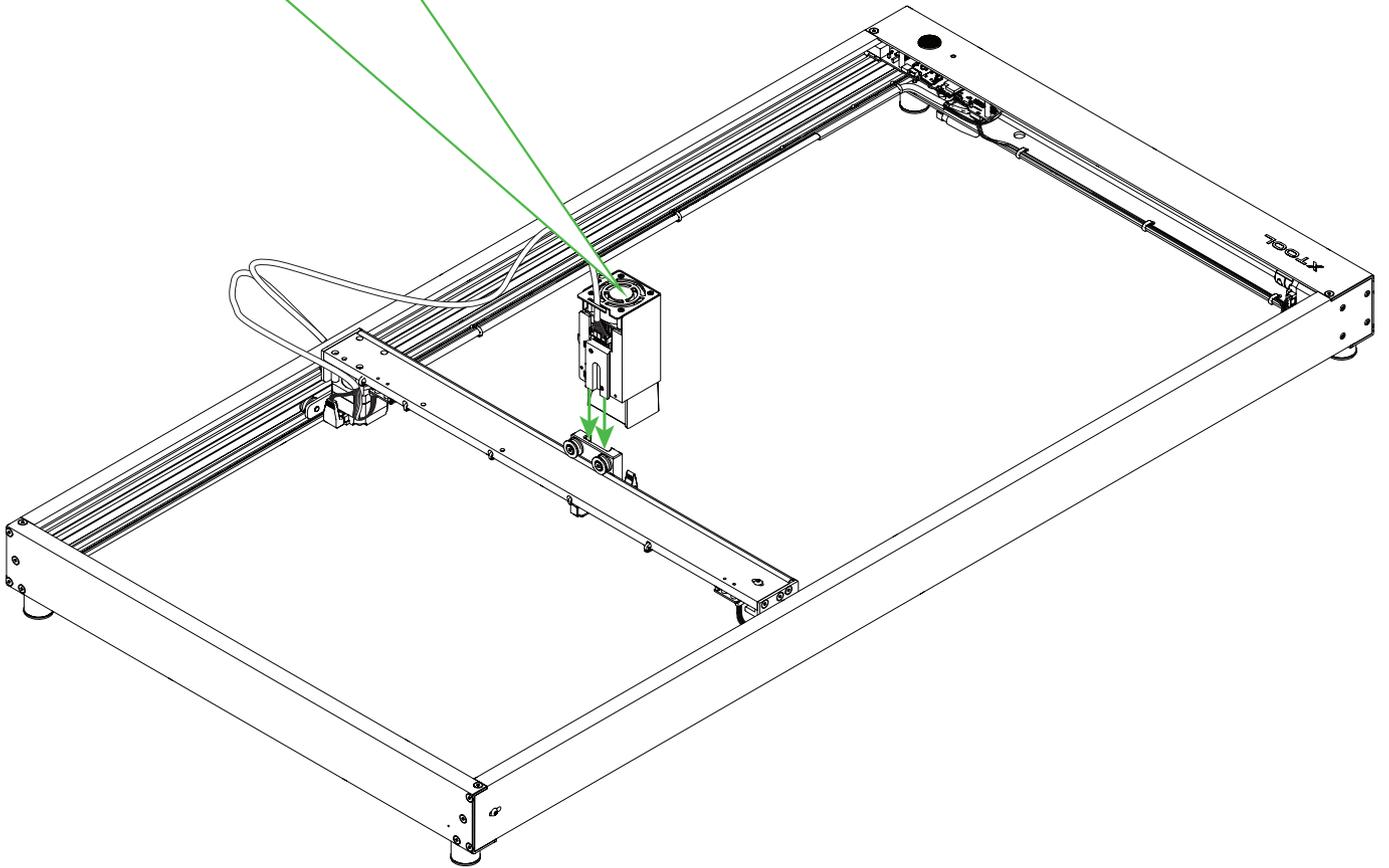
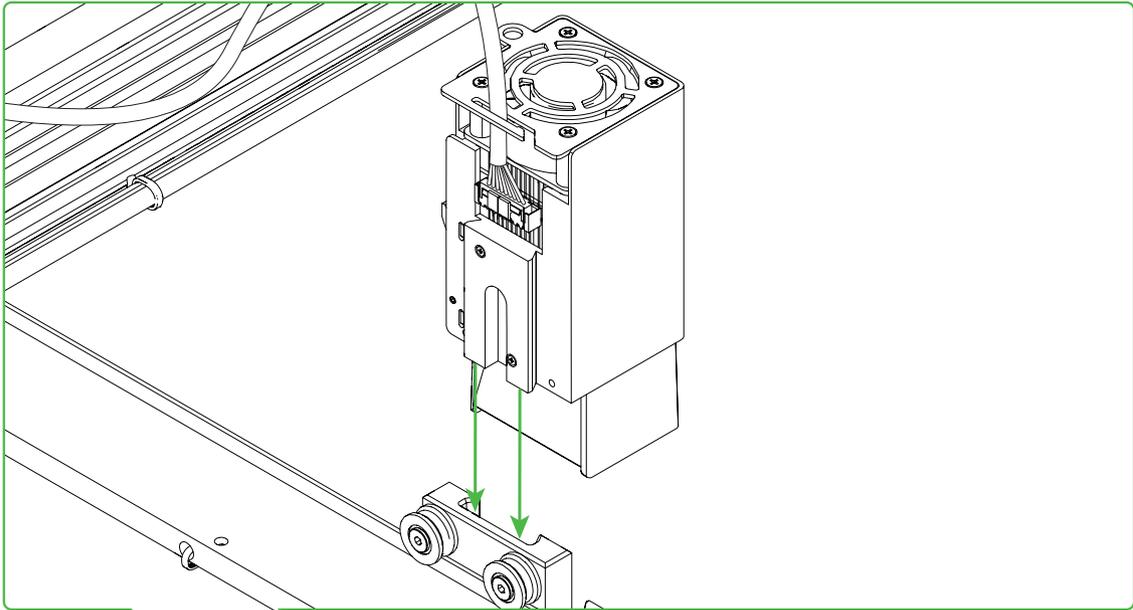




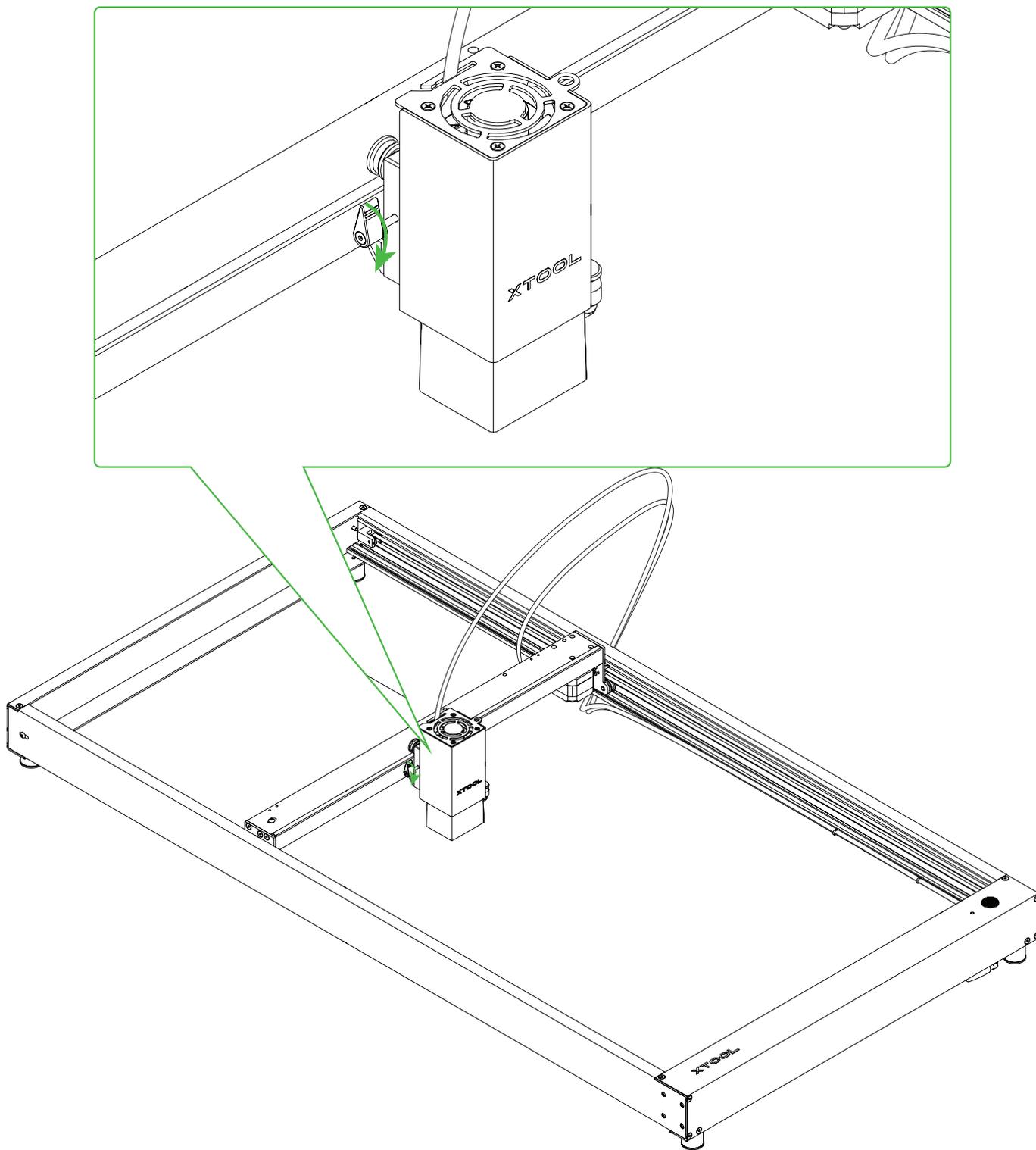
17



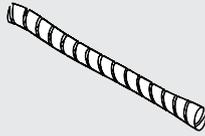
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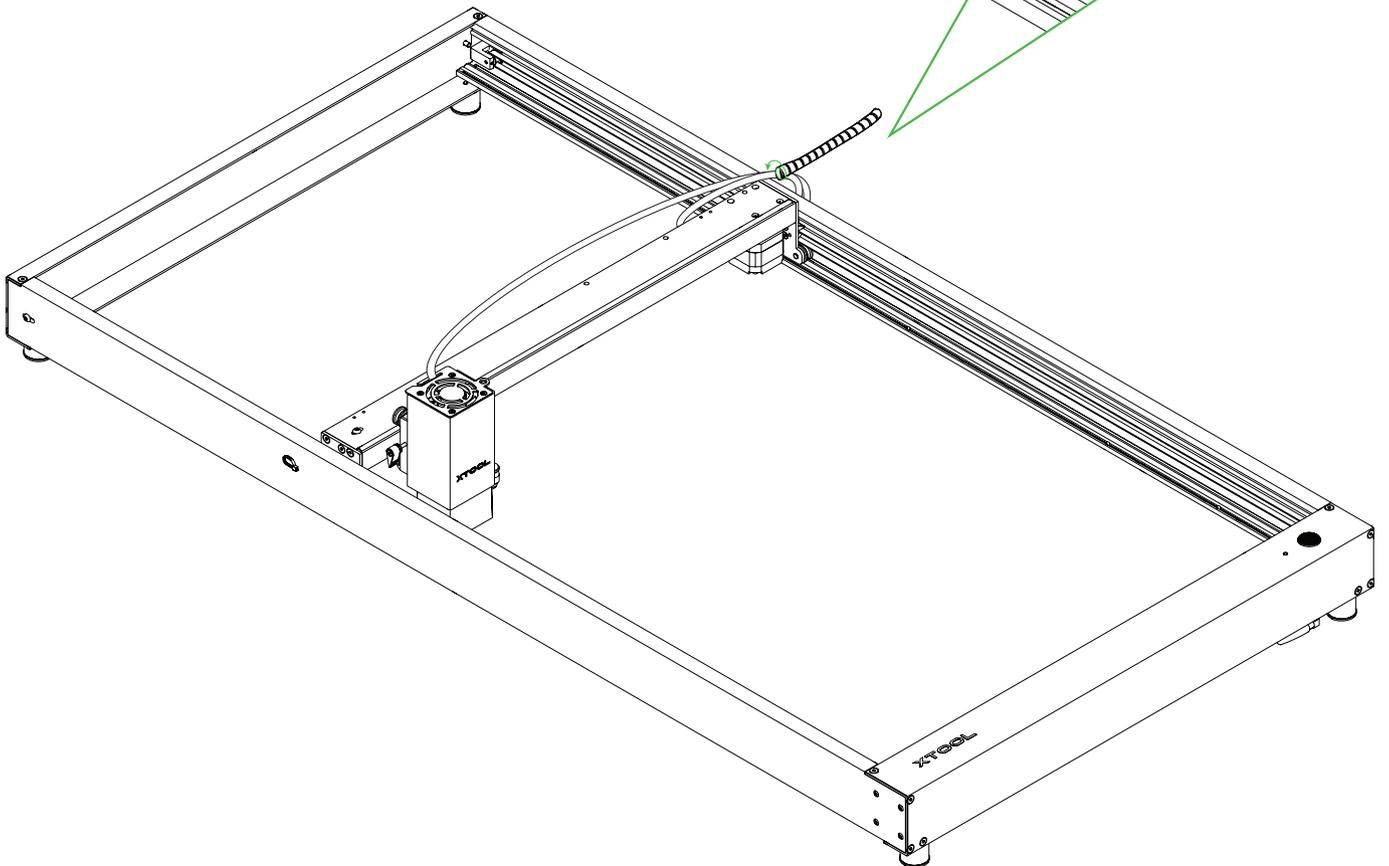
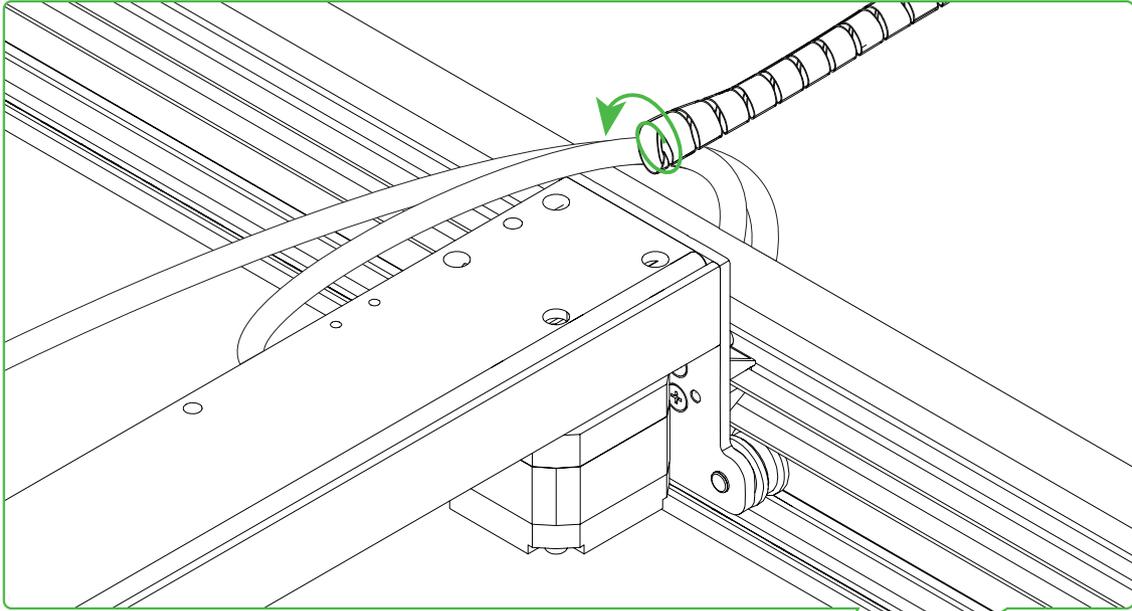
19



Turn the thumb screw clockwise to lock the laser module

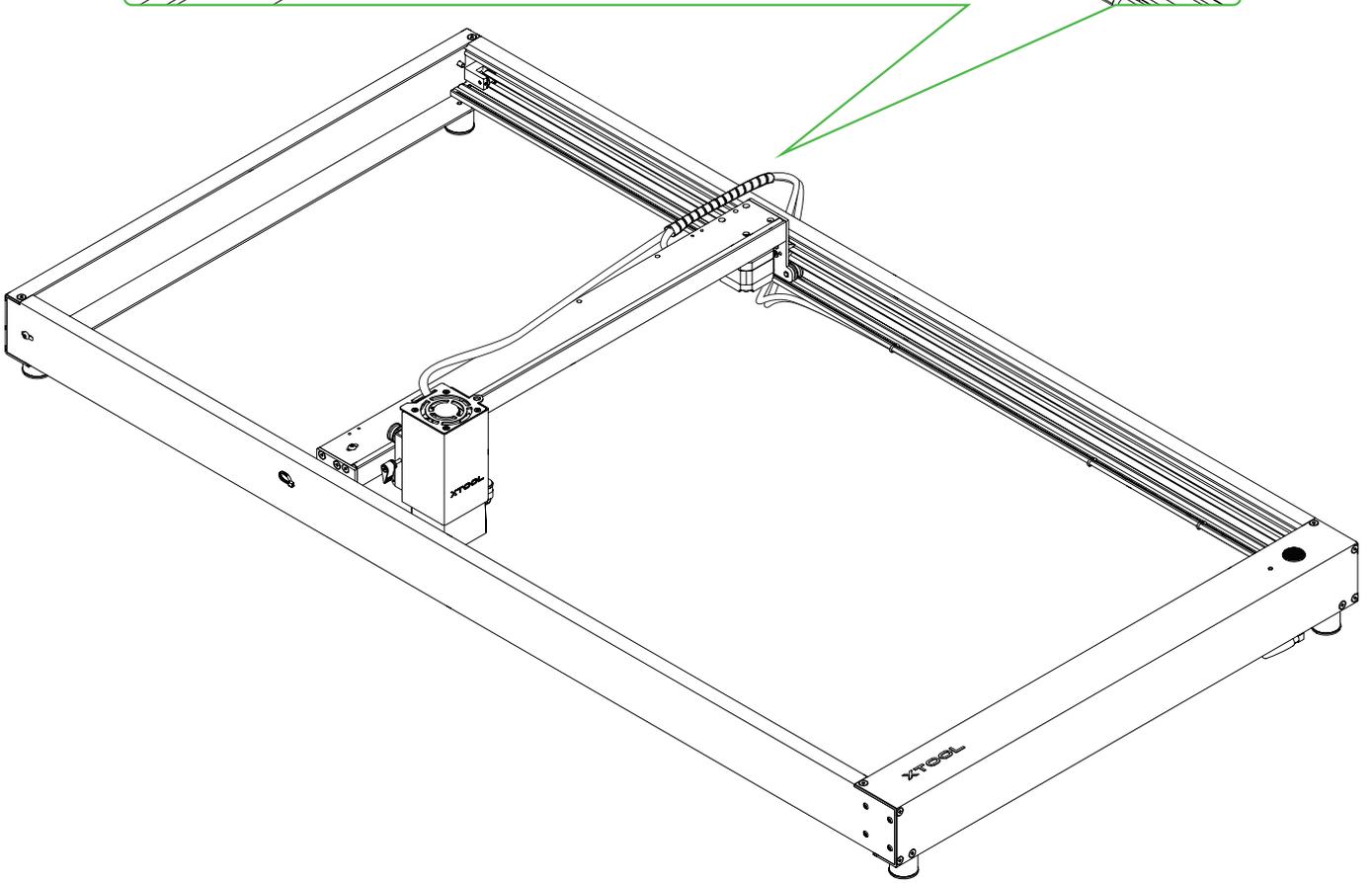
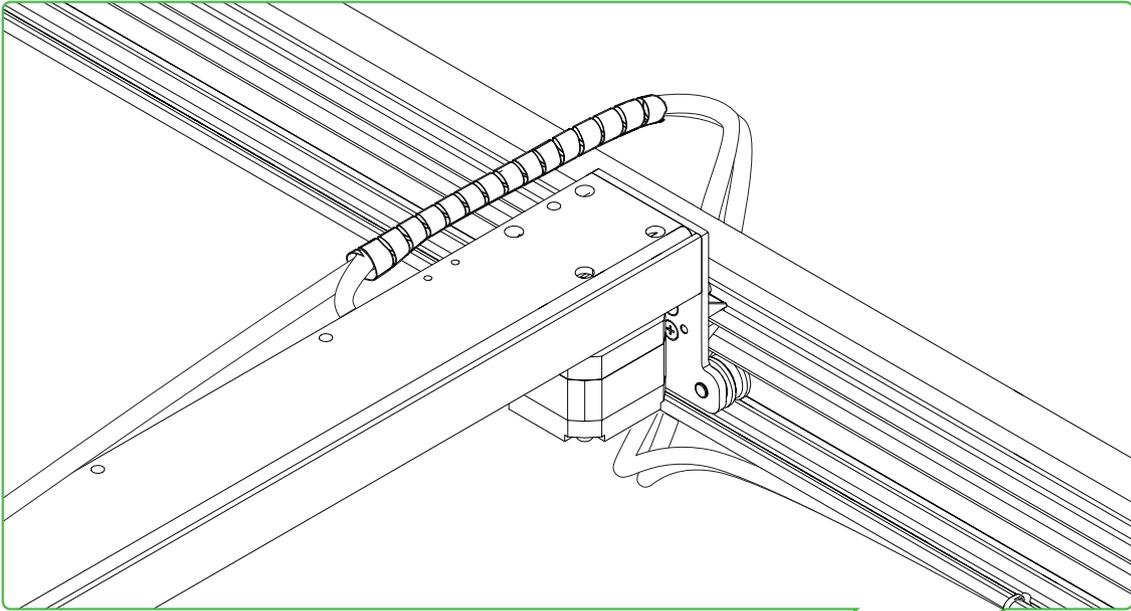


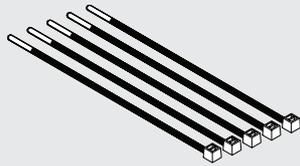
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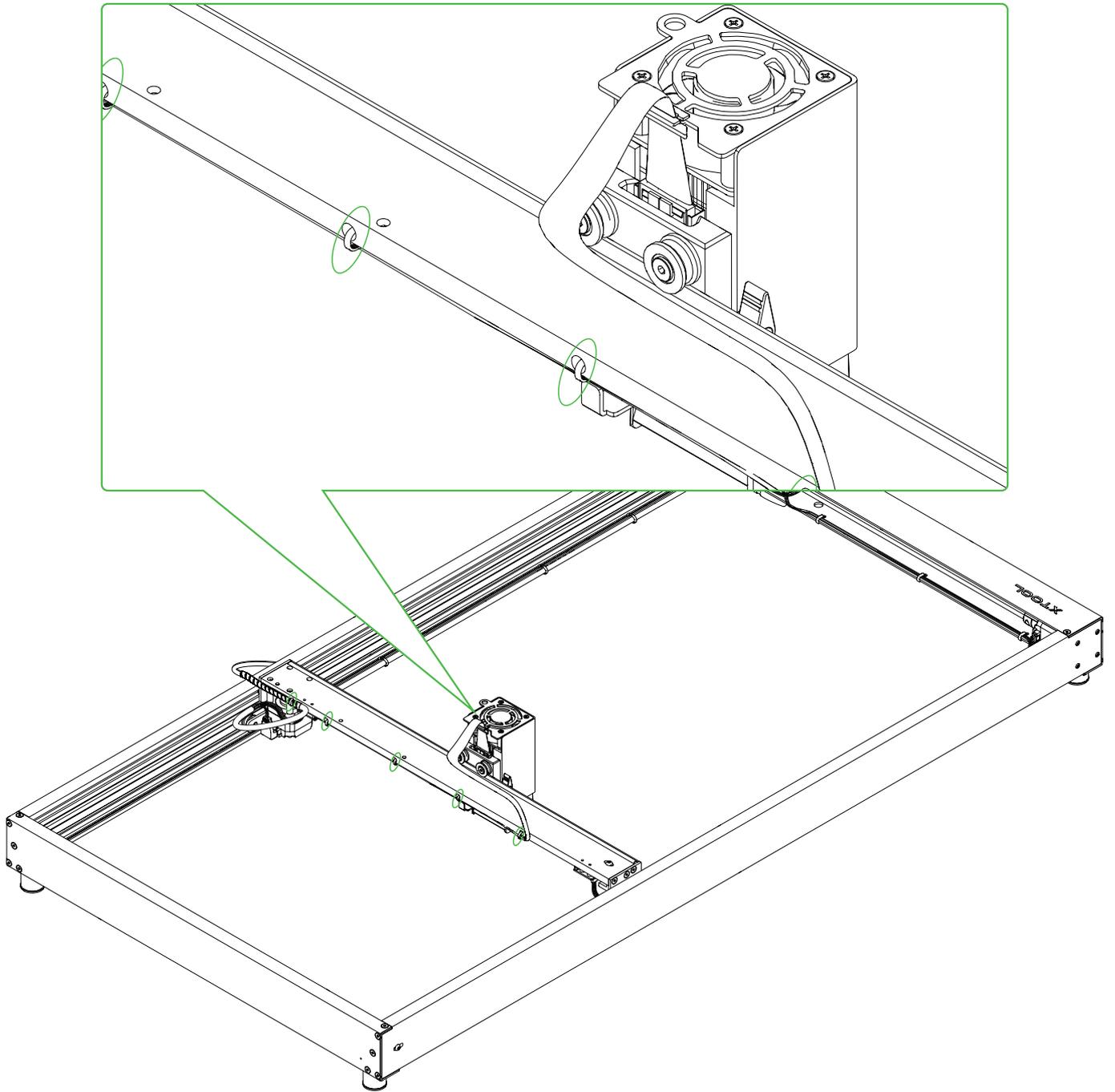
Wrap the cable wrap tube around the cables to protect them

21



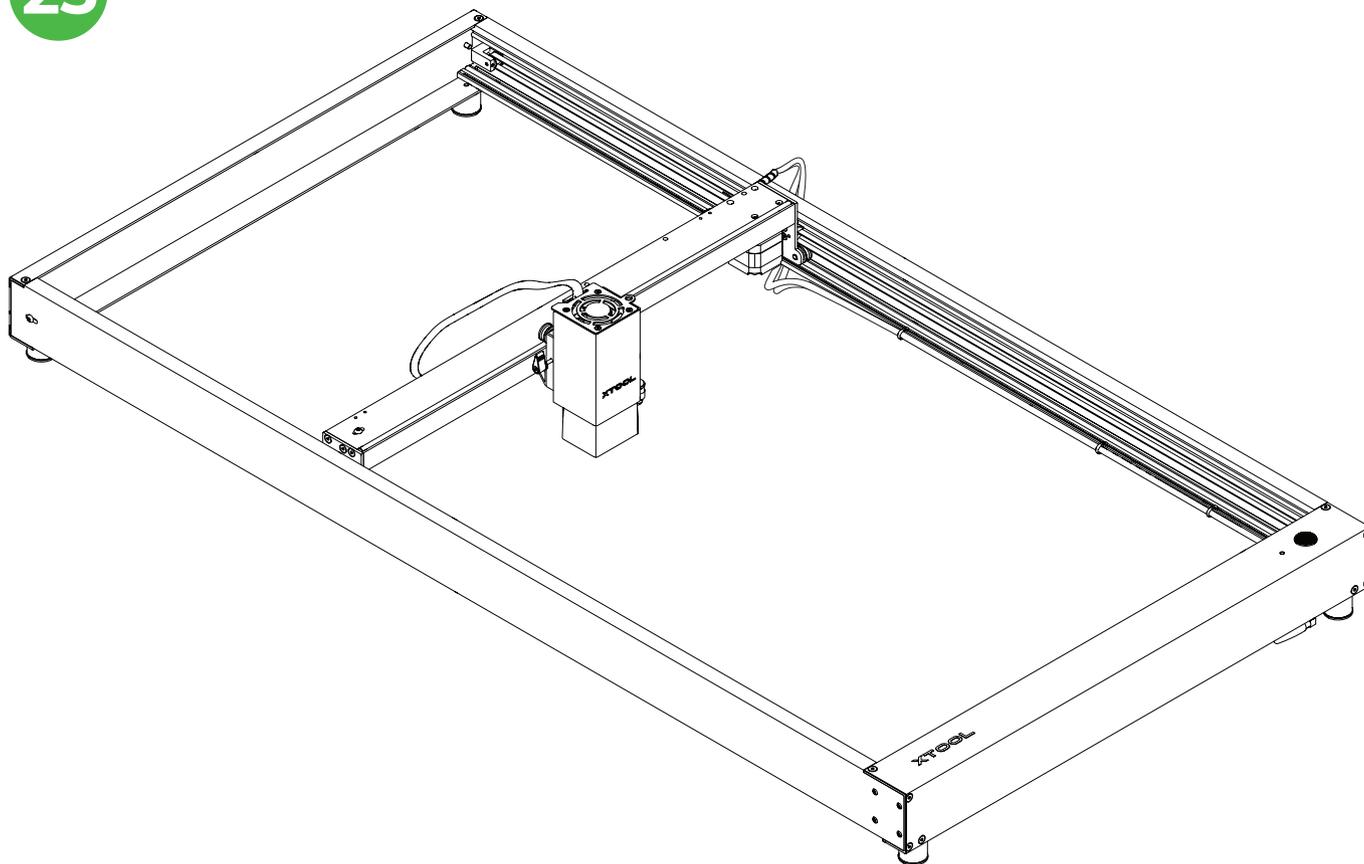


22



Use cable ties to arrange the cables

23



Great! The reassembly of your machine is complete.